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 Art Unit: 1754 Phone Number 302-1347 Serial Number: 10/681,210
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Title of Invention: Please see attached
 Inventors (please provide full names): attached
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cls. 1-11*

*Thank you,
Ardirth*

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FILE 'REGISTRY' ENTERED AT 12:48:45 ON 05 AUG 2004
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FILE 'REGISTRY' ENTERED AT 12:00:36 ON 05 AUG 2004
L1 329 SEA (S(L)O)/ELS (L) 2/ELC.SUB

FILE 'HCA' ENTERED AT 12:02:28 ON 05 AUG 2004
L2 263010 SEA L1 OR SOX OR S02 OR S03 OR S04 OR S05 OR S20 OR S202
OR S203 OR S204 OR S205 OR S30 OR S302 OR S303 OR S304
OR S305 OR S40 OR S402 OR S403 OR S404 OR S405 OR S50 OR
S502 OR S503 OR S504 OR S505
L3 88775 SEA (SULFUR# OR SULFER# OR SULPHER# OR SULPHUR# OR
S) (W) (OXIDE# OR MONOXIDE# OR DIOXIDE# OR TRIOXIDE# OR
TETROXIDE# OR TETRAOXIDE# OR PENTOXIDE# OR PENTAOXIDE#
OR SESQUIOXIDE#)
L4 9022 SEA PETROLEUM#(2A) (COKE# OR COKING#)
L5 639 SEA L4(3A) (PARTICL? OR MICROPARTICL? OR NANOPARTICL? OR
PARTICULAT? OR MICROPARTICULAT? OR NANOPARTICULAT? OR
DUST? OR GRIT? OR GRAIN# OR GRANUL? OR POWDER? OR SOOT?
OR SMUT? OR FINES# OR PRILL? OR FLAKE# OR FLAKING# OR
PELLET? OR BB#)
L6 294 SEA (L2 OR L3) AND L4
L7 11 SEA (L2 OR L3) AND L4 AND L5

FILE 'WPIDS' ENTERED AT 12:08:54 ON 05 AUG 2004

L8 61644 SEA L2 OR L3
L9 1846 SEA PETROLEUM#(2A) (COKE# OR COKING#)
L10 312 SEA L4(3A) (PARTICL? OR MICROPARTICL? OR NANOPARTICL? OR
PARTICULAT? OR MICROPARTICULAT? OR NANOPARTICULAT? OR
DUST? OR GRIT? OR GRAIN# OR GRANUL? OR POWDER? OR SOOT?
OR SMUT? OR FINES# OR PRILL? OR FLAKE# OR FLAKING# OR
PELLET? OR BB#)
L11 55 SEA L8 AND L9
L12 7 SEA L8 AND L10

FILE 'HCAPLUS' ENTERED AT 12:17:28 ON 05 AUG 2004

L13 11387 SEA JIA ?/AU
L14 604 SEA JIA C?/AU
L15 157495 SEA SULFUR?/TI
L16 488104 SEA CARBON?/TI
L17 1 SEA L14 AND L15 AND L16

L18 1803 SEA FLUID? (2A) (COKE# OR COKING#)
 L19 50258 SEA DESULFUR? OR DESULFER? OR DESULPHER? OR DESULPHUR?
 L20 83 SEA (L2 OR L3) AND L18
 L21 200 SEA L18 (3A) (PARTICL? OR MICROPARTICL? OR NANOPARTICL? OR
 PARTICULAT? OR MICROPARTICULAT? OR NANOPARTICULAT? OR
 DUST? OR GRIT? OR GRAIN# OR GRANUL? OR POWDER? OR SOOT?
 OR SMUT? OR FINES# OR PRILL? OR FLAKE# OR FLAKING# OR
 PELLET? OR BB#)
 L22 5 SEA L20 AND L21
 L23 51 SEA L6 AND L19
 L24 21 SEA L20 AND L19
 L25 8 SEA L23 AND L24
 L26 2208005 SEA PARTICL? OR MICROPARTICL? OR NANOPARTICL? OR
 PARTICULAT? OR MICROPARTICULAT? OR NANOPARTICULAT? OR
 DUST? OR GRIT? OR GRAIN# OR GRANUL? OR POWDER? OR SOOT?
 OR SMUT? OR FINES# OR PRILL? OR FLAKE# OR FLAKING# OR
 PELLET? OR BB#
 L27 102 SEA L6 AND L26
 L28 28 SEA L20 AND L26
 L29 17 SEA L27 AND L19
 L30 9 SEA L28 AND L19

FILE 'WPIDS' ENTERED AT 12:40:04 ON 05 AUG 2004

L31 486 SEA FLUID? (2A) (COKE# OR COKING#)
 L32 19 SEA L8 AND L31
 L33 10 SEA L32 AND L26
 L34 3 SEA L32 AND L19
 L35 4 SEA L32 AND L11
 L36 10 SEA L11 AND L19
 L37 29 SEA L11 AND L26
 L38 27 SEA L12 OR L33 OR L34 OR L35 OR L36

FILE 'HCA' ENTERED AT 12:47:50 ON 05 AUG 2004

L39 26 SEA L7 OR L22 OR L25 OR L30
 L40 13 SEA L29 NOT L39

=> file hca

FILE 'HCA' ENTERED AT 12:48:58 ON 05 AUG 2004

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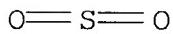
=> d 139 1-26 cbib abs hitstr hitind

L39 ANSWER 1 OF 26 HCA COPYRIGHT 2004 ACS on STN

140:425943 Heat generation from high sulfur-containing carbonaceous

fuels. Jia, Charles Q.; Kirk, Donald W. (Can.). U.S. Pat. Appl. Publ. US 2004109820 A1 20040610, 5 pp. (English). CODEN: USXXCO. APPLICATION: US 2003-681209 20031009. PRIORITY: CA 2002-2413563 20021204.

- AB Heat is generated by the combustion of high sulfur-contg. carbonaceous fuels, esp. coal and **fluid coke**. The process includes treating a feed carbonaceous fuel having a 1st bound-sulfur content with an effective amt. of an oxygen and SO₂-contg. gas in a reactor at an effective temp. to (i) provide elemental sulfur from the SO₂, (ii) release exothermic heat, and (iii) produce a hot effluent gaseous stream contg. the elemental sulfur and treated fuel having a 2nd bound-sulfur content, (b) sepg. the elemental sulfur from the treated fuel; (c) collecting the elemental sulfur; (d) collecting the treated fuel; and (e) collecting the exothermic heat.
- IT 7446-09-5, **Sulfur dioxide**, reactions
(power generation from sulfur-contg. carbonaceous fuels)
- RN 7446-09-5 HCA
- CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)



- IC ICM F23J011-00
ICS C01B017-02
- NCL 423569000; 110345000
- CC 51-18 (Fossil Fuels, Derivatives, and Related Products)
Section cross-reference(s): 59
- ST coal coke combustion **desulfurization** sulfur formation flue gas
- IT Coal treatment
(**desulfurization**; power generation from sulfur-contg. carbonaceous fuels)
- IT Coke
(**fluidized**; power generation from sulfur-contg. carbonaceous fuels)
- IT Combustion
Flue gas **desulfurization**
Heat
(power generation from sulfur-contg. carbonaceous fuels)
- IT **Petroleum coke**
(power generation from sulfur-contg. carbonaceous fuels)
- IT 7446-09-5, **Sulfur dioxide**, reactions
(power generation from sulfur-contg. carbonaceous fuels)

L39 ANSWER 2 OF 26 HCA COPYRIGHT 2004 ACS on STN
139:352449 Combustion and deposit formation behavior on the fireside surfaces of a pulverized fuel boiler fired with a blend of coal and

petroleum coke. Srikanth, S.; Rao, D. S.; Das, Swapan K.; Ravikumar, B.; Nandakumar, K.; Dhanuskodi, R.; Vijayan, P. (National Metallurgical Laboratory, Madras Centre, Chennai, India). Combustion Science and Technology, 175(9), 1625-1647 (English) 2003. CODEN: CBSTB9. ISSN: 0010-2202. Publisher: Taylor & Francis, Inc..

- AB The thermochem. of the combustion of a blend of coal and 5% **petroleum coke** was analyzed. Thermodn. modeling and microscopic techniques were used to study the behavior of the inorg. constituents upon combustion of the blend of coal and **petroleum coke**. The chem. compn. and phase constitution of the combustion products, as well as the deposits at several temps. corresponding to those at the various parts of the boiler, were deduced by free-energy minimization. These results were compared with actual results obtained from a com. pulverized fuel boiler fired with coal and **petroleum coke** blend. The deposits on the fireside surfaces of the boiler tubes in the various parts (water walls, platen superheater, final superheater, economizer, and electrostatic precipitator) of the com. pulverized fuel boiler fired with coal and 5% **petroleum coke** were characterized by particle size anal., chem. anal., x-ray diffraction, optical microscopy, and SEM. The combustion gas compn. was measured using a portable online gas analyzer for N₂, O₂, CO₂, H₂O, CO, NO, and SO₂. The thermodynamically predicted compns. and phase constitutions for the gas phase as well as the condensed phases are in good agreement with the exptl. results.
- CC 51-18 (Fossil Fuels, Derivatives, and Related Products)
- ST combustion deposit pulverized fuel boiler coal **petroleum coke**
- IT Boilers
- Combustion
- Thermodynamic simulation
(combustion and deposit formation behavior on the fireside surfaces of pulverized fuel boiler fired with blend of coal and **petroleum coke**)
- IT **Petroleum coke**
(combustion and deposit formation behavior on the fireside surfaces of pulverized fuel boiler fired with blend of coal and **petroleum coke**)
- IT Ashes (residues)
(deposits; combustion and deposit formation behavior on the fireside surfaces of pulverized fuel boiler fired with blend of coal and **petroleum coke**)

Zhang, Chunlin; Liu, Dechang; Chen, Hanping; Zhang, Shihong (Natl. Key Lab. of Coal Combustion, Huazhong Univ. of Sci. Technol., Wuhan, 430074, Peop. Rep. China). Huagong Xuebao (Chinese Edition), 54(7), 1032-1034 (Chinese) 2003. CODEN: HUKHAI. ISSN: 0438-1157.

Publisher: Huaxue Gongye Chubanshe, Huagong Xuebao Bianjibu.

AB **Petroleum coke** has high nitrogen and high sulfur. Its combustion will cause pollution to atm. This paper studies the characteristics of SO₂ emission and NO_x emission during the combustion of **petroleum coke** and **desulfuration** processes and discusses the effect of limestone on NO_x emission. Considering **desulfuration**, denitration and operating costs of boilers, there is an appropriate Ca/S mole ratio for the combustion and **desulfuration** of **petroleum coke**. It provides a practical basis for industrial utilization of **petroleum coke**.

IT 7446-09-5, Sulfur dioxide, processes
(effects of **desulfuration** on NO_x emission during combustion of **petroleum coke** in **fluidized bed** boilers)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O—S—O

CC 59-4 (Air Pollution and Industrial Hygiene)
Section cross-reference(s): 48, 51

ST limestone **desulfuration** nitrogen oxide emission combustion
petroleum coke boiler

IT Fluidized beds
(boilers, recirculating; effects of **desulfuration** on NO_x emission during combustion of **petroleum coke** in **fluidized bed** boilers)

IT Combustion gases
Desulfurization
(effects of **desulfuration** on NO_x emission during combustion of **petroleum coke** in **fluidized bed** boilers)

IT **Petroleum coke**
(effects of **desulfuration** on NO_x emission during combustion of **petroleum coke** in **fluidized bed** boilers)

IT Limestone, reactions
(effects of **desulfuration** on NO_x emission during combustion of **petroleum coke** in **fluidized bed** boilers)

IT Boilers
(**fluidized-bed**, recirculating; effects of **desulfuration**)

on NO_x emission during combustion of **petroleum coke** in **fluidized** bed boilers)

- IT 7446-09-5, **Sulfur dioxide**, processes
(effects of **desulfuration** on NO_x emission during combustion of **petroleum coke** in **fluidized** bed boilers)
- IT 11104-93-1, NO_x, processes
(effects of **desulfuration** on NO_x emission during combustion of **petroleum coke** in **fluidized** bed boilers)

- L39 ANSWER 4 OF 26 HCA COPYRIGHT 2004 ACS on STN
138:308344 Kinetic and mechanistic study on carbothermal reduction of **sulfur dioxide** with oil sands **fluid coke**. Bejarano, Cesar; Jia, Charles Q. (Department of Chemical Engineering and Applied Chemistry, University of Toronto, Toronto, ON, M5S 3E5, Can.). Proceedings of the Air & Waste Management Association's Annual Conference & Exhibition, 94th, Orlando, FL, United States, June 24-28, 2001, 1500-1512. Air & Waste Management Association: Pittsburgh, Pa. ISBN: 0-923204-39-3 (English) 2001. CODEN: 69DMIS.

AB A sulfur-producing flue gas **desulfurization** (SP-FGD) process removes SO₂ from flue gases and converts it into elemental sulfur. Carbothermal redn. is a reducing reaction with carbonaceous materials at high temps. Oil-sand **fluid coke** is being produced and stockpiled during upgrading oil sands bitumen to synthetic crude oil. Aiming at the development of an SP-FGD process, the redn. of SO₂ by oil sands **fluid coke** at high temps. (> 600 °C) was investigated exptl. under pseudo-steady state and unsteady state conditions. The shrinking core model (SCM) was applied to evaluate the rate of the overall reaction at various temps. It was found that the coke was capable of reducing SO₂ with an activation energy of 154 kJ/mol. A complete removal of SO₂ was achievable within seconds under certain conditions. The scanning electronic microscopy (SEM) anal. revealed that there was an ash layer on the surface of coke **particles** after reaction. The ash layer might represent a major resistance to the overall reaction after a significant fraction of the coke was consumed. Implications of the research and the need of further study are also discussed.

- IT 7446-09-5, **Sulfur dioxide**, processes
(kinetics and mechanisms of carbothermal redn. of **sulfur dioxide** with oil sands **fluid coke** in)

RN 7446-09-5 HCA
CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

- CC 59-4 (Air Pollution and Industrial Hygiene)
Section cross-reference(s): 51
- ST **sulfur dioxide** removal flue gas carbothermal
redn **fluid coke**; flue gas
desulfurization carbothermal redn oil sand **fluid coke**
- IT Reduction
(carbothermal; kinetics and mechanisms of carbothermal redn. of **sulfur dioxide** with oil sands **fluid coke** in)
- IT Oil sand bitumens
(**fluid coke** from upgrading of; kinetics and mechanisms of carbothermal redn. of **sulfur dioxide** with oil sands **fluid coke** in)
- IT Flue gas **desulfurization**
(kinetics and mechanisms of carbothermal redn. of **sulfur dioxide** with oil sands **fluid coke** in)
- IT Reaction kinetics
(of carbothermal redn.; kinetics and mechanisms of carbothermal redn. of **sulfur dioxide** with oil sands **fluid coke** in)
- IT Coke
(oil-sands **fluid**; kinetics and mechanisms of carbothermal redn. of **sulfur dioxide** with oil sands **fluid coke** in)
- IT Simulation and Modeling, physicochemical
(shrinking core model; kinetics and mechanisms of carbothermal redn. of **sulfur dioxide** with oil sands **fluid coke** in)
- IT 7446-09-5, **Sulfur dioxide**, processes
(kinetics and mechanisms of carbothermal redn. of **sulfur dioxide** with oil sands **fluid coke** in)

L39 ANSWER 5 OF 26 HCA COPYRIGHT 2004 ACS on STN

137:339845 Adsorption removal of pollutants by active cokes produced from sludge in the energy recycle process of wastes. Kojima, Naozumi; Mitomo, Aki; Itaya, Yoshinori; Mori, Shigekatsu; Yoshida, Shuichi (Department of Chemical Engineering, Nagoya University, Nagoya, 464-8603, Japan). Waste Management (Amsterdam, Netherlands), 22(4), 399-404 (English) 2002. CODEN: WAMAE2. ISSN: 0956-053X. Publisher: Elsevier Science B.V..

AB This study proposes a recycling system of sludge into active cokes and the fundamental examns. for the application were carried out. In the system, active cokes were produced by carbonizing

pellets of sludge in a steam stream. Pyrolysis gas yielded by carbonization can be available as a fuel for a steam generation boiler. The exhaust heat from the boiler is used sequentially for drying of sludge. The active cokes are applied to the adsorbent for dioxin removal in exhaust gas from incinerators of wastes, or for purifn. of gas obtained in a gasification process of wastes, particularly removal of H₂S. The used adsorbent is not recycled, but incinerated in the furnace without a desorption process to decomp. adsorbed dioxin or to oxidize H₂S for a sequential **desulfurization** process of SO₂. Dry **pellets** of sludge were carbonized in a quartz tube reactor under various atmospheres. The micro pore structure and the adsorption performance of the cokes produced without activation process were examd. The micro pore structure was influenced by the temp., the sort of flow gas (N₂, CO₂ and steam) and carbonization time, and the active cokes produced under the condition of the temp. 823 K for 60 min in the steam atm. had a largest sp. surface area in the diam. less than 5 nm. The amt. of benzene adsorption as an alternative substance of dioxin into the active cokes had a similar quality to a com. active char produced from coal if it was evaluated by adsorption per a unit sp. surface area. This fundamental knowledge must be reflected to an optimum design for development of a simple continuous process to produce the active **cokes** by a **fluidized** bed type of the carbonization furnace.

CC 52-1 (Electrochemical, Radiational, and Thermal Energy Technology)

Section cross-reference(s): 49

ST active **coke** municipal sludge **fluidized** bed carbonization

L39 ANSWER 6 OF 26 HCA COPYRIGHT 2004 ACS on STN

137:234696 Fate of sulfur during carbothermal reduction of SO₂

(g) using oil-sands **fluid coke**. Bejarano, Cesar; Jia, Charles Q. (Department of Chemical Engineering and Applied Chemistry, University of Toronto, Toronto, ON, M5S 3E5, Can.). Waste Processing and Recycling in Mineral and Metallurgical Industries IV, Proceedings of the International Symposium on Waste Processing and Recycling in Mineral and Metallurgical Industries, 4th, Toronto, ON, Canada, Aug. 26-29, 2001, 103-123. Editor(s): Rao, S. Ramachandra. Canadian Institute of Mining, Metallurgy and Petroleum: Montreal, Que. ISBN: 1-894475-14-3 (English) 2001. CODEN: 69CRPB.

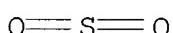
AB Aiming at the development of an oil-sand **fluid coke**-based sulfur-producing flue gas **desulfurization** (SP-FGD) technol., the redn. of SO₂ by the coke at high temps. was investigated. It was established that a carbothermal redn. of SO₂ with coke was a fast reaction and could be completed within seconds. Elemental sulfur was the predominant product if the over redn. was prevented. The present paper focuses

on the fate of sulfur during the carbothermal redn. Sulfur balance is analyzed with data obtained using a total sulfur analyzer and a gas chromatograph (GC-TCD). A scanning electron microscope (SEM-EDS) was used to characterize the surface and cross section of coke **particles** before and after the reaction. An ash layer, which is low in sulfur, was found on the surface of partially reacted coke **particles** surface. At the ash-coke interface, however, there was a build-up of sulfur. In addn., an x-ray photoelectron spectroscope (XPS) was utilized to identify the chem. state of sulfur in the coke and the ash layer.

IT 7446-09-5, **Sulfur dioxide**, reactions
(prodn. of sulfur during carbothermal redn. of gaseous **sulfur dioxide** using oil-sand **fluid coke**)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)



- CC 49-1 (Industrial Inorganic Chemicals)
ST sulfur carbothermal redn **sulfur dioxide** coke;
flue gas **desulfurization** carbothermal redn sulfur prodn;
ash coke layer sulfur detn XPS
- IT Reduction
(carbothermic; prodn. of sulfur during carbothermal redn. of gaseous **sulfur dioxide** using oil-sand **fluid coke**)
- IT Ashes (residues)
X-ray photoelectron spectroscopy
(detn. of sulfur in coke and ash layer by x-ray photoelectron spectroscope during carbothermal redn. of gaseous **sulfur dioxide** using oil-sand **fluid coke** to produce sulfur)
- IT Flue gas **desulfurization**
(prodn. of sulfur during carbothermal redn. of gaseous **sulfur dioxide** using oil-sand **fluid coke**)
- IT Coke
(prodn. of sulfur during carbothermal redn. of gaseous **sulfur dioxide** using oil-sand **fluid coke**)
- IT 7704-34-9P, Sulfur, preparation
(prodn. of sulfur during carbothermal redn. of gaseous **sulfur dioxide** using oil-sand **fluid coke**)
- IT 7446-09-5, **Sulfur dioxide**, reactions
(prodn. of sulfur during carbothermal redn. of gaseous

**sulfur dioxide using oil-sand fluid
coke)**

L39 ANSWER 7 OF 26 HCA COPYRIGHT 2004 ACS on STN
136:138950 Eliminating a sulfuric acid mist plume from a wet caustic scrubber on a **petroleum coke** calciner. Brown, Charles A.; Hohne, Paul A. (VECO Pacific, Inc., Bellingham, WA, 98227, USA). Environmental Progress, 20(3), 182-186 (English) 2001. CODEN: ENVPDI. ISSN: 0278-4491. Publisher: American Institute of Chemical Engineers.

AB Reducing H₂SO₄ mist emissions and eliminating the visible plume which remained after steam dissipation were the objectives of a project completed for a **petroleum coke** calciner. The coke calciner produced flue gas contg. SO₂ treated with a wet caustic scrubber. The scrubber was extremely efficient at removing most of the SO₂, but some oxidized to SO₃, catalyzed by V in the coke dust which collected in the waste heat boiler. Sub-micron H₂SO₄ droplets form when flue gas is quenched by the scrubber liquor, making its way through the scrubber. Installation of and performance test results for a wet electrostatic precipitator (WESP) and SO₂ scrubber modifications required to make room for the WESP are discussed. This successful project significantly reduced H₂SO₄ mist emissions, eliminating the visible plume while maintaining a very low SO₂ outlet concn., even after 1 of 3 gas-liq. contactors were removed.

IT 7446-09-5, **Sulfur dioxide**, processes
(wet electrostatic precipitator removal of **sulfur dioxide**, sulfuric acid mist, and **particulate** matter from **petroleum coke** calciner flue gas following wet caustic scrubbing)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

CC 59-4 (Air Pollution and Industrial Hygiene)
Section cross-reference(s): 51

ST **petroleum coke** calciner flue gas sulfuric acid mist removal; **sulfur dioxide** removal coke calciner flue gas; caustic wet scrubbing removal flue gas **sulfur dioxide**; wet electrostatic precipitator flue gas particulate removal

IT **Petroleum coke**
(calcination of; wet electrostatic precipitator removal of **sulfur dioxide**, sulfuric acid mist, and **particulate** matter from **petroleum coke**)

- calciner flue gas following wet caustic scrubbing)
- IT Furnaces
(calcining furnaces, **petroleum coke**; wet electrostatic precipitator removal of **sulfur dioxide**, sulfuric acid mist, and particulate matter from **petroleum coke** calciner flue gas following wet caustic scrubbing)
- IT Wet scrubbing
(caustic; wet electrostatic precipitator removal of **sulfur dioxide**, sulfuric acid mist, and particulate matter from **petroleum coke** calciner flue gas following wet caustic scrubbing)
- IT Air pollution
(control; wet electrostatic precipitator removal of **sulfur dioxide**, sulfuric acid mist, and particulate matter from **petroleum coke** calciner flue gas following wet caustic scrubbing)
- IT Particles
(flue gas; wet electrostatic precipitator removal of **sulfur dioxide**, sulfuric acid mist, and particulate matter from **petroleum coke** calciner flue gas following wet caustic scrubbing)
- IT Flue gases
(**petroleum coke** calciner; wet electrostatic precipitator removal of **sulfur dioxide**, sulfuric acid mist, and particulate matter from **petroleum coke** calciner flue gas following wet caustic scrubbing)
- IT Electrostatic precipitation apparatus
(wet; wet electrostatic precipitator removal of **sulfur dioxide**, sulfuric acid mist, and particulate matter from **petroleum coke** calciner flue gas following wet caustic scrubbing)
- IT 7664-93-9, Sulfuric acid, processes
(mist; wet electrostatic precipitator removal of **sulfur dioxide**, sulfuric acid mist, and particulate matter from **petroleum coke** calciner flue gas following wet caustic scrubbing)
- IT 7446-09-5, **Sulfur dioxide**, processes
(wet electrostatic precipitator removal of **sulfur dioxide**, sulfuric acid mist, and particulate matter from **petroleum coke** calciner flue gas following wet caustic scrubbing)

L39 ANSWER 8 OF 26 HCA COPYRIGHT 2004 ACS on STN
136:41844 Design considerations of the 2 + 150 MW Formosa Heavy
Industry Corporation CFB boiler and NID system. Tsiou, Charlie G.
C.; Pisano, John A.; Wiktorsson, Anders; Ahman, Stefan (Formosa

Heavy Industry Corporation, Kaochiung, Taiwan). Proceedings of the International Conference on Fluidized Bed Combustion, 16th, 563-584 (English) 2001. CODEN: PCFCDB. ISSN: 0197-453X. Publisher: American Society of Mechanical Engineers.

AB A circulating fluidized bed (CFB) project where ALSTOM Power is delivering two 150 MW CFB Boilers to Formosa Heavy Industry Corp. (FHIC) for the Formosa Petrochem. Corporation Mai-Liao Refinery, Taiwan, is described. The fuel is **petroleum coke** with a very high S content, ≤6.5%, which will be burned alone or with residual oil. Very stringent demands on **SO₂** emissions were mandated: the **SO₂** concn. must be <200 ppm (at 6% O₂) leaving the boiler and 50 ppm (at 6% O₂) at the stack. To facilitate these requirements, a 2-stage approach for S removal was selected. Limestone is added to the CFB boiler to remove the bulk of S during combustion. This is followed by a secondary polishing step, where addnl. **SO₂** is absorbed in a newly developed novel integrated **desulfurization** (NID) flue gas **desulfurization** (FGD) system. A unique feature of this system is the ability to activate CFB ash for S removal in the FGD system. Pilot plant operating results indicated limestone addn. to the CFB boiler can be significantly reduced by using CFB ash to remove S from the FGD system. When the CFB boiler is placed into operation in 2001, the practical limits for this technol. will be examd.

IT 7446-09-5, **Sulfur dioxide, processes**

(design of two-stage, **petroleum coke**/residual oil-fired circulating fluidized boiler and integrated flue gas **desulfurization** system, Formosa Petrochem. Corporation Refinery, Taiwan)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

CC 59-4 (Air Pollution and Industrial Hygiene)

Section cross-reference(s): 51

ST circulating fluidized bed boiler flue gas emission; integrated flue gas **desulfurization** circulating fluidized bed boiler; **petroleum coke** fired circulating **fluidized** bed boiler; limestone addn fluidized bed flue gas **desulfurization**

IT Design

(design of two-stage, **petroleum coke**/residual oil-fired circulating fluidized boiler and integrated flue gas **desulfurization** system, Formosa Petrochem. Corporation Refinery, Taiwan)

IT Limestone, reactions

(design of two-stage, **petroleum coke**/residual oil-fired circulating fluidized boiler and integrated flue gas **desulfurization** system, Formosa Petrochem. Corporation Refinery, Taiwan)

IT Particles

(flue gas; design of two-stage, **petroleum coke**/residual oil-fired circulating fluidized boiler and integrated flue gas **desulfurization** system, Formosa Petrochem. Corporation Refinery, Taiwan)

IT Flue gases

(fluidized bed boiler; design of two-stage, **petroleum coke**/residual oil-fired circulating fluidized boiler and integrated flue gas **desulfurization** system, Formosa Petrochem. Corporation Refinery, Taiwan)

IT Boilers

(fluidized-bed, circulating; design of two-stage, **petroleum coke**/residual oil-fired circulating fluidized boiler and integrated flue gas **desulfurization** system, Formosa Petrochem. Corporation Refinery, Taiwan)

IT Ashes (residues)

(fuel contg.; design of two-stage, **petroleum coke**/residual oil-fired circulating fluidized boiler and integrated flue gas **desulfurization** system, Formosa Petrochem. Corporation Refinery, Taiwan)

IT Petroleum coke

(fuel; design of two-stage, **petroleum coke**/residual oil-fired circulating fluidized boiler and integrated flue gas **desulfurization** system, Formosa Petrochem. Corporation Refinery, Taiwan)

IT Flue gas **desulfurization**

(integrated; fluidized bed boiler; design of two-stage, **petroleum coke**/residual oil-fired circulating fluidized boiler and integrated flue gas **desulfurization** system, Formosa Petrochem. Corporation Refinery, Taiwan)

IT Petroleum, uses

(residual; fuel; design of two-stage, **petroleum coke**/residual oil-fired circulating fluidized boiler and integrated flue gas **desulfurization** system, Formosa Petrochem. Corporation Refinery, Taiwan)

IT 630-08-0, Carbon monoxide, processes 7446-09-5,

Sulfur dioxide, processes 11104-93-1, Nitrogen oxide, processes 12624-32-7, **Sulfur oxide**

(design of two-stage, **petroleum coke**/residual oil-fired circulating fluidized boiler and integrated flue gas **desulfurization** system, Formosa Petrochem. Corporation Refinery, Taiwan)

IT 7778-18-9, Calcium sulfate

(design of two-stage, **petroleum coke**/residual

oil-fired circulating fluidized boiler and integrated flue gas desulfurization system, Formosa Petrochem. Corporation Refinery, Taiwan)

IT 1305-62-0, Calcium hydroxide, reactions 1305-78-8, Calcium oxide, reactions
 (design of two-stage, petroleum coke/residual oil-fired circulating fluidized boiler and integrated flue gas desulfurization system, Formosa Petrochem. Corporation Refinery, Taiwan)

IT 1333-74-0, Hydrogen, occurrence 7440-44-0, Carbon, occurrence 7704-34-9, Sulfur, occurrence 7727-37-9, Nitrogen, occurrence 7732-18-5, Water, occurrence 7782-44-7, Oxygen, occurrence
 (fuel contg.; design of two-stage, petroleum coke/residual oil-fired circulating fluidized boiler and integrated flue gas desulfurization system, Formosa Petrochem. Corporation Refinery, Taiwan)

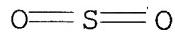
L39 ANSWER 9 OF 26 HCA COPYRIGHT 2004 ACS on STN
 133:210444 Evaluation of PRB subbituminous coal-petroleum coke blending on fouling and slagging. Galbreath, Kevin C.; Zygarlicke, Christopher J.; Toman, Donald L. (Energy & Environmental Research Center, University of North Dakota, Grand Forks, ND, 58202, USA). Proceedings of the International Technical Conference on Coal Utilization & Fuel Systems, 24th, 293-302 (English) 1999. CODEN: PTCSFT. Publisher: Coal & Slurry Technology Association.

AB The effects of blending petroleum shot coke with two Powder River Basin (PRB) subbituminous coals on ash fouling and slagging were evaluated using two lab.-scale (fuel feed rates of ≈6 g/h and 2 kg/h) combustion systems. Deposits from coal-petroleum coke blends of 100:0, 90:10, and 80:20 on a coal:coke wt. basis were generated under fouling and slagging conditions. Measurements of fouling deposit growth rates and slag deposit compressive strengths indicate that petroleum coke blending with PRB subbituminous coal impedes the rate of ash deposition but promotes slag deposit strength. A vanadium K-edge x-ray absorption fine structure spectroscopy anal. of a fly ash sample indicates that vanadium, generally the dominant inorg. component of petroleum coke, is present in a pentavalent oxidn. state (V⁵⁺), most likely as a metal vanadate compd. Sulfur analyses of combustion flue gases and fly ashes indicate that petroleum coke blending promotes the conversion of fuel sulfur to inorg. sulfate (SO₄) compds. in the fly ash. V⁵⁺ catalysis of SO₂(g) oxidn. followed by SO₃(g) reaction with lime (CaO) to form anhydrite (CaSO₄) is the dominant ash sulfation mechanism.

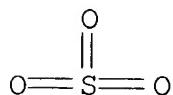
IT 7446-09-5, Sulfur dioxide, reactions
 7446-11-9, Sulfur trioxide, reactions

(catalysis of **SO₂** oxidn. and **SO₃** reaction
with CaO; in study of combustion of Powder River Basin
subbituminous coal-**petroleum coke** blend and
fouling and slagging)

RN 7446-09-5 HCA
CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)



RN 7446-11-9 HCA
CN Sulfur trioxide (8CI, 9CI) (CA INDEX NAME)



CC 51-18 (Fossil Fuels, Derivatives, and Related Products)
ST subbituminous coal **petroleum coke** combustion
fouling; slagging bituminous coal **petroleum coke**
combustion
IT Lime (chemical)
(catalysis of **SO₂** oxidn. and **SO₃** reaction
with CaO; in study of combustion of Powder River Basin
subbituminous coal-**petroleum coke** blend and
fouling and slagging)
IT Combustion
Fouling
Slags
(combustion of Powder River Basin subbituminous coal-
petroleum coke blend and fouling and slagging)
IT Ashes (residues)
(fly; combustion of Powder River Basin subbituminous coal-
petroleum coke blend and fouling and slagging)
IT 7440-62-2, Vanadium, uses
(catalysis of **SO₂** oxidn. and **SO₃** reaction
with CaO; in study of combustion of Powder River Basin
subbituminous coal-**petroleum coke** blend and
fouling and slagging)
IT 14798-04-0, Anhydrite
(catalysis of **SO₂** oxidn. and **SO₃** reaction
with CaO; in study of combustion of Powder River Basin
subbituminous coal-**petroleum coke** blend and
fouling and slagging)
IT 7446-09-5, Sulfur dioxide, reactions
7446-11-9, Sulfur trioxide, reactions
(catalysis of **SO₂** oxidn. and **SO₃** reaction

with CaO; in study of combustion of Powder River Basin subbituminous coal-**petroleum coke** blend and fouling and slagging)

- L39 ANSWER 10 OF 26 HCA COPYRIGHT 2004 ACS on STN
 126:267846 Methods for suppressing dust emissions. Bair, Keith A.; Bissinger, Elizabeth V.; Roe, Donald C. (Betz Laboratories, Inc., USA). Can. Pat. Appl. CA 2173168 AA 19961213, 17 pp. (English). CODEN: CPXXEB. APPLICATION: CA 1996-2173168 19960401. PRIORITY: US 1995-489906 19950612.
- AB Methods for suppressing the dissemination of dust emissions from dust-producing materials, e.g., rocks, green and calcined **petroleum coke**, ores, limestone, gypsum, cement, and the like, are described. Fugitive dust emissions are suppressed by applying aq. solns. of a graft copolymer obtained by graft copolymer. cationic monomers onto polyvinyl alc. to dust-producing materials.
- IC ICM C09K003-22
- CC 59-2 (Air Pollution and Industrial Hygiene)
- IT Limestone, occurrence
Petroleum coke
 Rocks
 (dust; methods for suppressing dust emissions)
- IT 13397-24-5, Gypsum (Ca(**SO₄**).2H₂O), occurrence
 (dust; methods for suppressing dust emissions)
- L39 ANSWER 11 OF 26 HCA COPYRIGHT 2004 ACS on STN
 125:203672 Demonstration of pelletized fly ash reinjection for reduction of limestone consumption and ash disposal. Moe, Thomas A.; Mann, Michael D.; Hajicek, Douglas H.; Henderson, Ann K.; Swanson, Michael L.; Weiss, Alfred J. (Energy & Environmental Research Center, University of North Dakota, Grand Forks, ND, USA). Proceedings of the International Conference on Fluidized Bed Combustion, 13th(Vol. 2), 1267-1274 (English) 1995. CODEN: PCFCDB. ISSN: 0197-453X. Publisher: American Society of Mechanical Engineers.
- AB The Energy & Environmental Research Center (EERC) demonstrated a technol. conceived by Community Energy Alternatives Incorporated (CEA) to reduce limestone consumption and solid waste disposal requirements from a circulating fluidized-bed combustor (CFBC) operating on **fluid petroleum coke**. Testing was designed to investigate the potential for reduced limestone use through pelletization of collected fly ash and subsequent recycle to the CFBC. To produce representative results, **fluid petroleum coke** and limestone from one of CEA's GWF Power Systems Corporation plants were used as feedstock for the EERC 1-MW CFBC. All fly ash generated from CFBC operation was collected, pelletized, and recycled to the combustor to enhance sorbent use. Testing proceeded through 5 cycles using

pellets made from fly ash generated from the preceding test. Limestone use was reduced .aprx.24% from the baseline limestone-only test, to the fifth cycle at similar S capture efficiencies and total Ca:S ratios. Ca use increased from 30.7% during the baseline test to 38.5% for the fifth cycle. Other advantages demonstrated include improved C burnout, higher boiler efficiencies, and lower NOx, N2O, and CO2 emissions.

IT 7446-09-5, **Sulfur dioxide, processes**
(flue gas; pelletized fly ash reinjection to reduce limestone consumption and ash disposal of circulating fluidized-bed combustor with **fluid petroleum coke** fuel)
RN 7446-09-5 HCA
CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

CC 60-5 (Waste Treatment and Disposal)
Section cross-reference(s): 51, 59
ST pelletized fly ash reinjection combustor; circulating fluidized bed combustor ash reinjection; reduced limestone consumption fly ash reinjection; **fluid petroleum coke** **fluidized** bed combustor; flue gas pollutant fluidized bed combustor
IT Pellets
(fly ash; pelletized fly ash reinjection to reduce limestone consumption and ash disposal of circulating fluidized-bed combustor with **fluid petroleum coke** fuel)
IT Limestone, uses
(pelletized fly ash reinjection to reduce limestone consumption and ash disposal of circulating fluidized-bed combustor with **fluid petroleum coke** fuel)
IT Sulfation
(potential of fly ash reinjection for; pelletized fly ash reinjection to reduce limestone consumption and ash disposal of circulating fluidized-bed combustor with **fluid petroleum coke** fuel)
IT Fluidized beds and systems
(combustors, circulating; pelletized fly ash reinjection to reduce limestone consumption and ash disposal of circulating fluidized-bed combustor with **fluid petroleum coke** fuel)
IT Combustion
(fluidized-bed, app., circulating; pelletized fly ash reinjection to reduce limestone consumption and ash disposal of circulating fluidized-bed combustor with **fluid petroleum**

- coke fuel)
- IT Ashes (residues)
 (fly, sorbent supplement; pelletized fly ash reinjection to reduce limestone consumption and ash disposal of circulating fluidized-bed combustor with **fluid petroleum coke fuel**)
- IT Coke
 (**petroleum, fluid; pelletized fly**
 ash reinjection to reduce limestone consumption and ash disposal of circulating fluidized-bed combustor with **fluid petroleum coke fuel**)
- IT 124-38-9, Carbon dioxide, processes 630-08-0, Carbon monoxide, processes **7446-09-5, Sulfur dioxide,**
 processes 10024-97-2, Nitrous oxide, processes 11104-93-1,
 Nitrogen oxide, processes
 (flue gas; pelletized fly ash reinjection to reduce limestone consumption and ash disposal of circulating fluidized-bed combustor with **fluid petroleum coke**
 fuel)
- IT 1305-78-8, Calcium oxide, occurrence 1313-99-1, Nickel oxide,
 occurrence 1314-62-1, Vanadium oxide (V2O5), occurrence
 7778-18-9, Calcium sulfate
 (pelletized fly ash recycling effect on chem. compn. of pellets in circulating fluidized-bed combustor with **fluid petroleum coke** fuel)
- IT 7704-34-9, Sulfur, processes
 (pelletized fly ash reinjection to reduce limestone consumption and ash disposal of circulating fluidized-bed combustor with **fluid petroleum coke** fuel)

L39 ANSWER 12 OF 26 HCA COPYRIGHT 2004 ACS on STN

124:210392 Regeneration and reuse of a lime-based sorbent for **sulfur oxides**. Jagtap, S. B.; Wheelock, T. D.
 (Engineering Research Institute, Iowa State University, Ames, IA, 50011, USA). Preprints of Papers - American Chemical Society, Division of Fuel Chemistry, 41(2), 614-16 (English) 1996. CODEN: ACFPAI. ISSN: 0569-3772. Publisher: American Chemical Society, Division of Fuel Chemistry.

AB The feasibility of regenerating and reusing lime used as a sorbent for **SOx** in an industrial, circulating fluidized-bed boiler fired with petroleum coke was studied. Since the sorbent is converted to CaSO₄ in the boiler, regeneration requires converting CaSO₄ back to CaO. Previous studies showed that this conversion can be achieved using reductive decompn. with CO; it is also possible to produce byproduct **SO2** in sufficient concn. for conversion into H₂SO₄. Samples of sulfated bed ash and fly ash were subjected to a no. of regeneration and sulfation cycles; changes in the apparent reactivity and sorptive capacity of the materials were

obsd. Results showed it is feasible to regenerate and recycle sulfated bed ash produced by burning petroleum **coke** in a **fluidized**-bed of limestone **particles**. Although a decline in the sulfation capacity of bed ash particles as the no. of sulfation and regeneration cycles increased, it was still possible to recover ≥30% of the CaO to CaSO₄ after 5 cycles. Regeneration was always more rapid than sulfation, and it was nearly always complete.

IT 7446-09-5P, **Sulfur dioxide**, formation
(nonpreparative)

(regeneration and reuse of lime-based **sulfur oxides** sorbent in petroleum **coke**-fired circulating **fluidized**-bed boiler)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

CC 59-4 (Air Pollution and Industrial Hygiene)

Section cross-reference(s): 51

ST **sulfur oxide** lime sorbent regeneration reuse;
fluidized bed boiler lime **sulfur oxide**;
petroleum **coke** fired **fluidized** bed boiler;
sulfuric acid prodn **sulfur dioxide** byproduct;
sulfated boiler fly ash bottom ash

IT Boilers

(**fluidized**-bed; regeneration and reuse of lime-based **sulfur oxides** sorbent in petroleum **coke**-fired circulating **fluidized**-bed boiler)

IT Ashes (residues)

Sorption

(regeneration and reuse of lime-based **sulfur oxides** sorbent in petroleum **coke**-fired circulating **fluidized**-bed boiler)

IT Lime (chemical)

(regeneration and reuse of lime-based **sulfur oxides** sorbent in petroleum **coke**-fired circulating **fluidized**-bed boiler)

IT Ashes (residues)

(fly, regeneration and reuse of lime-based **sulfur oxides** sorbent in petroleum **coke**-fired circulating **fluidized**-bed boiler)

IT Coke

(petroleum, regeneration and reuse of lime-based **sulfur oxides** sorbent in petroleum **coke**-fired circulating **fluidized**-bed boiler)

IT 7664-93-9P, **Sulfuric acid**, preparation

- (regeneration and reuse of lime-based **sulfur oxides** sorbent in petroleum **coke**-fired circulating **fluidized**-bed boiler)
- IT 7446-09-5P, **Sulfur dioxide**, formation
(nonpreparative)
(regeneration and reuse of lime-based **sulfur oxides** sorbent in petroleum **coke**-fired circulating **fluidized**-bed boiler)
- IT 7778-18-9, Calcium sulfate
(regeneration and reuse of lime-based **sulfur oxides** sorbent in petroleum **coke**-fired circulating **fluidized**-bed boiler)
- IT 12624-32-7, **Sulfur oxide**
(regeneration and reuse of lime-based **sulfur oxides** sorbent in petroleum **coke**-fired circulating **fluidized**-bed boiler)

L39 ANSWER 13 OF 26 HCA COPYRIGHT 2004 ACS on STN

122:113286 A review of the global emissions, transport and effects of heavy metals in the environment. Friedman, J. R.; Ashton, W. B.; Rapoport, R. D. (Pac. Northwest Lab., Richland, WA, USA). Report, PNL-SA-22394; Order No. DE93016817, 34 pp. Avail. NTIS From: Energy Res. Abstr. 1993, 18(10), Abstr. No. 30559 (English) 1993.

AB A review with 108 refs. The purpose of this report is to describe the current state of knowledge regarding the sources and quantities of heavy metal emissions, their transport and fate, their potential health and environmental effects, and strategies to control them. The approach is to review the literature on this topic and to consult with experts in the field. Ongoing research activities and research needs are discussed. Ests. of global anthropogenic and natural emissions indicate that anthropogenic emissions are responsible for most of the heavy metals released into the atm. and that industrial activities have had a significant impact on the global cycling of trace metals. The largest anthropogenic sources of trace metals are coal combustion and the nonferrous metal industry. Atm. deposition is an important pathway by which trace metals enter the environment. Atm. deposition varies according to the solv. of the element and the length of time it resides in the atm. Evidence suggests that deposition is influenced by other chems. in the atm., such as ozone and **sulfur dioxide**. Trace metals also enter the environment through leaching. Existing emissions-control technologies such as electrostatic precipitators, baghouses, and scrubbers are designed to remove other **particulates** from the flue gas of coal-fired power plants and are only partially effective at removing heavy metals. Emerging technologies such as flue gas **desulfurization**, lignite **coke**, and **fluidized** bed combustion could further reduce emissions.

CC 59-0 (Air Pollution and Industrial Hygiene)

L39 ANSWER 14 OF 26 HCA COPYRIGHT 2004 ACS on STN

121:260312 Process and electric furnace for recovery of lead, especially from used batteries. Bied-Charreton, Benoit; Chabry, Pierre; Lecadet, Jacques; Pasquier, Patrice (Metaleurop S.A., Fr.). Can. Pat. Appl. CA 2106014 AA 19940312, 31 pp. (French). CODEN: CPXXEB. APPLICATION: CA 1993-2106014 19930913. PRIORITY: FR 1992-10849 19920911.

AB The procedure involves (1) weakly reducing melting of fines in the presence of a small amt. of C at 600-1100° so that Pb is sepd. from a Pb-rich slag and S is eliminated in the form of SO₂, (2) redn. of the Pb-rich slag at 900-1500° by using an appropriate C amt. to sep. Pb, and (3) recovery of Pb from steps 1 and 2. S is eliminated almost completely in the form of a gas mixt. contg. 20-40% SO₂ and balance CO₂. C is used in the form of coke, petroleum coke, coke dust, graphite, carbon black, charcoal, anthracite, or coal. Amt. of the C added is 2-4 wt.% in the 1st step and 5-30% in the 2nd step. Flux added in the 1st step consists of Fe oxide, CaO, and optionally SiO₂. An elec. furnace with immersed electrodes is provided with a siphon for recovery of molten Pb.

IT 7446-09-5, Sulfur oxide (SO₂), processes

(in recovery of lead from used batteries)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

IC ICM C22B013-02

ICS C22B013-06; C22B007-00; H01M010-54

CC 54-2 (Extractive Metallurgy)

Section cross-reference(s): 52

IT 7446-09-5, Sulfur oxide (SO₂), processes

(in recovery of lead from used batteries)

L39 ANSWER 15 OF 26 HCA COPYRIGHT 2004 ACS on STN

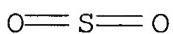
115:95659 Coking studies. Part 3; The use of regenerable iron-based sulfur-acceptor particles as bed material. Hall, E. Stanley; Bui, Viet V.; Tollefson, Eric L. (Dep. Chem. Pet. Eng., Univ. Calgary, Calgary, AB, T2N 1N4, Can.). AOSTRA Journal of Research, 6(4), 255-72 (English) 1990. CODEN: AJREEU. ISSN: 0822-2509.

AB Coking of high-S oil sand bitumens in the presence of Fe-based bed

material was at least as effective as using **fluid oil-sand coke** from the Syncrude process; the test was carried out in a small fixed-bed facility and a small **fluid coker**.

Liq. yields of <88% were obsd. with both bed materials under once-through coking conditions and short vapor residence times. Preliminary studies of the sulfiding, C burnout, and regeneration properties of the S-acceptor (Fe-rich) **particles** in fixed beds were encouraging. Use of air for combustion of coke with minimal release of SO₂ was demonstrated, although recovery of S as a concd. SO stream was less successful. Attempts to run the reaction in a fluidized bed were complicated by the presence of non-fluidizing lumps of agglomerated bed material that formed during the coking cycles.

IT 7446-09-5P, **Sulfur dioxide**, preparation
 (formation and emission of, in **fluid coking**
 of oil-sand bitumen in presence of iron-based absorbents)
 RN 7446-09-5 HCA
 CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)



CC 51-14 (Fossil Fuels, Derivatives, and Related Products)
 ST coking oil sand bitumen **desulfurization**; iron absorbent
 bitumen coking **desulfurization**; sulfidation iron absorbent
 bitumen coking; **sulfur dioxide** bitumen coking;
fluid coking bitumen **desulfurization**;
fluidization bitumen **coking**
desulfurization
 IT **Desulfurization**
 (in coking of oil-sand bitumens, iron-based absorbents for)
 IT **Fluidization**
 (in **fluid coking** of oil-sand bitumens, effect
 of iron-based absorbents on)
 IT Absorbents
 (iron-based, for **desulfurization**, in coking of oil-sand
 bitumens)
 IT **Petroleum refining**
 (**coking**, of oil sand bitumens, in presence of
 iron-based absorbents, for **desulfurization**)
 IT Ashes (residues)
 (fly, iron-rich, absorbents contg., for **desulfurization**
 , in coking of oil-sand bitumens)
 IT Bitumens
 (oil sand, coking of, in presence of iron-based absorbents, for
desulfurization)
 IT 7439-89-6, Iron, uses and miscellaneous
 (absorbents contg., for **desulfurization**, in

- IT fluid coking of oil-sand bitumens)
 IT 7446-09-5P, Sulfur dioxide, preparation
 (formation and emission of, in fluid coking
 of oil-sand bitumen in presence of iron-based absorbents)
- L39 ANSWER 16 OF 26 HCA COPYRIGHT 2004 ACS on STN
 112:80561 Fluidized-bed brown coal - a new brown coal product with a promising future. Kreusing, Helmut; Klotz, Hartmut; Greif, Hans Georg (Cologne, 5000/41, Fed. Rep. Ger.). Braunkohle (Duesseldorf), 41(12), 441-5 (German) 1989. CODEN: BRUKAO. ISSN: 0341-1060.
- AB A review with 2 refs. of the use of brown coal products (briquets, coke, dust) in fluidized bed firings, properties and uses of the fluidized bed brown coal, and operational experiences of the brown coal-fired circulating fluidized bed installations. Low emissions ($\text{SO}_2 < 200 \text{ mg/m}^3$, $\text{NO}_x < 200 \text{ mg/m}^3$, low CO) resulting from the special properties of the Rhineland brown coal is discussed. A prodn. plant for fluidized bed brown coal with a capacity of .apprx.500,000 tons/yr was put into operation in 1989, and is intended for supply to circulating fluidized-bed boiler plants with a steam output of 50-300 tons/h.
- CC 51-0 (Fossil Fuels, Derivatives, and Related Products)
 Section cross-reference(s): 59
- L39 ANSWER 17 OF 26 HCA COPYRIGHT 2004 ACS on STN
 100:9704 Circulating fluidized bed combustion - translation of developmental results into practical application. Plass, L.; Daradimos, G.; Beisswenger, H.; Koch, W.; Wargalla, G.; Schmitz, G. (Lurgi Chem. Huettentech. G.m.b.H., Frankfurt/Main, Fed. Rep. Ger.). VGB Kraftwerkstechnik, 63(10), 880-7 (German) 1983. CODEN: VGBKB5. ISSN: 0372-5715.
- AB Results of pilot-plant and com.-scale combustion in a circulating fluidized bed are given. Pilot-plant scale combustion yielded 99% C combustion, 130-300 ppm NO_x, and 89-98% S capture (80-110 ppm SO₂) from staged combustion of coal (max 4.8% S) and petroleum coke (5.1% S) with an air-fuel ratio of 1.18-1.23:1 and a Ca-S ratio of 1.3-1.58:1. Combustion in a com.-scale plant gave similar results.
- IT 7446-09-5, uses and miscellaneous
 (emissions, from coal and petroleum combustion in circulating fluidized beds)
- RN 7446-09-5 HCA
- CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

- CC 51-18 (Fossil Fuels, Derivatives, and Related Products)
 Section cross-reference(s): 48, 59

ST coal combustion circulating fluidized bed; firing furnace coal circulating fluidized; **desulfurization** coal circulating fluidized combustion; **coke petroleum** **fluidized** combustion; nitrogen oxide coal fluidized combustion

IT Fluidized beds and systems
(circulating, combustion in, of coal and **petroleum** **coke**)

IT **Desulfurization**
(in coal and petroleum combustion in circulating fluidized beds)

IT Combustion
(fluidized-bed, circulating, of coal and **petroleum** **coke**)

IT Coke
(**petroleum**, combustion of, in circulating fluidized bed)

IT 7446-09-5, uses and miscellaneous 11104-93-1, uses and miscellaneous
(emissions, from coal and petroleum combustion in circulating fluidized beds)

L39 ANSWER 18 OF 26 HCA COPYRIGHT 2004 ACS on STN
99:215579 Fluidized combustion. (Mitsubishi Heavy Industries, Ltd., Japan; Kobe Steel, Ltd.). Jpn. Tokkyo Koho JP 58021162 B4 19830427 Showa, 3 pp. (Japanese). CODEN: JAXXAD. APPLICATION: JP 1976-149864 19761215.

AB A fossil fuel is burned in a fluidized bed at 800-1100° and excess-air ratio ≤1.15 in the presence of converter slag or steelmaking slag as the fluidized medium, to reduce **SOx** and **NOx** emissions. Thus, coke powder was burned at 900-980° in a fluidized bed contg. converter slag.

IC F23C011-02; F23G005-00

ICA B01D053-34

CC 51-18 (Fossil Fuels, Derivatives, and Related Products)
Section cross-reference(s): 55, 59

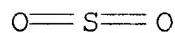
ST slag **fluidization** **coke** combustion; emission coke combustion slag; air pollution fluidization combustion

IT Slags
(**fluidized** beds of, **coke** combustion in, for emission control)

IT Firing of furnaces
(with **coke powder**, in **fluidized** beds of slag)

L39 ANSWER 19 OF 26 HCA COPYRIGHT 2004 ACS on STN
96:106553 The Wellman-Lord **sulfur dioxide** recovery process. Leckner, Philip; Pearson, R. O.; Wood, R. T. (Davy McKee Corp., Lakeland, FL, 33803, USA). Chemical Engineering Progress,

- AB 78(2), 65-70 (English) 1982. CODEN: CEPRA8. ISSN: 0009-2495.
 A system for **desulfurizing** a flue gas contg. **SO₂** 3490, **SO₃** 140 ppm, and **particulates** (mainly unburned coke) 0.272 kg/s is discussed. The **SO₂** emissions of the plant are <390 ppm, **SO₃** <12 ppm, and **particulates** <0.022 kg/s. The fuel burned is a **petroleum fluid coke** contg. 8% S. The flue gas is scrubbed with water, passed through wet electrostatic precipitators to remove **SO₃** and **particulates**, and treated in an absorber with aq. Na₂SO₃ to absorb **SO₂**. Any Na₂SO₄ formed by oxidn. of NaHSO₃ is removed and the NaHSO₃ soln. is evapd. to form **SO₂** gas and Na₂SO₃ crystals. The **SO₂** is converted to H₂SO₄ by a conventional process. The H₂SO₄ plant is designed to process the **SO₂** from the above process and **SO₂** obtained when burning spent alkylation acid for regenerating H₂SO₄.
- IT 7446-09-5P, preparation
 (recovery of, in flue-gas **desulfurization** for sulfuric acid manuf.)
- RN 7446-09-5 HCA
- CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)



- CC 49-2 (Industrial Inorganic Chemicals)
 Section cross-reference(s): 59
- ST **sulfur dioxide** removal flue gas; sulfuric acid regeneration
- IT Flue gases
 (**sulfur dioxide** removal from, by sodium sulfite with recovery for sulfuric acid manuf.)
- IT 7757-83-7
 (absorption by, of **sulfur dioxide** from flue gases)
- IT 7664-93-9P, preparation
 (manuf. of, in flue-gas **desulfurization** and alkylation waste acid incineration)
- IT 7446-09-5P, preparation
 (recovery of, in flue-gas **desulfurization** for sulfuric acid manuf.)

L39 ANSWER 20 OF 26 HCA COPYRIGHT 2004 ACS on STN
 95:222245 Recovery of sulfur from gas containing **sulfur dioxide**. (Sumitomo Heavy Industries, Ltd., Japan). Jpn.
 Kokai Tokkyo Koho JP 56092108 19810725 Showa, 5 pp. (Japanese).
 CODEN: JKXXAF. APPLICATION: JP 1979-168357 19791226.

AB A mixt. of **SO₂**-contg. gas and air (e.g. from a waste gas

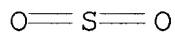
desulfurization app. or sulfide ore-roasting) is passed upwardly through a moving bed of a 1:(0.01-0.5) mixt. of **granular** coal or coke as reductant and ≥ 1 of Ca, Mg oxides, hydroxides, carbonates, and Fe₂O₃ to reduce SO₂, then a bed of ≥ 1 of Al₂O₃, SiO₂, and TiO₂ to decomp. COS, and cooled to condense S. Thus, gas at 400° contg. SO₂ 19.7, CO₂ 12.8, O₂ 4, H₂O 3.0 vol.%, and N balance was passed at 26.84 L/min and 840° through a bed of coke contg. 15% CaO 4-6 mm and moving at 950 g/h in a 10.2 cm diam. + 1.8 m tube. The effluent contained H₂S 0.42, COS 0.59, and SO₂ 0.53% (S and H₂O-free basis) (SO₂ conversion 97.2 and S yield 91.9%), compared to 1.05, 0.67, and 0.57(97.0 and 88.0) without CaO. When further passed through a 1.66 L TiO₂ bed (6 mm diam.) at 700° in a 50 mm diam. tube, the contents were 0.54, 0.12, and 0.35g, resp. (S yield 94.7%).

IT 7446-09-5, reactions

(redn. of, in **coke**-contg. **fluidized** bed,
calcium oxide in)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)



IC C01B017-04

CC 49-1 (Industrial Inorganic Chemicals)

ST **sulfur dioxide** redn coke

IT Coke

(in sulfur recovery from **sulfur dioxide**-contg. waste gas)

IT 1305-78-8, uses and miscellaneous

(in sulfur recovery from **sulfur dioxide**-contg. waste gas)

IT 7704-34-9P, preparation

(recovery of, from **sulfur dioxide**-contg. waste gases, **coke** **fluidized** bed and calcium oxide in)

IT 7446-09-5, reactions

(redn. of, in **coke**-contg. **fluidized** bed, calcium oxide in)

L39 ANSWER 21 OF 26 HCA COPYRIGHT 2004 ACS on STN

82:173138 Strontium oxide. Coatney, RichArd L.; Housh, Lloyd M.; Van Dreser, Merton L. (Kaiser Aluminum Chemical Corp.). Ger. Offen. DE 2419822 19750206, 19 pp. (German). CODEN: GWXXBX. APPLICATION: DE 1974-2419822 19740424.

AB SrO was manufd. by thermal decompn. of SrCO₃ with addn. of carbon to prevent melting. SrCO₃ of particle size 60% <200 mesh, manufd. by

reaction of SrSO₄ with Na₂CO₃ and contg. SrO 63, CO₂ 28, BaO 1.4, CaO 2.2, SiO₂ 1.5, Al₂O₃ 0.3, Fe₂O₃ 0.2, Na₂O 1.2, and SO₃ 2.2%, was slurried, ground, mixed with 10% calcined, delayed petroleum coke of grain size 50% <200 mesh and the mixt. calcined in a rotary kiln at max. 1350° to give unmelted SrO.

- IC C01F
 CC 49-3 (Industrial Inorganic Chemicals)
 IT Coke
 (petroleum, for strontium carbonate melting prevention
 in calcination for oxide)
 IT 1633-05-2
 (calcination of, in presence of petroleum coke
 for oxide)
 IT 1314-11-0P
 (from carbonate, calcination in presence of petroleum
 coke for)

- L39 ANSWER 22 OF 26 HCA COPYRIGHT 2004 ACS on STN
 78:86582 Sintering of sulfate-hydroxide charge at Kirovabad aluminum plant. Chizhikov, D. M.; Lainer, Yu. A.; Lainer, A. I.; Zakharova, V. I. (USSR). Tsvetnye Metally (Moscow, Russian Federation) (7), 35-8 (Russian) 1972. CODEN: TVMTAX. ISSN: 0372-2929.
 AB Expts. were conducted on the replacement of rotary furnaces with a sintering belt. A mixt. of (Na,K)SO₄ and Al₂O₃ was wetted and granulated with 20-5% petroleum coke to give strong dried granules contg. 1-2% H₂O for sintering in a reducing atm. Optimum conditions using a draft of 450-500 mm and 0.3 kg steam/kg charge, gave 95% redn. of the sulfates and up to 90% extn. of Al.
 CC 49-1 (Industrial Inorganic Chemicals)
 Section cross-reference(s): 54

- L39 ANSWER 23 OF 26 HCA COPYRIGHT 2004 ACS on STN
 67:55713 Manufacture of antimony trioxide. (M and T Chemicals Inc.). Neth. Appl. NL 6612435 19670303, 23 pp. (Dutch). CODEN: NAXXAN. PRIORITY: US 19650902.
 AB The method employs the vapor phase removal of Sb as Sb₂S₃ from a pelleted agglomerate, then vapor phase oxidn. to Sb₂O₃, which is condensable at 400-800°, thus sepg. it from SO₂ and As₂O₃ vapors. Stibnite ore contg. up to 65% Sb and also the cheaper and more abundant concn. ranging down to 10% Sb content can be used. The pelletizing procedure is conventional, using commonly specified binders, and is esp. important for continuous rotary kiln practice. Coaddns. during pelletization can be elemental S where there is high oxide content, some form of C or C-contg. material to reduce high Fe₂O₃, or, to prevent fluxing at temps. reaching 1250°, some refractory powder. Modification of the process may be made to

obtain Sb₂O₃ with high covering power as for paints or enamels, or for greater transparency as for fireproofing of fabrics or synthetics, or both opaque and fireproofing. This depends on particle size, usually between 0.9-3.2 μ which is largely governed by speed and temp. of the Sb₂O₃ vapor condensation. A Bolivian sulfide, 74.3 parts, contg. Sb 46.2, S 24, and Fe 2.7% was pelleted with petroleum coke 13.8, bentonite 10.2, and Ca ligninsulfonate 1.7 parts while wet. The pellets are volatilized at 1093° in SO₂, the gas at 1000° is mixed with slight excess of air, and the Sb₂O₃ is condensed at 500°. The product is of high purity. In a similar prepn., an oxide-sulfide ore gave a 98% recovery when the calcination temp. was raised to 1050° and 15 wt. % S was added.

IC C01B

CC 49 (Industrial Inorganic Chemicals)

L39 ANSWER 24 OF 26 HCA COPYRIGHT 2004 ACS on STN

54:106065 Original Reference No. 54:20185c-d Removal of coke from processing equipment. Wolff, Wm. F.; Hill, Philip (Standard Oil Co.). US 2938852 19600531 (Unavailable). APPLICATION: US .

AB The coke formed during cracking of, e.g., a reduced crude oil is easily removed from the coking zone if it is deposited on a H₂O-sol. salt, such as NaCl, Na₂SO₄, Na₂CO₃, K₂SO₄, K₂CO₃, KCl, MgSO₄, or Al₂(SO₄)₃, which remains solid at the coking temp. The coke is formed in the voids between salt particles of >0.25 in. size in a fixed bed at 700-1200°F., and a space velocity of 5-500 vols. of oil/hr./vol. free space. The salt is dissolved in H₂O on completion of the coking cycle, and the fine coke is removed. A demetalized stock suitable for catalytic cracking is obtained in this process.

CC 22 (Petroleum, Lubricants, and Asphalt)

IT Petroleum refining
(coking, in salt-particle bed)IT Coking
(of petroleum residues, in bed of salt particles)IT Salts
(petroleum residue coking in particle bed of)IT 7647-14-5, Sodium chloride
(rock salt, petroleum residue coking in particle bed of)

L39 ANSWER 25 OF 26 HCA COPYRIGHT 2004 ACS on STN

52:103631 Original Reference No. 52:18166f-h Carbonaceous molding material for foundry operations. Meyers, Gustave R.; Gentry, Everett G. (Esso Research and Engineering Co.). US 2830913 19580415 (Unavailable). APPLICATION: US .

- AB **Petroleum coke** (25-100%) contg. <7% S, remainder sand, with or without binder, is used for making cores and molds for casting of metals and alloys, e.g., cast Fe, steel, bronze, or Al. Because of the low thermal expansion and nonwettability by metals of this compn., higher dimensional accuracy and smoother finish are obtained. **Coke** prep'd. by **fluidized-bed coking** of **petroleum** fractions is calcined at 2400-2800°F. to decrease the amt. of volatile matter to <1% and to increase the d. to >1.7 g./cc. The raw or calcined coke is then **desulfurized** by oxidizing at 600-1500°F. for a time sufficient to consume 3% of it, followed by heating in the presence of a **desulfurizing** gas, e.g., H at >1100°F., SO₂ at >1800°F., or NH₃. Alternatively, the coke can be heated to 2400-2800°F., at which temp. the S compds. break down and are driven off.
- CC 9 (Metallurgy and Metallography)
- IT Molds (forms)
(from **petroleum coke** and sand)
- IT Coke
(**petroleum**, molds from sand and)

L39 ANSWER 26 OF 26 HCA COPYRIGHT 2004 ACS on STN
50:54471 Original Reference No. 50:10396i,10397a,10398a

Petroleum-coke desulfurization. Ford,
Francis P.; Nelson, Joseph F. (Esso Research and Engineering Co.).
US 2739105 19560320 (Unavailable). APPLICATION: US .

AB **Fluidized coke particles** are produced by bringing a heavy petroleum charging stock into contact with a **fluidized coke** bed, whereby the oil is converted to vapors and carbonaceous solids. The latter are deposited on the **coke particles**. A portion of the **particles** is heated and recycled, the excess being withdrawn from the system. The **particles**, which contain 4-12% by wt. S, are **desulfurized** and their densities increased by bringing them into contact with a gas contg. 5-100 mole % SO₂, remainder N, at 1093-593° for 15 min. to 6 hrs. For example, a coke contg. 6.5-7.6% S, and having a true d. of about 1.5, was treated for 30 min. with 100% SO₂ at 1316°. After treatment, the coke contained 2.97% S and had a true d. of 1.94. The coke yield was 56%.

IT 7446-09-5, **Sulfur dioxide**
(**petroleum-coke-particle**
desulfurization and d. increase by high-temp.)

RN 7446-09-5 HCA
CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

CC 22 (Petroleum, Lubricants, and Asphalt)
IT Petroleum refining
 (coking heavy fractions in fluidized
 coke bed and desulfurization and increasing d.
 of coke particles by SO₂)
IT Hydrocarbon oils
 (gas oil, by coking of petroleum heavy
 fractions and distn. of vapors)
IT Coke
 (petroleum, manuf. in fluidized beds and
 desulfurization and increasing d. of particles
 by SO₂)
IT 7446-09-5, Sulfur dioxide
 (petroleum-coke-particle
 desulfurization and d. increase by high-temp.)
IT 7704-34-9, Sulfur
 (removal of, from petroleum coke
 particles by SO₂)

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L40 ANSWER 1 OF 13 HCA COPYRIGHT 2004 ACS on STN
139:135748 Characteristics of sulfur removal of high-sulfur
petroleum coke. Bi, Sheng; Xu, Chunming; Gao,
Jinsen (The State Key Laboratory of Heavy Oil Processing, Petroleum
University, Beijing, 102249, Peop. Rep. China). Huagong Xuebao
(Chinese Edition), 54(6), 819-823 (Chinese) 2003. CODEN: HUKHAI.
ISSN: 0438-1157. Publisher: Huaxue Gongye Chubanshe, Huagong Xuebao
Bianjibu.

AB The characteristics of desulfurization of high-sulfur
petroleum coke are investigated with a
pulse-differential fixed bed reactor. The combustion tests are
carried out with one representative coke with particle
size of 60-70 pm between 830° and 950°. In the expt.,
sulfur is captured by calcium oxide addn., and then yields stable
calcium sulfide. Through the tests, five important factors
affecting desulfurization are found: temp., Ca/S molar
ratio, oxygen pressure, velocity of gas and intensity of SO₂
emission. Burning in air, the optimum Ca/S molar ratio is 2, and
the optimum temp. ranges from 850° to 890°. Intensity
of SO₂ emission is related with temp. and velocity of gas.
Velocity of gas and intensity of SO₂ emission have neg.
effect to desulfurization. Another important finding from
the results on high-sulfur petroleum coke is
that under the most optimum conditions, the desulfurization
ratio in air is higher than that in pure oxygen.

IT 7446-09-5, **Sulfur dioxide, processes**
(characteristics of sulfur removal of high-sulfur
petroleum coke)
RN 7446-09-5 HCA
CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

CC 51-10 (Fossil Fuels, Derivatives, and Related Products)
ST sulfur removal **petroleum coke** combustion
IT Combustion
Flue gases
(characteristics of sulfur removal of high-sulfur
petroleum coke)
IT Petroleum coke
(characteristics of sulfur removal of high-sulfur
petroleum coke)
IT 7446-09-5, **Sulfur dioxide, processes**
(characteristics of sulfur removal of high-sulfur
petroleum coke)
IT 1305-78-8, Calcium oxide, uses
(characteristics of sulfur removal of high-sulfur
petroleum coke)

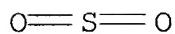
L40 ANSWER 2 OF 13 HCA COPYRIGHT 2004 ACS on STN
138:141468 Novel electrostatic precipitation technologies in Japan -
colder side ESP and new wet-type ESP application for boiler
facilities-. Fujishima, H.; Maekawa, N.; Ohnishi, S.; Fujitani, H.
(Kobe shipyard and Machinery Works 1-1, Mitsubishi Heavy Industries,
Ltd., Kobe, 652-8585, Japan). Proceedings - U.S. EPA-DOE-EPRI
Combined Power Plant Air Pollution Control Symposium: The Mega
Symposium and the A&WMA Specialty Conference on Mercury Emissions:
Fate, Effects, and Control, Chicago, IL, United States, Aug. 21-23,
2001, Volume 3, 9/1-9/17. Air & Waste Management Association:
Pittsburgh, Pa. (English) 2001. CODEN: 69DHKF.
AB Approx. 50 yr have passed since Electrostatic precipitator (ESP) was
introduced for industrial use in Japan. During this period, with
the high-level economic growth of Japan and a great expansion of a
variety of industries along with stringent environmental regulation,
ESP installed as main equipment for flue gas treatment has spread
through Japan. Meanwhile, the research & development of ESP
technol. have made remarkable progress with the use of a no. of new
or improved techniques. This paper introduces two novel ESP
technologies, recently developed in Japan, for boiler firing
imported coals and various kinds of oil, such as heavy oil,
petroleum residue and cokes.
IT 7446-09-5, **Sulfur dioxide, processes**

7446-11-9, Sulfur trioxide, processes

(novel electrostatic pptn. technologies in Japan: colder side ESP and new wet-type ESP application for boiler facilities)

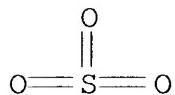
RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)



RN 7446-11-9 HCA

CN Sulfur trioxide (8CI, 9CI) (CA INDEX NAME)



CC 59-4 (Air Pollution and Industrial Hygiene)

Section cross-reference(s): 51

IT Wet scrubbing

(flue gas **desulfurization** by; novel electrostatic pptn. technologies in Japan: colder side ESP and new wet-type ESP application for boiler facilities)

IT Flue dust

Flue gas **desulfurization**

Flue gases

(novel electrostatic pptn. technologies in Japan: colder side ESP and new wet-type ESP application for boiler facilities)

IT 7446-09-5, Sulfur dioxide, processes

7446-11-9, Sulfur trioxide, processes

7647-01-0, Hydrochloric acid, processes 7664-93-9, Sulfuric acid, processes

(novel electrostatic pptn. technologies in Japan: colder side ESP and new wet-type ESP application for boiler facilities)

L40 ANSWER 3 OF 13 HCA COPYRIGHT 2004 ACS on STN

135:7617 Project developers consider new solid fuels, new technologies.

Swanekamp, Robert (USA). Power, 145(2), 35, 38-40, 42 (English)

2001. CODEN: POWEAD. ISSN: 0032-5929. Publisher: McGraw-Hill Companies, Inc..

AB After dominating new power-plant design and construction for the past two decades, developments in new combustion and flue gas treatment technologies, as well as environmental-based market forces (esp. constraints in natural gas prodn. and distribution) and recent political developments, have sparked a resurgence in use of solid fossil fuels for power generation. Some suitable solid fuels that are projected to gain new interest and momentum are **Powder River Basin coals** (from the western U.S. states of Wyoming and

Montana), **petroleum coke** and other residues, coal waste, and biomass, the latter two of which can be incorporated into more traditional solid waste combustion. Suitable novel technologies expected to make an impact are electrostatic precipitators, flue gas **desulfurization**, low-NO_x burner designs, outdoor storage of solid fuels, and solid fuel (biomass) gasification.

IT 7446-09-5, **Sulfur dioxide**, processes
 (formation of; resurgence in use of coal, solid fossil fuels, biomass, and solid fuel wastes in power generation)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

CC 51-23 (Fossil Fuels, Derivatives, and Related Products)
 Section cross-reference(s): 52, 59, 60

ST coal combustion power generation design; **petroleum coke** power generation design; biomass gasification power generation design

IT **Petroleum coke**
 (firing of; resurgence in use of coal, solid fossil fuels, biomass, and solid fuel wastes in power generation)

IT Electrostatic precipitation apparatus
Flue gas desulfurization
 (resurgence in use of coal, solid fossil fuels, biomass, and solid fuel wastes in power generation)

IT 7446-09-5, **Sulfur dioxide**, processes
 11104-93-1, Nitrogen oxide (NO_x), processes
 (formation of; resurgence in use of coal, solid fossil fuels, biomass, and solid fuel wastes in power generation)

L40 ANSWER 4 OF 13 HCA COPYRIGHT 2004 ACS on STN
 132:281185 Activation of **petroleum coke** by alkali metal compounds and SO₂ adsorption characteristics: moisture effect. Lee, Si Hyun; Lim, Young Jun; Lee, Kyu Chol (Energy & Environmental Research Department, Korea Institute of Energy Research, Taejon, 305-343, S. Korea). Hwahak Konghak, 37(5), 782-788 (Korean) 1999. CODEN: HHKHAT. ISSN: 0304-128X. Publisher: Korean Institute of Chemical Engineers.

AB Activation of **petroleum cokes** by alkali metal compds. and SO₂ adsorption characteristics were investigated. Near complete removal (>95%) of sulfur and ash, hydrogen evolution of purity more than 95%, and redns. of particle size were major features of alkali activation. Adsorption capacities of activated carbons at low temp. (30°) were not increased with moisture contents, and this is opposite to

results reported with the activated carbon fiber. It was found that the moisture contents above satn. level cause condensation on pore surfaces of activated carbons due to the smaller no. of free sites and lower adsorption/desorption rates than the activated carbon fiber, and also found that the optimum adsorption temps. must be selected with moisture contents. Typical results showed that 100° for the 10% moisture, and 30° for the 4% moisture were optimum conditions, resp. Alkali activated carbon from **petroleum cokes** showed larger **SO₂**

adsorption capacity than the conventional activated carbon due to its wide ranges of pore size and its hydrophilic surface functional groups. **SO₂** adsorption capacity was about 200 mg **SO₂/g AC/6 h** without pretreatment such as oxidn. and thermal treatment.

IT 7446-09-5, **Sulfur dioxide, processes**
(activation of **petroleum coke** by alkali metal compds. and **SO₂** adsorption characteristics)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

CC 49-1 (Industrial Inorganic Chemicals)
Section cross-reference(s): 54, 59, 66

ST **petroleum coke** activation alkali metal compd;
sulfur dioxide adsorption **petroleum coke**

IT Adsorption
Desulfurization
Particle size distribution
(activation of **petroleum coke** by alkali metal compds. and **SO₂** adsorption characteristics)

IT **Petroleum coke**
(activation of **petroleum coke** by alkali metal compds. and **SO₂** adsorption characteristics)

IT Alkali metal compounds
(activation of **petroleum coke** by alkali metal compds. and **SO₂** adsorption characteristics)

IT 7440-44-0, Activated carbon, processes
(activated; activation of **petroleum coke** by alkali metal compds. and **SO₂** adsorption characteristics)

IT 7446-09-5, **Sulfur dioxide, processes**
(activation of **petroleum coke** by alkali metal compds. and **SO₂** adsorption characteristics)

IT 1310-58-3, Potassium hydroxide, uses 1310-73-2, Sodium hydroxide, uses

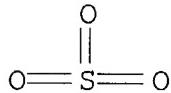
(activation of **petroleum coke** by alkali metal compds. and **SO₂** adsorption characteristics)

- L40 ANSWER 5 OF 13 HCA COPYRIGHT 2004 ACS on STN
131:7377 Changes in the quality of coal combustion by-products produced by Kentucky power plants, 1978 to 1997: consequences of Clean Air Act directives. Hower, James C.; Robl, Thomas L.; Thomas, Gerald A. (Center for Applied Energy Research, The University of Kentucky, Lexington, KY, 40511-8410, USA). Fuel, 78(6), 701-712 (English) 1999. CODEN: FUELAC. ISSN: 0016-2361. Publisher: Elsevier Science Ltd..
- AB The original US Clean Air Act (CAA), implemented by the Environmental Protection Agency in 1971, and the amendments to the act in 1977 and 1990 have required a considerable evolution of the quality of coal burned by utilities and in the type pollution control equipment needed to reduce **SO₂** and **NO_x** emissions. Any change in coal quality or emission's control implies a change in the amt., type, and quality of coal combustion byproducts (CCB). CCB is a collective term for fly ash, bottom ash and boiler slag, and flue-gas **desulfurization** (FGD) or fluidized-bed combustion produced in coal burning. Studies by the University of Kentucky in 1978, 1992, and 1997, the latter two conducted by the Center for Applied Energy Research, have focussed on the amt., quality and end use of CCBs from Kentucky power plants, with particular emphasis on fly ash. The evolution of clean air stds. has impacted the quality and vol. of CCBs in a variety of ways: (1) switching from high sulfur to lower sulfur coal generates lower quantities of spinel phases and greater amts. of alumino-silicate glasses; (2) switching to **Powder** River Basin subbituminous coals produces Class C fly ash, compared to Class F fly ash from the combustion of the typical eastern bituminous coals; (3) the wider use of beneficiated coals reduces the amt. of fly ash and bottom ash produced; (4) use of a wider rank range into the coal blend increases the potential of unburned carbon caused by inefficient combustion of non-design coals; (5) the inclusion of non-coal fuels, such as **petroleum coke** and with tire-derived fuel, in the coal blend; (6) redn. of **NO_x** emissions has generally meant an initial increase in the amt. of carbon in the fly ash; (7) addn. of FGD means an added CCB stream, either a calcium sulfite which is generally mixed with fly ash and landfilled, or a calcium sulfate, which is sold for wallboard manuf. The modification of the petrol. and chem. of the fly ash impacts the potential for utilization.
- CC 51-18 (Fossil Fuels, Derivatives, and Related Products)
Section cross-reference(s): 59

- L40 ANSWER 6 OF 13 HCA COPYRIGHT 2004 ACS on STN
125:175964 Integrated flue gas cleaning for the next regulatory

generation. Vincent, Hugues; Jones, Gerwyn (Belco Technologies Corporation, Parsippany, NJ, USA). FACT (American Society of Mechanical Engineers), 20(Proceedings of the 1995 International Joint Power Generation Conference, 1995, Vol. 1), 11-17 (English) 1995. CODEN: FACTEQ. ISSN: 1066-503X. Publisher: American Society of Mechanical Engineers.

- AB Before the end of this decade, utilities and other major power producers burning solid/liq. fuels can expect promulgation of further regulations mandated by the 1990 Clean Air Act Amendments. In particular, Title III, Air Toxics, provision could profoundly change the manner in which power producers will need to evaluate compliance technol. options. Integrated gas cleaning concepts will be necessary to achieve compliance, maximize existing gas cleaning assets, and avoid pollution transfer. Several integrated gas cleaning concepts for multi-pollutant control for high- and low-S coal and oil burning power plants are described.
- IT **7446-11-9, Sulfur trioxide, processes**
 (EDV integrated technol. to clean utility and industrial boiler flue gases for regulatory compliance)
- RN 7446-11-9 HCA
- CN Sulfur trioxide (8CI, 9CI) (CA INDEX NAME)



- CC 59-4 (Air Pollution and Industrial Hygiene)
 Section cross-reference(s): 47, 48, 60
- ST fossil fuel fired power generation emission; flue gas cleaning
 fossil fuel power; hazardous waste incinerator flue gas cleaning;
petroleum coke boiler flue gas cleaning;
 wastewater sludge incinerator flue gas cleaning
- IT **Desulfurization**
 (EDV integrated technol. to clean utility and industrial boiler flue gases for regulatory compliance)
- IT **Boilers**
 (**petroleum coke**-fired; EDV integrated technol. to clean utility and industrial boiler flue gases for regulatory compliance)
- IT **Particles**
 (airborne, EDV integrated technol. to clean utility and industrial boiler flue gases for regulatory compliance)
- IT 7439-92-1, Lead, processes 7439-97-6, Mercury, processes
 7440-02-0, Nickel, processes 7440-38-2, Arsenic, processes
 7440-43-9, Cadmium, processes 7440-44-0, Carbon, processes
 7440-47-3, Chromium, processes 7440-50-8, Copper, processes
 7440-62-2, Vanadium, processes 7440-66-6, Zinc, processes

7446-11-9, Sulfur trioxide, processes

(EDV integrated technol. to clean utility and industrial boiler flue gases for regulatory compliance)

L40 ANSWER 7 OF 13 HCA COPYRIGHT 2004 ACS on STN

123:294866 Manufacture of mineralized portland cement clinkers in a kiln system in which the raw mixt. is preheated, calcined, burned, and cooled. Borgholm, Hans Erik; Herfort, Duncan; Mogensen, Ole (F. L. Smidth and Co., A/S, Den.; Aalborg Portland A/S). PCT Int. Appl. WO 9523773 A1 19950908, 16 pp. DESIGNATED STATES: W: AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LU, LV, MD, MG, MN, MW, MX, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SI, SK, TJ, TT, UA, US; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, DE, DK, ES, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG. (English). CODEN: PIXXD2. APPLICATION: WO 1995-DK75 19950221. PRIORITY: DK 1994-248 19940303; DK 1994-362 19940329.

AB The mineralizer is added to the feedstock stream after the feedstock has been fed to the process but before the feedstock has passed through the burning zone. More specifically, portland cement clinkers having S content (calcd. as SO₃) \geq 1.5 wt.% and F content (calcd. as F) \geq 0.15 wt.% is manufd. by controlling the compn. of the feedstock such that the S content is \leq 1.2 wt.% and the F content \leq 0.14 wt.% (both calcd. on loss on ignition-free basis). The mineralizer is selected from sulfurous materials or minerals and F-contg. products. This process utilizes the input of the mineralizer as a controllable parameter during the manuf. of mineralized clinkers, and reduces or eliminates, e.g., deposits and blockages in the preheater cyclones and the riser ducts between the cyclones.

IC ICM C04B007-42

ICA C04B007-04

CC 58-1 (Cement, Concrete, and Related Building Materials).

IT Flue gases

(gypsum from desulfurization of; sulfurous and fluoride mineralizers for mineralized portland cement clinker manuf.)

IT Waste solids

(dust, kiln, sulfurous and fluoride mineralizers for mineralized portland cement clinker manuf.)

IT Coke

(petroleum, sulfurous and fluoride mineralizers for mineralized portland cement clinker manuf.)

IT 13397-24-5, Gypsum, uses

(natural and from flue gas desulfurization; sulfurous and fluoride mineralizers for mineralized portland cement clinker manuf.)

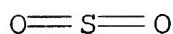
L40 ANSWER 8 OF 13 HCA COPYRIGHT 2004 ACS on STN

107:133390 Effect of **granulation** with coke on the kinetics of reduction of calcium sulfate. Kostyl'kov, I. G.; Rogachev, O. V.; Zhukov, I. A. (USSR). Zhurnal Prikladnoi Khimii (Sankt-Peterburg, Russian Federation), 60(7), 1623-5 (Russian) 1987. CODEN: ZPKHAB. ISSN: 0044-4618.

AB Petroleum coke-CaSO₄ 0.063:1 8 mm
granules were kilned at 1050-1200° in a N₂ stream. S evolved as SO₂ according to reactions CaSO₄ .dblarw. CaO + SO₂ + 1/2O₂, C + 1/2O₂ .dblarw. CO. CO₂ accumulation in the system autocatalytically hastened gasification according to the reaction C + CO₂ .dblarw. 2CO. This, in turn hastened CO₂ evolution. The initial and final phases of the process (below and above a 0.6-0.75 conversion) were described by equations
 $-lg(1-\alpha) = (0.000967 + t - 0.975) + [\tau - (5.3 - 0.004 + t)]$ and $\alpha/1-\alpha = 3.5 lg \tau - 18.4 + 0.016t$, resp., where α is the degree of conversion, τ is the time of conversion in min, and t is temp. in °C. The process reached max. rate within 3 min. Compaction of the **granules** during kilning and accumulation of a film of reaction products enveloping the C **particles** terminated the process within 8 min. Raising the temp. from 1050 to 1200 dramatically increased the max. rate of the process without increasing the yield of SO₂. The process was developed for utilization of the phosphogypsum byproduct of ammophos manuf.

IT 7446-09-5P, **Sulfur dioxide**, preparation
 (formation of, in reductive **desulfurization** of calcium sulfate by coke, kinetics of)

RN 7446-09-5 HCA
 CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)



CC 19-6 (Fertilizers, Soils, and Plant Nutrition)
 Section cross-reference(s): 49

ST coke sulfate redn kinetics; reductive **desulfurization** kinetics gypsum

IT **Coke**
 (petroleum, reductive **desulfurization** of calcium sulfate by, kinetics of)

IT Kinetics of **desulfurization**
 (reductive, of calcium sulfate, by coke)

IT 7446-09-5P, **Sulfur dioxide**, preparation
 (formation of, in reductive **desulfurization** of calcium sulfate by coke, kinetics of)

IT 7778-18-9, Calcium sulfate
 (reductive **desulfurization** of, by coke, kinetics of)

L40 ANSWER 9 OF 13 HCA COPYRIGHT 2004 ACS on STN
 105:175769 Apparatus for preparing an uncontaminated fuel in oval form.
 Cabello Huertas, Rafael; Rodriguez del Castillo, Gerardo (Spain).
 Span. ES 528019 A1 19851001, 16 pp. (Spanish). CODEN: SPXXAD.
 APPLICATION: ES 1983-528019 19831213.

AB A C-based solid fossil fuel is transported to an unloading dock with a ramp incorporating a grating so that the smaller pieces fall directly through the grating onto a hopper; the large **particles** are transported by a belt having a second hopper which spills onto a toothed crushing unit. An electromagnet may be included to sep. ferromagnetic impurities. The crushed pieces and those not requiring crushing are stored in a mixt. with **petroleum coke** and a decontaminating agent (e.g., limestone or dolomite to prevent release of **SO₂** during combustion). The fuel can be used in the form of oval briquets.

IC ICM C10L010-02

CC 51-17 (Fossil Fuels, Derivatives, and Related Products)
 Section cross-reference(s): 59

IT Limestone, uses and miscellaneous
 (**desulfurization** agent, for manuf. of coal briquets)

L40 ANSWER 10 OF 13 HCA COPYRIGHT 2004 ACS on STN
 103:220128 Emissions control at a coke-fired cogeneration plant.
 Shroff, G. H.; Papa, A. F.; Whalen, J. M. (Bechtel Power Corp., Gaithersburg, MD, 20877, USA). Chemical Engineering Progress, 81(10), 51-6 (English) 1985. CODEN: CEPRA8. ISSN: 0009-2495.

AB Unburned C, ash, **SO₂**, and acid mist emission control at a **petroleum coke**-fired cogeneration power plant is described. The facility has a boiler optimized for burning pulverized coke and an integrated flue gas **desulfurization** (FGD) system. A spray tower limestone system removes 90% of the **SO₂**. A wet electrostatic precipitator removes the H₂SO₄ mist. High quality gypsum is produced from the FGD waste and the H₂SO₄ collected by the wet pptn. Solid **particulates**, fly ash, and C are removed by dry electrostatic pptn.

IT 7446-09-5, uses and miscellaneous
 (removal of, from flue gas, at coke-fired power plant)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

CC 59-4 (Air Pollution and Industrial Hygiene)
 Section cross-reference(s): 51

ST flue gas **desulfurization** power plant; coke fired boiler emission control; **sulfur dioxide** removal flue gas; acid mist removal flue gas; gypsum prodn flue gas

IT **desulfurization**
 IT Flue gases
 (desulfurization of, at coke-fired power plant)
 IT Coke
 (petroleum, as fuel for power plant, emission controls
 for)
 IT 13397-24-5P, preparation
 (prodn. of, from flue gas **desulfurization** products, at
 coke-fired power plant)
 IT 7440-44-0, uses and miscellaneous 7446-09-5, uses and
 miscellaneous 7664-93-9, uses and miscellaneous
 (removal of, from flue gas, at coke-fired power plant)

L40 ANSWER 11 OF 13 HCA COPYRIGHT 2004 ACS on STN
 102:118776 Performance of dry flue gas **desulfurization** on a
petroleum coke kiln application. Horn, R. J.;
 Bent, J. F. (Ecolaire Environ. Co., Pleasant Hill, CA, USA).
 Proceedings - APCA Annual Meeting, 77th(Vol. 5), 84-98.2, 12 pp.
 (English) 1984. CODEN: PAAME3. ISSN: 0193-9688.

AB A dry flue gas **desulfurization** system consisting of a
 spray dryer, fabric filter, lime slaking and slurry storage system,
 slurry circulation system, and waste handling system effectively
 operates on a **petroleum coke** calcining kiln,
 ensuring SO₂ removal efficiency >90% and
 particulate emission <0.005 g/ACFM. The system operates in
 compliance with emission regulations, providing high levels of
 equipment reliability while requiring part-time operator
 supervision.

IT 7446-09-5, uses and miscellaneous
 (removal of, from flue gases from **petroleum**
 coke kilns, dry scrubber systems in)

RN 7446-09-5 HCA
 CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O—S—O

CC 59-4 (Air Pollution and Industrial Hygiene)
 Section cross-reference(s): 51
 ST coke kiln flue gas **desulfurization**; dry
 desulfurization kiln flue gas
 IT Flue gases
 (desulfurization of, from **petroleum**
 coke kilns, dry scrubber system in)
 IT Kilns
 (for **petroleum coke** calcination, flue gases
 from, desulfurization of, dry scrubber systems in)
 IT Particles

(removal of, from flue gases from **petroleum coke** kilns, dry scrubber **desulfurization** systems in)

IT Scrubbers
(dry, in **desulfurization** of flue gases from **petroleum coke** kilns)

IT Coke
(**petroleum**, calcination of, flue gases from kilns for, **desulfurization** of, dry scrubber systems in)

IT 7446-09-5, uses and miscellaneous
(removal of, from flue gases from **petroleum coke** kilns, dry scrubber systems in)

L40 ANSWER 12 OF 13 HCA COPYRIGHT 2004 ACS on STN
101:176677 Performance of dry flue gas **desulfurization** on a
petroleum coke kiln application. Horn, R. J.;
Bent, J. F. (Ecolaire Environ. Co., Pleasant Hill, CA, USA).
Journal of the Air Pollution Control Association, 34(9), 982-6
(English) 1984. CODEN: JPCAAC. ISSN: 0002-2470.

AB A dry flue gas **desulfurization** system is described which
is operating successfully on a **petroleum coke**
calcining kiln. Acceptance tests and continuous data logging
demonstrate **SO₂** removal efficiencies >90%, and
particulate emissions <0.005 g/ft³. The system consists of
a spray dryer, fabric filter and auxiliaries which are designed to
process ≤205.000 ft³ gas flow. Continuing development work
on system components has resulted in system availability exceeding
90%, while requiring an av. of 4 man-hours per shift of operator
supervision. A preventive maintenance program which includes
routine operator inspections and data acquisition has served to
reduce forced outgas and maximize prodn.

IT 7446-09-5, uses and miscellaneous
(removal of, from flue gas, by dry scrubbing system)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

CC 59-4 (Air Pollution and Industrial Hygiene)
Section cross-reference(s): 51

ST flue gas dry **desulfurization**; sulfur
dioxide removal flue gas; coke kiln flue gas
desulfurization

IT Particles
(removal of, from flue gas, by dry scrubbing system)

IT Flue gases
(**sulfur dioxide** removal from, by dry

scrubbing system)

IT Coke
(metallurgical, redn. of, flue gas dry desulfurization
in)

IT 7446-09-5, uses and miscellaneous
(removal of, from flue gas, by dry scrubbing system)

L40 ANSWER 13 OF 13 HCA COPYRIGHT 2004 ACS on STN

71:83257 Transformation of organosulfur compounds in petroleum coke. Syunyaev, Z. I.; Gimayev, R. N.; Abyzgil'din, Yu. M.; Malyatova, G. P.; Zaitseva, S. G. (Ufim. Neft. Inst., Ufa, USSR). Khimiya Seraorganicheskikh Soedinenii, Soderzhashchikhsya v Neftyakh i Nefteproduktakh, 8, 381-6 (Russian) 1968. CODEN: KSSBAP. ISSN: 0368-6876.

AB Studied were the properties and compn. of S-contg. compds. in petroleum coke, their behavior during interaction of the coke with boiling 60% HNO₃, and their reactions at high temps. Elemental S was detd. as S₂O₃²⁻ ion on extn. of the coke with an aq. soln. of Na₂SO₃, and disulfides were estd. colorimetrically on boiling the material with an aq. soln. of Na₂S. The treatment with HNO₃ led to an increase in the content of O and N (up to 30-5% O + N in a powdery coke sample after 4 hrs.), and the content of C decreased due to the oxidn. During the first 4 hrs. of the treatment, the desulfurization rate of the powdery coke was 1.5 times to twice as high as the C burning-off rate. The desulfurization degree of cokes obtained by the retarded carbonization was only slight; it could, however, be increased more than twice by preliminary heat-treatment at 700-800° whereas heating at temps. above 800° slowed down the desulfurization. H₂S began to appear in the gases at 550°. The amt. of S in the coke after contacting with H₂S depended on the coke nature and grain size, temp., residence time, and gas inlet space rate. H₂S interacted with the coke at 500-1000°. The preliminary heat-treatment of the material, particularly at temps. above 600°, substantially reduced the S-absorbing capacity; thus, on treatment at 1400°, the coke sulfurization decreased by 8-10 times as compared with the thermally unpretreated coke samples. The high-temp. changes appeared to involve decompr. of the S-contg. compds. of low thermal stability with formation of H₂S, its immediate adsorption, and successive desorption, internal diffusion, and thermal dissocn. with subsequent formation of more stable S-contg. compds. Decompr. of the secondary S-contg. compds. began at 1200° and proceeded rapidly at 1400-1600° with formation of, e.g., diphenyl sulfides, whereas little or no desulfurization occurred at 500-1000° due to secondary interaction of H₂S with the coke. For enhancing the coke desulfurization degree, H₂S should be bound chem. with the

use of an addnl. solid reagent or driven off with a carrier gas, preferably at elevated pressure.

- CC 51 (Petroleum, Petroleum Derivatives, and Related Products)
 ST sulfur compds **petroleum coke; petroleum coke**
sulfur compds; coke petroleum
sulfur compds; desulfurization petroleum coke
 IT **Coke**
(petroleum, nitric acid reaction with sulfur compds. in)
 IT 7704-34-9, Sulfur
(reaction of, with nitric acid in petroleum coke)
 IT 7783-06-4, reactions
(with nitric acid in petroleum coke)
 IT 7697-37-2, reactions
(with sulfur compds. in petroleum coke)

=> file wpids

FILE 'WPIDS' ENTERED AT 12:51:27 ON 05 AUG 2004
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FILE LAST UPDATED: 2 AUG 2004 <20040802/UP>
 MOST RECENT DERWENT UPDATE: 200449 <200449/DW>
 DERWENT WORLD PATENTS INDEX SUBSCRIBER FILE, COVERS 1963 TO DATE

=> d 138 1-27 max

L38 ANSWER 1 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 2004-400651 [37] WPIDS

DNC C2004-150085

TI Production of modified coke product comprises pyrolysis of coal and rubber **granules** at high temperature in a reduced oxygen atmosphere.

DC H09 M24

IN CALVERLEY, R R

PA (CALV-I) CALVERLEY R R

CYC 107

PI WO 2004041968 A1 20040521 (200437)* EN 19 C10B057-04

RW: AT BE BG BW CH CY CZ DE DK EA EE ES FI FR GB GH GM GR HU IE
 IT KE LS LU MC MW MZ NL OA PT RO SD SE SI SK SL SZ TR TZ UG
 ZM ZW

W: AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA CH CN CO CR CU CZ
 DE DK DM DZ EC EE EG ES FI GB GD GE GH GM HR HU ID IL IN IS
 JP KE KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX

MZ NI NO NZ OM PG PH PL PT RO RU SC SD SE SG SK SL SY TJ TM
TN TR TT TZ UA UG US UZ VC VN YU ZA ZM ZW
ADT WO 2004041968 A1 WO 2003-GB4736 20031104
PRAI GB 2002-25859 20021106
IC ICM C10B057-04
AB WO2004041968 A UPAB: 20040611

NOVELTY - Production of a modified coke product comprises separately forming coal and rubber **granules**, mixing the **granules** and heating above 1000 deg. C in a reduced oxygen atmosphere to pyrolyse the mixed coal and rubber **particles** (5 - 10 wt%).

USE - For manufacturing modified coke products for domestic and industrial use.

ADVANTAGE - The process provides an economic and satisfactory smokeless fuel product. Pyrolysis in oxygen free atmosphere ensures that no carbon residue is oxidized to carbon monoxide or carbon dioxide. Pyrolysis at an elevated temperature over 1000 deg. C avoids the formation of hazardous dioxins and furans which are created in an oxygen rich atmosphere at 200 - 500 deg. C. Immediate spray-cooling step to cool the effluent gases below 200 deg. C prevents re-synthesis of dioxins and furans. Economically useful product such as nitrous and **sulfur oxide** may be recovered from the effluent gases before treatment for safe disposal. During pyrolysis stage, rubber expands releasing gases and oils much earlier than coals, causing rapid **fluidization** of the **coke** oven accelerating the process of heat distribution and expansion of battery contents. By limiting the quantity of rubber **particulates** of a size less than 2 mm in the blend, the amount of losses due to wind erosion particularly during handling and conveying of feedstock are reduced.

DESCRIPTION OF DRAWING(S) - The figure shows the process for production of coke

conveyor 1
shredder 2
granulator 3
grinding mill 4
mixture 5
air conveyor 6
blender 7
stream 8
oven 9
burners 10
spray cooler. 11

Dwg.1/1

FS CPI
FA AB; GI
MC CPI: H09-A02; M24-A01B

L38 ANSWER 2 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 2004-374214 [35] WPIDS
 DNC C2004-140734

start case

TI Reducing the concentration of **sulfur oxides** in flue gas and smelter gas in the production of treated gas, activated carbon and elemental sulfur, involves treating the gases with **fluid coke** at high temperature.

DC E36 H08 J01

IN JIA, C Q

PA (JIAC-I) JIA C Q

CYC 101

PI US 2004076570 A1 20040422 (200435)* 14 C01B017-02
 CA 2408858 A1 20040418 (200435) EN B01D053-60
 WO 2004035176 A1 20040429 (200435) EN B01D053-04

RW: AT BE BG CH CY CZ DE DK EA EE ES FI FR GB GH GM GR HU IE IT
 KE LS LU MC MW MZ NL OA PT RO SD SE SI SK SL SZ TR TZ UG ZM
 ZW

W: AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA CH CN CO CR CU CZ
 DE DK DM DZ EC EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP
 KE KG KP KR KZ LC LK LS LT LU LV MA MD MG MK MN MW MX MZ
 NO NZ OM PH PL PT RO RU SD SE SG SK SL SY TJ TM TN TR TT TZ
 UA UG US UZ VN YU ZA ZM ZW

ADT US 2004076570 A1 US 2003-681210 20031009; CA 2408858 A1 CA
 2002-2408858 20021018; WO 2004035176 A1 WO 2003-CA1568 20031016

PRAI CA 2002-2408858 20021018

IC ICM B01D053-04; B01D053-60; C01B017-02
 ICS B01D053-50; B01D053-64; B01D053-75; B01J020-20; C01B031-08

AB US2004076570 A UPAB: 20040603

NOVELTY - A process of reducing the concentration of **sulfur oxides (SO_x)** in a **SO_x-containing gas** comprises treating the **SO_x-containing gas** with an effective amount of **particulate petroleum coke** at an effective **SO_x** removal temperature to produce a treated gas of reduced **SO_x** concentration; and removing the treated gas.

DETAILED DESCRIPTION - INDEPENDENT CLAIMS are also included for the following:

- (1) A process for the production of activated carbon from **particulate petroleum coke**, the process comprising treating the **petroleum coke** with an effective amount of a **SO_x-containing gas** at an effective temperature to effect reduction of the **SO_x** concentration in the gas to produce a treated gas of reduced **SO_x** concentration and the activated coke; and collecting the activated coke;
- (2) A process for the production of elemental sulfur from a **SO_x-containing gas** and **particulate petroleum coke**, the process comprising treating

the **petroleum coke** with an effective amount of a **SO_x**-containing gas at an effective temperature to effect reduction of the **SO_x** concentration in the gas to produce a treated gas of reduced **SO_x** concentration, the activated carbon and the elemental sulfur; and collecting the activated carbon and the elemental sulfur; and

(3) A process for recovering the heat of reaction in the process further comprising

(a) reacting a feed **SO_x**-containing gas with a **petroleum coke** at an effective **SO_x**

-reducing temperature to produce an effluent gaseous mixture, at a temperature of greater than 600 deg. C, comprising sulfur and of a reduced **SO_x** concentration relative to the feed gas;

(b) passing the effluent gas to heat exchange means comprising a transfer fluid to effect heat transfer to the transfer fluid to produce a hotter transfer fluid and cool the gas to a temperature below 200 deg. C; and

(c) collecting the sulfur and the hotter transfer fluid.

USE - Production of treated gas of reduced **sulfur oxide** content, activated carbon and elemental sulfur (claimed).

ADVANTAGE - The process converts **sulfur dioxide**, a waste gas and environmental pollutant, to a non-polluting sulfur state, which is more easily handled, stored or transported and which has economic value. The process also allows the unreactive carbon to be converted into a higher surface area activated carbon with additional sulfur content. The activated carbon prepared by reducing concentration of **sulfur oxide** provides valuable properties for application such as a mercury scrubbing agent and is a most environmentally useful absorbent for both organic and inorganic species. The complete conversion of **sulfur dioxide** to elemental sulfur is achieved in about 8 seconds at 700 deg. C with 95% of sulfur yield.

Dwg.0/10

TECH US 2004076570 A1UPTX: 20040603

TECHNOLOGY FOCUS - INORGANIC CHEMISTRY - Preferred Process: The **petroleum coke** is a **fluid coke**

. The effective temperature is 600-1000 deg. C. The **SO_x** concentration is at least 1% v/v in the **SO_x**-containing gas. The **SO_x**-containing gas is a flue or smelter gas. The **SO_x**-containing gas further comprises nitrogen oxide (NO_x) species, and the effective **SO_x** removal temperature is also a NO_x species removal temperature. The **SO_x**-containing gas further comprises metal species, and the **SO_x** removal temperature is also a metal species removal temperature. The metal is mercury.

KW [1] 48-0-0-0 CL REM; 104-0-0-0 CL REM; 2211-0-0-0 CL PUR; 363-0-0-0

FS CL PUR; 103243-0-0-0 CL
 CPI
 FA AB; DCN
 MC CPI: E10-J02D; E11-Q01; E11-Q02; E31-F01A; E31-F02; E31-N03;
 H08-E01A; H08-E02; J01-E02
 DRN 1669-P; 1669-U; 1674-U; 1675-U; 1725-P; 1725-U
 CMC UPB 20040603
 M3 *01* C108 C216 C540 C730 C800 C801 C802 C803 C804 C805 M411 M750
 M904 M905 M910 N163 N515
 DCN: R01674-K; R01674-X
 M3 *02* C108 C316 C540 C730 C800 C801 C802 C803 C804 C805 M411 M750
 M904 M905 M910 N163 N515
 DCN: R01675-K; R01675-X
 M3 *03* C106 C810 M411 M720 M904 M905 M910 N163 N515 Q417
 DCN: R01669-K; R01669-P; R05085-K; R05085-P
 M3 *04* C116 C810 M411 M720 M904 M905 M910 N163 N515 Q417
 DCN: R01725-K; R01725-P
 M3 *05* M210 M211 M212 M213 M214 M215 M216 M220 M221 M222 M223 M224
 M225 M226 M231 M232 M233 M320 M416 M610 M620 M781 M905 N163
 R023
 DCN: RA00NG-K; RA00NG-R

L38 ANSWER 3 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 2003-732486 [70] WPIDS
 DNC C2003-201945
 TI Cyclic fluidized bed active coke
 desulfurating and sulfur reutilization method.
 DC E36 J01
 IN FENG, Z; LI, C; LI, Z
 PA (POWE-N) STATE POWER STATION COMBUSTION ENG TECH
 CYC 1
 PI CN 1435273 A 20030813 (200370)* B01D053-12
 ADT CN 1435273 A CN 2002-109104 20020129
 PRAI CN 2002-109104 20020129
 IC ICM B01D053-12
 ICS B01D053-83; C01B017-04
 AB CN 1435273 A UPAB: 20031030
 NOVELTY - A desulfurizing process with circulating
 fluidized bed for the flue gas at 70-200 deg.C containing
 SO₂ and NO_x is new.
 DETAILED DESCRIPTION - A desulfurizing process with
 circulating fluidized bed for the flue gas at 70-200 deg.C
 containing SO₂ and NO_x in which the flue gas and the
 active coke as desulfurizing agent are continuously fed in
 the reactor of desulfurizing tower for removing
 dust, SO₂ and NO_x, the clean flue gas flows in
 chimney for exhausting it, the active coke is regenerated then in
 regenerating tower for further using it in desulfurizing

tower, and **SO₂** is reduced to become sulfur to be recovered.

ADVANTAGE - Its advantages are high **desulfurizing** efficiency, low cost and water consumption, and no secondary pollution.

Dwg.0/0

FS CPI

FA AB

MC CPI: E11-Q02; E31-F01A; E31-H02; J01-E02

L38 ANSWER 4 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN 2003-542621 [52] WPIDS

DNN N2003-430382

TI Method and device for burning **petroleum coke** by use of circulating fluid bed.

DC Q73

IN SHEN, B; XIANG, G; YAO, Q

PA (UYQI) UNIV QINGHUA

CYC 1

PI CN 1415890 A 20030507 (200352)*

F23B007-00

ADT CN 1415890 A CN 2001-134299 20011031

PRAI CN 2001-134299 20011031

IC ICM F23B007-00

AB CN 1415890 A UPAB: 20030813

NOVELTY - This invention relates to a method and device for using oil coke as fuel in circulation fluidized bed solving the difficulties of burned-out in burning, **desulfurization** and lumping, slag-bonding appearing in end flue pipe and cyclone separator in the circulation fluidized bed. This invented oil coke combined fuel includes oil coke, coal and **desulfurizer** which can effectively removed **SO₂** and eliminate lumping and slag-bonding phenomenon and big mesh sieving is applied for oil coke **particles** to form thick or thin phase beds in firing chamber, suitable for subjects balance in bed; warm scuff-resistant coating is designed under the circulation fluidized bed to form high temperature zone good for firing of oil coke and burning-out, stepped burning is good for reducing NO_x exhaust.

Dwg.0/0

FS GMPI

FA AB

L38 ANSWER 5 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN 2002-611954 [66] WPIDS

DNN N2002-484605 DNC C2002-173611

TI Estimation of **desulfurization** rate in fluidized bed combustion apparatus, involves calculating exterior layer flow velocities of **desulfurizing** agents with different grain sizes, based on which rate is estimated.

DC J09 Q72 Q73
 PA (DNGK) DENGEN KAIHATSU KK
 CYC 1
 PI JP 2002174405 A 20020621 (200266)* 14 F23C010-00
 ADT JP 2002174405 A JP 2000-371880 20001206
 PRAI JP 2000-371880 20001206
 IC ICM F23C010-00
 ICS F22B001-02; F23C010-16
 ICA B01D053-50; B01D053-81
 AB JP2002174405 A UPAB: 20021014
 NOVELTY - The exterior layer flow velocities of **desulfurizing** agents having different grain sizes are calculated using parameters such as mean particle diameter (D_{pi} , D_{pj}), weight fraction (f_i, f_j), supply velocity (F) and particle density (ρ) of corresponding grain size. The **desulfurization** rate is estimated using the calculated flow velocities represented by a specific equation.

DETAILED DESCRIPTION - The **desulfurizing** agent is supplied into the pressurization fluidized bed combustion device to burn the sulfur content.

An INDEPENDENT CLAIM is included for **desulfurization**, which involves extracting the used **desulfurizing** agent from the furnace bottom portion of a combustion device. The used **desulfurizing** agent is ground and supplied to the pressurization fluidized bed combustion device. The fluid bed has a cross section of 1 m², into which **desulfurizing** agent is supplied at a rate of 1000 m²/hour and 400-800 m²/hour. A dust removal apparatus circulates the ash, and removes the dust.

USE - For estimating the **desulfurization** rate in a fluidized bed combustion apparatus using coal, **petroleum** or **coke**, in a thermal power plant.

ADVANTAGE - The **desulfurization** rate is estimated accurately, hence operation control of the combustion apparatus is improved. The amount of **sulfur oxide** in the combustion gas is reduced. Recycling of **desulfurizing** agent is improved.

DESCRIPTION OF DRAWING(S) - The figure shows a block diagram of the fluidized bed combustion apparatus.

Dwg.1/5

FS CPI GMPI
 FA AB; GI
 MC CPI: J09-A

L38 ANSWER 6 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 2001-532828 [59] WPIDS
 DNN N2001-408819 DNC C2001-163951
 TI Melt processing of waste comprises forming deposit by inserting waste, solid fuel and limestone from top of direct-type gasifying

melting furnace, burning solid fuel while introducing oxygen gas.

DC J09 Q73

PA (DNGK) DENGEN KAIHATSU KK

CYC 1

PI JP 2001201022 A 20010727 (200159)*

5 F23G005-00

ADT JP 2001201022 A JP 2000-4953 20000113

PRAI JP 2000-4953 20000113

IC ICM F23G005-00

ICS F23G005-027; F23G005-24

AB JP2001201022 A UPAB: 20011026

NOVELTY - Petroleum coke is used as all or part of the solid fuel. A region is formed in which a part of limestone is heat decomposed to calcium oxide (CaO) by heat transfer by contact and stirring with high temperature particles of at least 750 deg. C in the deposit top layer. The **sulfur oxides** produced by burning the **petroleum coke** are reacted with CaO in the high temperature region producing calcium sulfate to effect **desulfurization**. Combustible gases are heat recovered by burning in an outer combustion chamber.

DETAILED DESCRIPTION - Melt processing of waste comprises forming a deposit by inserting waste, solid fuel and limestone from the top of a direct-type gasifying melting furnace, burning the solid fuel while introducing oxygen gas to the deposit lower part from the tuyere, settling the ash and non-combustibles to the furnace bottom and removing as a slag, and removing the flammables in the waste as a flammable gas to the outside.

USE - Used for waste disposal and recovering combustion heat from burnt combustible gases produced.

ADVANTAGE - Melt processing of waste is carried out without increasing operating costs.

DESCRIPTION OF DRAWING(S) - The figure shows a waste material electricity-generation boiler.

Gasification Melting Furnace 1

Charging Apparatus 2

Waste Material 3

Solid Fuel 4

Limestone 5

Deposit 6

Tuyere 7

Oxygen-Containing Gas 8

Furnace Floor Bed 9

Molten Slag 10

Deposit Upper Space 11

Duct 12

Combustion Furnace 13

Burner 14

Air Blower 15

Electricity Generation Boiler 16

Electricity Generation Installation 17
Cut-Off Device of Ashes 18

Dwg.1/1

FS CPI GMPI

FA AB; GI

MC CPI: J09-C

L38 ANSWER 7 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN

AN 2001-184582 [19] WPIDS

DNN N2001-131716 DNC C2001-055522

TI Binding and stabilizing powdered or granulated residues containing heavy metals, comprises pre-mixing residues with ash and water, mixing obtained mass with quick lime, and compacting into blocks.

DC D15 J01 J09 L02 P43

IN BLONDIN, J

PA (ELTH-N) SOC NAT ELECTRICITE & THERMIQUE

CYC 2

PI FR 2797597 A1 20010223 (200119)* 17 B09B003-00

CZ 2000003034 A3 20010411 (200130) B09B003-00

ADT FR 2797597 A1 FR 1999-10606 19990818; CZ 2000003034 A3 CZ 2000-3034 20000818

PRAI FR 1999-10606 19990818

IC ICM B09B003-00

ICS B09B001-00; C04B028-12

ICA B01D053-64

ICI C04B018:06, C04B028-12

AB FR 2797597 A UPAB: 20010405

NOVELTY - Binding and stabilizing powdered or granulated residues containing heavy metals comprises introducing binder in two stages, by first adding ash component, at a pre-mixing stage, and then a lime component, at a mixing stage.

DETAILED DESCRIPTION - Binding and stabilizing residues into form of blocks or layers comprises mixing the residues with a binder containing combustion ash and lime, and with water, followed by compacting. To improve results, the process comprises a stage of pre-mixing of residues with ash and water, followed by mixing the obtained mixture with quick lime.

USE - As a method of binding and stabilizing residues obtained during purification of gaseous effluents from garbage incineration plants.

Dwg.0/0

TECH FR 2797597 A1 UPTX: 20010405

TECHNOLOGY FOCUS - ENVIRONMENT - Preferred Material: The starting material comprises residues from the purification of gaseous effluents from garbage incineration plants and may also contain, in a small part, other liquid, solid or pasty waste materials.

Preferred Reagents: The ash is in powdered form and is obtained as a result of charcoal combustion in a fluidized bed, or from the

combustion of sludges, **coke** and/or **petroleum** pitch, or biomass preferably containing a fume **desulfurizing** agent. The binder optionally contains gypsum, in an amount up to 2% (per SO₃).

Preferred Process: Pre-mixing is conducted using kneading power and a process time sufficient to produce a sand-like or pellet consistency, and mixing with quick lime is conducted using kneading power and a process time sufficient to produce a homogeneous consistency; with the kneading power being preferably the same for both stages, and a mixing stage following directly the pre-mixing stage. The duration of the pre-mixing stage is preferably 1-3 times of that of the mixing stage, and the total duration of pre-mixing and mixing stages is below 10 minutes. The total amount of water used is 30-40 wt.% per total dry weight of the residues + ash + lime.

Preferred Composition: The dry mixture (not counting water) comprises 30-50% of binder, in form of ash and lime, and 50-30% of starting residue material. The binder is formed of 70-80% of fluidized bed ash and 20-30% of quick lime. The latter amounts to at least 10% of dry mixture of residues, ash and lime.

Preferred Method: Final compacted blocks and layers are obtained by compacting of mixture to humid density 1.6-1.8, preferably using static compacting method.

FS

CPI GMPI

FA

AB

MC

CPI: D04-B10; J01-E02; J09-C; L02-B01

L38 ANSWER 8 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 2001-138852 [15] WPIDS

DNC C2001-041124

TI Portland cement clinker production using circulating fluidized bed boiler involves selecting solid **desulfurizer** from lime, clay, and/or iron ore, collecting ashes from boiler, removing sulfur adsorbed in ashes and cooling ashes.

DC H09 L02 Q73

IN MARTINEZ-VERA, E R; MARTINEZ, V E R

PA (CEME-N) CEMEX CENT SA DE CV; (CEME-N) CEMEX CENT CO LTD; (CEME-N)
 CEMEX CENT SA CV

CYC 5

PI	CA 2313862	A1 20010119 (200115)*	EN 19	C04B007-28
	FR 2797628	A1 20010223 (200115)		C04B007-28
	CN 1285330	A 20010228 (200131)		C04B007-28
	RU 2184094	C2 20020627 (200255)		C04B007-45
	ES 2181544	A1 20030216 (200322)		C04B007-28
	ES 2181544	B1 20040616 (200441)		C04B007-28

ADT CA 2313862 A1 CA 2000-2313862 20000713; FR 2797628 A1 FR 2000-9500
 20000719; CN 1285330 A CN 2000-126825 20000719; RU 2184094 C2 RU
 2000-119207 20000718; ES 2181544 A1 ES 2000-1778 20000718; ES

2181544 B1 ES 2000-1778 20000718
 PRAI US 1999-357057 19990719
 IC ICM C04B007-28; C04B007-45
 ICS B01D053-48; C01B017-00; C04B007-02; C10L010-00; F23C010-00;
 F23J007-00; F23J015-00
 ICI F23C101:00
 AB CA 2313862 A UPAB: 20010317

NOVELTY - Production of Portland cement clinker as a by-product of a circulating fluidized bed (CFB) boiler fueled with high sulfur content fuel comprises selecting a solid **desulfurizer** from lime, clay, iron ore and their mixtures, collecting ashes evolving from the boiler, removing sulfur adsorbed in ashes by heating to 1200-1300 deg. C, cooling the ashes and using them for the production of Portland cement.

DETAILED DESCRIPTION - The **desulfurizing** agent mixture complies with the following conditions:

$LSF = \frac{\%CaO}{(2.8 \times \%SiO_2 + 1.18 \times \%Al_2O_3 + 0.65 \times \%Fe_2O_3)} = 0.75-0.90$; and

$$MS = \frac{\%SiO_2}{(\%Al_2O_3 + \%Fe_2O_3)} = 2.5-3.5.$$

The cold ashes contain less than 5% $CaSO_4$.

Ashes evolving from the boiler are heated in a fluidized bed heater, in which tricalcium silicate, dicalcium silicate, tricalcium aluminate and tetracalcium aluminoferrite are formed. Hot gas from a combustion chamber is fed to the fluidized bed heater.

Hot ashes are cooled with air in a fluidized bed cooler.

Effluent gases from the fluidized bed heater are treated to produce sulfur, sulfuric acid and sulfur derivatives.

INDEPENDENT CLAIMS are given for

(a) a method of operating the CFB boiler fueled with a high sulfur content fuel, preferably, **petroleum coke**, where the **desulfurizing** agent increases the overall efficiency of the boiler; and

(b) a method of producing Portland cement clinker as a by-product of the CFB boiler fueled with the high sulfur content fuel.

USE - Portland cement clinker production.

ADVANTAGE - The CFB boiler has increased thermal efficiency, reduced discharge of CO_2 during operation. An SO_2 -rich gas is produced which can be used as a source for the production of sulfur, sulfuric acid or sulfur derivatives.

Dwg.0/3

FS	CPI GMPI
FA	AB
MC	CPI: H09-H02; L02-C03
DRN	1066-U; 1503-U; 1674-U; 1694-U; 1714-U; 1725-U

L38 ANSWER 9 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 2000-224629 [19] WPIDS
 DNC C2000-068690

TI Production of premium grade **petroleum coke** fuel with controlled amounts of combustible material involves thermal cracking of a coke precursor derived from crude oil and having volatile organic component.

DC H04 H08

IN ETTER, R G; ETTER, R

PA (ETTE-I) ETTER R; (ENVI-N) ENVIRONMENTAL & ENERGY ENTERPRISES LLC;
(ETTE-I) ETTER R G

CYC 86

PI WO 2000010914 A1 20000302 (200019)* EN 189 C01B017-22
 RW: AT BE CH CY DE DK EA ES FI FR GB GH GM GR IE IT KE LS LU MC
 MW NL OA PT SD SE SL SZ UG ZW
 W: AE AL AM AT AU AZ BA BB BG BR BY CA CH CN CU CZ DE DK EE ES
 FI GB GD GE GH GM HR HU ID IL IN IS JP KE KG KP KR KZ LC LK
 LR LS LT LU LV MD MG MK MN MW MX NO NZ PL PT RO RU SD SE SG
 SI SK SL TJ TM TR TT UA UG US UZ VN YU ZA ZW
 AU 9956841 A 20000314 (200031) C01B017-22
 US 6168709 B1 20010102 (200103) C10G009-14
 GB 2357518 A 20010627 (200137) C10G009-14
 US 2002179493 A1 20021205 (200301) C10G009-00
 GB 2357518 B 20030319 (200321) C10G009-14

ADT WO 2000010914 A1 WO 1999-US19091 19990820; AU 9956841 A AU
 1999-56841 19990820; US 6168709 B1 US 1998-137283 19980820; GB
 2357518 A WO 1999-US19091 19990820, GB 2001-5114 20010301; US
 2002179493 A1 CIP of US 2000-556132 20000421, CIP of US 2001-763282
 20010220, US 2001-27677 20011220; GB 2357518 B WO 1999-US19091
 19990820, GB 2001-5114 20010301

FDT AU 9956841 A Based on WO 2000010914; GB 2357518 A Based on WO
 2000010914; GB 2357518 B Based on WO 2000010914

PRAI US 1998-137283 19980820

IC ICM C01B017-22; C10G009-00; C10G009-14
 ICS C10G045-00; C10G047-00; C10L001-10; C10L005-00; C10L007-00

AB WO 200010914 A UPAB: 20000419
 NOVELTY - A thermal cracking process is used to produce premium grade coke fuel of controlled combustible material, which can sustain self-combustion, reduce corrosive ash deposits and avoid the need for coke decontamination.
 DETAILED DESCRIPTION - Production of coke fuel involves obtaining a coke precursor derived from crude oil and having a volatile organic component and thermal cracking the precursor for time and at temperature and pressure sufficient to produce coke product containing 13-50 wt.% volatile combustible materials.
 INDEPENDENT CLAIMS are included for:
 (a) a coke product;
 (b) producing energy by combusting the above fuel; and
 (c) producing energy and removing undesirable flue gas components by injection of conversion reagents with sufficient residence time to convert undesirable flue gas components to

collectible **particulates** upstream of **particulate** control device and collecting the **particulates** in the device which can be electrostatic precipitators, filtration, cyclones or conventional wet scrubbers.

USE - For use as fuel, in steel and aluminum manufacture, or as an adsorption medium.

Dwg.1/5

TECH WO 200010914 A1UPTX: 20000419

TECHNOLOGY FOCUS - ORGANIC CHEMISTRY - Preferred Process: The coke precursor is subjected to desalting prior to (b) to reduce sodium levels to less than 15 ppm weight. The coke crystalline structure is altered to promote the production of sponge coke and sponge coke levels are maintained within the range of 40-100%. The fuel comprises a mixture of coke and coal at a heat release ratio of more than 1:4. Unreacted flue gas conversion reagents are recycled to increase reagent utilization, preferably the recycle rate is more than 5 wt.% of the collected fly ash, preferably more than 70 wt.%. The regeneration can be hydration, precipitation or other unit operations. Valuable metals are extracted and purified from the purge stream from the regeneration process. The coke precursor is derived from crude oil, tar sands or coal. At least one chemical compound is introduced into the thermal cracking process to improve the adsorption characteristics of the coke product, preferably the compound is hydrogen, plastics, wood wastes, coals or non-volatile hydrocarbons with appropriate cracking/**coking** characteristics. A **fluid** such as **coke** quench medium is selectively added to the coke to remove sulfur, nitrogen and/or metal. The coke is calcined to remove excessive volatile combustible materials and the crystalline structure is altered to provide low-porosity coke of density suitable for use in steel or aluminum manufacture, or can be adapted for use as an adsorption medium e.g. for flue gas components e.g. **sulfur oxides**, nitrogen oxides, carbon dioxide, dioxins, furan, mercury compounds, and/or as fuel. The fuel can comprise a mixture of coke and at least one other fuel which can be coal, fuel oil, natural gas, byproducts and/or waste.

FS CPI

FA AB; GI

MC CPI: H04-B01; H08-E02

DRN 1066-U; 1881-U; 1901-U; 1902-U

L38 ANSWER 10 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN 1994-111569 [14] WPIDS

DNN N1994-087384 DNC C1994-051453

TI Recovery of lead from used batteries - in two-stage electric furnace which eliminates sulphur as sulphur di oxide.

DC L03 M25 Q77 X16

IN BIED-CHARRETON, B; CHABRY, P; LECADET, J; PASQUIER, P

PA (META-N) METALEUROP SA
 CYC 12
 PI FR 2695651 A1 19940318 (199414)* 17 C22B013-00
 EP 594470 A1 19940427 (199417) FR 9 C22B013-02
 R: BE DE ES GB IT LU NL SE
 CA 2106014 A 19940312 (199421) FR C22B013-02
 JP 06279878 A 19941004 (199444) 7 C22B013-00
 US 5467365 A 19951114 (199551) 7 F27D017-00
 ADT FR 2695651 A1 FR 1992-10849 19920911; EP 594470 A1 EP 1993-402206
 19930910; CA 2106014 A CA 1993-2106014 19930913; JP 06279878 A JP
 1993-221808 19930907; US 5467365 A US 1993-119410 19930909
 PRAI FR 1992-10849 19920911
 REP DE 2600384; FR 2342345; US 4571261
 IC ICM C22B013-02; F27D017-00
 ICS C22B007-00; C22B013-06; F27B001-09; F27D011-04
 ICA H01M010-54
 AB FR 2695651 A UPAB: 19940524

Lead is recovered from waste solids by (a) melting in a slightly reducing condition in the presence of a small quantity of carbon so that working lead (12) and a slag (7) rich in lead are sepg. out, the sulphur is eliminated as **sulphur dioxide**; (b) reducing the slag by adding sufficient carbon to produce a slag almost free from lead and working lead; and (c) recovering the lead from stage (b) and possibly stage (a).

The **SO₂** is given off in large quantities with a small amt. of CO₂. About 30-40% of the evolved gas is **SO₂**.

The first and second stages are carried out at 600-1100 deg.C (pref. 700-1000) and 900-1500 deg.C, respectively.

The carbon is added as **coke, petroleum coke, coke powder, graphite, carbon black, charcoal, anthracite etc.** The starting material has a compsn. (in wt.%) 10-95 Pb; 1-112 S (as sulphate), 0-10 C; 0-80 slagging material; balance oxygen, other metals and other organic cpds..

The amt. of carbon added during the first stage is sufficient to produce a Pb content of 10-60% in the slag obtained and a carbon content of 2-4%, pref. 3%.

The amt. of carbon added during the second stage is 5-30 wt.% w.r.t. the amt. of PbO formed in the first stage and which is present in the slag. A flux contg. iron oxide, calcium oxide and possibly silicon dioxide is added during the first stage.

USE/ADVANTAGE - Recovering lead from old batteries. The **SO₂** is eliminated in the first stage and is obtained in a form which is concentrated enough to facilitate its recovery. The final slag obtd. can be stored without fear of pollution, or reused in construction work. The amt. of lead dust produced during the process is reduced.

Dwg.1/1

ABEQ US 5467365 A UPAB: 19951221

A process for recovering lead from residues which after melting contain (percent) 10-95 lead, 1-12 sulphur, 0-4 carbon and 0-80 slag forming materials. The melt is held at 600-1100 deg. in the presence of 2-4% carbon to give a slag layer contg. 10-60% lead. Additional carbon is then added (5-30%) to reduce the lead oxides present while heating to 900-1500 degrees C. Finally a lead-free slag and a crude lead stream are separately recovered.

USE/ADVANTAGE - To recover lead from spent batteries. All of the sulphur content is removed in the first stage as a concentrated stream of **sulphur dioxide**. This can opt. be separately recovered.

Dwg.0/1

FS CPI EPI GMPI

FA AB

MC CPI: L03-E; M25-G14

EPI: X16-X

DRN 1669-S; 1674-U

L38 ANSWER 11 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN 1992-184135 [23] WPIDS

DNC C1992-084343

TI Petroleum coke agglomerate fuels - contg. silica-contg. sulphur sorbent and bitumen binder.

DC H08

IN EGIEBOR, N O

PA (EGIE-I) EGIEBOR N O

CYC 1

PI CA 2026364 A 19920328 (199223)* 15 C10L009-10

ADT CA 2026364 A CA 1990-2026364 19900927

PRAI CA 1990-2026364 19900927

IC ICM C10L009-10

ICS C01F011-02

AB CA 2026364 A UPAB: 19931006

Solid fuels comprise agglomerates of **particulate petroleum coke** with an SiO₂-contg. sulphur sorbent (I) and a bitumen binder.

Pref. (I) is produced by hydrating a mixt. of Ca(OH)₂ and SiO₂ under pressure, where the Ca(OH)₂:SiO₂ molar ratio is 1:1. The agglomerates contain 0.2-10 (esp. 0.2-5) wt.% of (I) and less than 10 wt.% bitumen, both based on the wt. of coke.

ADVANTAGE - (I) reduces SO₂ emissions when the fuels are burned.

0/4

FS CPI

FA AB

MC CPI: H08-E02

DRN 1502-S; 1694-S; 1694-U; 1725-U

L38 ANSWER 12 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 1992-033734 [05] WPIDS
 CR 1992-209254 [26]
 DNC C1992-094965

TI Redn. of sulphur di oxide discharge from small lignite furnace - comprises using lignite briquette contg. lignite, anthracite, **petroleum coke, limestone powder, binder.**

DC H09 J09
 IN KLEFFMANN, G
 PA (KLEF-I) KLEFFMANN G
 CYC 1
 PI DE 4039821 C 19920130 (199205)*
 DE 4140267 C 19921112 (199246) 3 C10L005-04
 ADT DE 4039821 C DE 1990-4039821 19901213; DE 4140267 C DE 1991-4140267 19911206
 PRAI DE 1990-4039821 19901213
 IC ICM C10L005-04
 ICS C10L010-04
 AB DE 4039821 C UPAB: 19931006

SO₂ content, in the waste gases of a small furnace, is reduced by binding sulphur contained in lignite and liberated as **SO₂**, during combustion, into the solid combustion residues. Finely ground, S-binding cpds., pref. CaO or cpds. which release CaO at elevated temps., are intimately blended with comminuted lignite, and opt. dried, and the dry mixt. is processed to briquettes. The improvement is that fuels of elevated ignition temps. and heat values are added to lignite, and the briquettes produced from the dry mixt. have the following compsn.: (a) 50-80 wt.% lignite; (b) 7-20 wt.% anthracite, or a fuel of comparable heat value and ignition temp., (c) 7-20 wt.% petroleum coke; (d) 3-5 wt.% limestone powder; (e) 3-5 wt.% briquette binder; (f) remainder impurities. ADVANTAGE - **SO₂** discharge, during combustion of lignite in small furnaces, is greatly reduced.
 0/0

ABEQ DE 4140267 C UPAB: 19931006

The **SO₂** content in the flue gases of brown coal fired boiler plant is reduced by using briquettes consisting of, wt.%, (A) 50-80 brown coal, (B) 7-20 anthracite or another fuel having a comparably higher calorific value and ignition temp. than (A), (C) 7-20 petroleum coke, (D) 3-5 lime meal and (E) usual impurities up to 100. (C) can be replaced at least partially by another type of coke. (D) can be replaced at least partially by Ca(OH)₂, CaO or another Ca cpd. The briquettes also contain 3-5 wt.% binder.

ADVANTAGE - The **SO₂** content in the flue gases can be reduced even further than previously possible.

0/0
 FS CPI
 FA AB
 MC CPI: H09-F01
 DRN 1503-U

L38 ANSWER 13 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 1992-033448 [05] WPIDS
 DNC C1992-014582

TI Reducing sulphur di oxide content of waste gas from small furnace - by prodn. of briquettes contg. anthracite, **petroleum coke**, limestone flour and binder.

DC H09
 IN KLEFFMANN, G
 PA (KLEF-I) KLEFFMANN G
 CYC 1
 PI DE 4022608 A 19920123 (199205)*
 ADT DE 4022608 A DE 1990-4022608 19900717
 PRAI DE 1990-4022608 19900717
 AB DE 4022608 A UPAB: 19931006

The SO₂ content of waste gases from small furnaces is reduced by combining the S contained in the fuels, and liberated as SO₂ during combustion, in the solid fuel residues, by mixing finely ground substances which bond S, esp. CaO or cpds. liberating CaO at higher temps., opt. drying the mixt. and processing the mixt. to briquettes. Fuels with higher ignition temps. and heating values are provided, and the briquettes formed from the dry mixt. have the compsn.: 75-95wt.% of anthracite or a fuel with comparable heating value and ignition temp., 3-20% of **petroleum coke**, 3-5% of limestone flour, and 3-5% of briquette binder, the rest being impurities.

ADVANTAGE - A greater redn. in the SO₂ emission is possible, at optimum desulphurisation temps. of 800-900 deg.C. Measures for desulphurisation of the waste gas are not needed.

0/0
 FS CPI
 FA AB
 MC CPI: H09-F01
 DRN 1503-U

L38 ANSWER 14 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 1990-100260 [14] WPIDS
 DNC C1990-044045

TI Prepn. of catalyst by heating mixt. of petroleum coke, coal and binder - for redn. of oxide(s) of nitrogen and adsorption of sulphur di oxide(s).

DC E36 J04

PA (FRUH-I) FRUHBUSS H

CYC 1

PI DE 3832635 A 19900329 (199014)*

3

(on
14/11/97)

ADT DE 3832635 A DE 1988-3832635 19880926

PRAI DE 1988-3832635 19880926

IC B01D053-38; B01J020-20; B01J021-18; B01J023-22

AB DE 3832635 A UPAB: 19930928

A carbonaceous catalyst with adsorptive properties, esp. for redn. of NO_x to N₂ and the adsorption of SO_x, is prep'd. by shaping powder or fine-grained material from petroleum processing (**petroleum coke**), mixed with **powdered** or fine-grain coal with 18-40 wt.% volatiles, using pitch, bitumen, tars and/or tar oils as binder, and opt. in presence of water, and heating the green mouldings to 450-1000 deg.C.

ADVANTAGE - The catalyst has high activity for redn. of NO_x to N₂ in presence of H₂ donors, e.g. NH₃ or H₂. Adsorption of SO_x is more than 10 g/kg of catalyst. The catalyst has higher abrasion resistance than similar prods. obtd. solely from coal. The activity of the catalyst is not reduced by re-activation by heating at 450-1000 deg.C.

0/0

FS CPI

FA AB; DCN

MC CPI: E11-Q02; E31-F01A; E31-H01; E31-N; J01-E02B; J01-E02D; J04-E04; N04-A

DRN 1532-U; 1669-P; 1669-S; 1713-U; 1738-P; 1784-U; 1953-U

CMC UPB 19930924

M3 *01* C107 C108 C307 C520 C730 C800 C801 C802 C803 C804 C807 M411
M750 M903 M904 M910 N163 N441 Q431 Q436 Q439
DCN: R01784-X

M3 *02* C108 C216 C316 C540 C730 C800 C801 C802 C803 C804 C805 M411
M750 M903 M904 M910 N163 N441 Q431 Q436 Q439
DCN: R01953-X

M3 *03* C106 C810 M411 M720 M730 M903 M904 M910 N163 N514 N515 Q421
Q508
DCN: R01669-C; R01669-P

L38 ANSWER 15 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN 1989-214516 [30] WPIDS

DNC C1989-095391

TI Prodn. of suspension in water of a high concn. of solids esp. coal or - by crushing and grinding in presence of combination of **desulphurisers**.

DC E33 H09 Q73

IN DONATI, E; ERCOLANI, D; LAGANA, V

PA (SNAM) SNAMPROGETTI SPA

CYC 16

PI EP 325309 A 19890726 (198930)* EN 5

R: AT BE CH DE ES FR GB GR LI LU NL SE
 JP 01219409 A 19890901 (198941)
 US 4983187 A 19910108 (199105)
 IT 1233848 B 19920421 (199242) C10L000-00
 EP 325309 B1 19940406 (199414) EN 7 C10L001-32

R: AT BE CH DE ES FR GB GR LI LU NL SE
 DE 68914297 E 19940511 (199420) C10L001-32
 ES 2050777 T3 19940601 (199425) C10L001-32
 SU 1833407 A3 19930807 (199509) 3 C10L001-32

ADT EP 325309 A EP 1989-200014 19890104; JP 01219409 A JP 1989-10061
 19890120; US 4983187 A US 1989-293092 19890103; IT 1233848 B IT
 1988-19143 19880121; EP 325309 B1 EP 1989-200014 19890104; DE
 68914297 E DE 1989-614297 19890104, EP 1989-200014 19890104; ES
 2050777 T3 EP 1989-200014 19890104; SU 1833407 A3 SU 1989-4613300
 19890120

FDT DE 68914297 E Based on EP 325309; ES 2050777 T3 Based on EP 325309.

PRAI IT 1988-19143 19880121

REP EP 158587; GB 2112807; US 4529408

IC C10L001-32; C10L009-10; F23K001-02

AB EP 325309 A UPAB: 19930923

A high-concentration solids suspension (I) which can be transported by pipe and burnt with low emission of harmful substances is prep'd. by crushing the solid (II) to be suspended to a max. particle size 6 mm, and then wet-grinding in aq. solution in presence of additives to a max. particle size 300 micron; the method is characterised by (a) adding, either before the crushing or immediately before the grinding, a **desulphuriser** (III) chosen from CaCO₃, MgCO₃, dolomite or a mixture thereof, in mole ratio to the sulphur in (II) between 1.5 and 3; and (b) adding immediately before or during the grinding a **desulphuriser** (IV) also possessing stabilising and anticorrosive properties, chosen from MgO, Mg(OH)₃ CaO, Ca(OH)₂ or a mixture thereof, in amt. 0.04-0.4 wt.% of (I).

USE/ADVANTAGE - (II) is coal or **petroleum coke**; (I) burns with low emission of **sulphur oxides**. The combination of **desulphurisers** does not adversely affect the rheology of (I); stability of (I) is improved and its corrosivity reduced.
 0/0

ABEQ US 4983187 A UPAB: 19930923

A highly concentrated coal or **petroleum coke** solids suspension in water is prepared by A) crushing the solids to a particle size of 6 mm and wet grinding the crushed solids in presence of an aq. soln. of additives to a particle size of 300 micrometre, B) adding before crushing or grinding CaCO₃, MgCO₃ and/or dolomite in wt. ratio to S of 1.5-3 as 1st **desulphuriser** and C) adding before or during wet grinding 0.04-0.4 wt.% MgO, Mg(OH)₂, CaO and/or Ca(OH)₂ as second **desulphuriser** also having stabilising and anticorrosion

properties, referred to suspension.

The solid is pref. **petroleum coke**. Part of the 1st **desulphuriser** is added before combustion. The amount of 2nd **desulphuriser** is esp. 0.08-0.4 wt.%.

ADVANTAGE - The aq. suspension can be readily transported by pipe and burns with low emission of harmful substances.

ABEQ EP 325309 B UPAB: 19940524

Method for preparing a pumpable, stable and noncorrosive high-concentration aqueous suspension of a solid fuel selected from coal and **petroleum coke**, capable of being burned with a low **SOx** emission, comprising the steps of crushing the solid fuel to a maximum particle-size of 6 mm and wet grinding the crushed solid fuel with an aqueous solution of additives until the resultant wet-ground composition has a maximum particle size of 300 micro m for the solid phase, characterised in that, before crushing or, before wet-grinding, at least an inorganic-carbonate-based sulphur-binding compound, selected from CaCO₃, MgCO₃ and dolomite is introduced in a molar ratio of from 1.5 to 3 relative to the sulphur contents of said solid fuel, and that during wet grinding, or before, at least an inorganic hydroxide or oxide-based **desulphuriser**, stabiliser, and anticorrosive compound, selected from MgO, Mg(OH)₂, CaO and Ca(OH)₂, is introduced in an amount of from 0.04% to 0.4% by weight relative to the final aqueous suspension.

Dwg.0/0

FS CPI GMPI

FA AB; DCN

MC CPI: E34-B; E34-D01; E34-D03; H08-E02; H09-G02; H09-H02

DRN 1278-U; 1359-U; 1502-U; 1503-U; 1509-U; 1510-U

CMC UPB 19930924

M3 *01* A212 A220 A940 C106 C108 C530 C730 C801 C802 C803 C805 C807
M411 M782 M903 M904 M910 N163 Q418 Q431 Q508 R024
DCN: R01278-M; R01359-M; R05184-M

M3 *02* A212 A220 A940 C101 C108 C550 C730 C801 C802 C803 C804 C805
C807 M411 M782 M903 M904 M910 N163 Q418 Q431 Q508 R024
DCN: R01502-M; R01503-M; R01509-M; R01510-M

L38 ANSWER 16 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN 1987-323456 [46] WPIDS

DNC C1987-137863

TI Sulphation roasting process for zinc concentrate - involves introducing slurry contg. pyrite and **coke powder** into **fluidised** bed furnace and introducing sulphur di oxide into local portions.

DC M25

PA (MITV) MITSUBISHI METAL CORP

CYC 1

PI JP 62228435 A 19871007 (198746)*

ADT JP 62228435 A JP 1986-71324 19860331

PRAI JP 1986-71324 19860331

IC C22B001-06; C22B019-02

AB JP 62228435 A UPAB: 19930922

Method includes introducing Zn concentrate slurry contg. pyrite and coke powder into a fluidised bed furnace, and introducing SO₂ gas into local portions of the fluidised bed in which density of SO₂ gas is below a predetermined level.

ADVANTAGE - Heat by reaction with coke and pyrite is used for roasting. Sulphation is effected by reaction of pyrite and supply of SO₂ gas.

0/2

FS CPI

FA AB

MC CPI: M25-A; M25-G27

DRN 1674-U

L38 ANSWER 17 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN

AN 1986-072334 [11] WPIDS

DNN N1986-052557 DNC C1986-030991

TI Nitrogen oxide(s) reducing burning system - involves supplying water, powdery fuel and desulphurising agent to prim. burning chamber.

DC J09 Q73

PA (HITF) HITACHI ZOSEN CORP

CYC 1

PI JP 61022107 A 19860130 (198611)* 4

JP 63067601 B 19881227 (198904)

ADT JP 61022107 A JP 1984-140173 19840705

PRAI JP 1984-140173 19840705

IC F23C011-00

AB JP 61022107 A UPAB: 19930922

In NO_x-reducing burning system having a furnace consisting of prim. burning chamber where reductive burning is made and the sec. burning chamber where oxidatible burning is made, provided above or behind the prim. burning chamber, a slurry composed of water and a powdery fuel (e.g., coal, petroleum coke, etc.), together with a desulphurising agent (e.g., an alkali(ne earth) metal cpd. such as CaCO₃, etc.) as needed, is supplied into the prim. burning chamber to cause a water gas shift reaction of the powdery fuel and water. NO_x is reduced by the redn. gas so formed and denitrification and desulphurisation are brought about concurrently, and unburned portion is completely burned at low temps. in the sec. burning chamber.

USE/ADVANTAGE - This method can effectively and simply burn off SO_x and NO_x in coal, petroleum coke, etc., by concurrently attaining denitrification and desulphurisation at low temps. without causing corrosion of

furnace.

0/2

FS CPI GMPI

FA AB

MC CPI: J09-C

DRN 1278-U; 1784-S; 1953-S

L38 ANSWER 18 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN 1986-045069 [07] WPIDS

DNC C1986-018907

TI Moulded fuel prodn. - by mixing petroleum core with wood waste powder, and heating and pressing the mixt..

DC H08 H09

PA (NIMI) NIPPON LIGHT METAL CO

CYC 1

PI JP 60262891 A 19851226 (198607)* 6

ADT JP 60262891 A JP 1984-116679 19840608

PRAI JP 1984-116679 19840608

IC C10L005-08

AB JP 60262891 A UPAB: 19930922

Method involves mixing 100 pts.wt. petroleum coke or 100 pts.wt. raw material comprising **petroleum coke**

powder and semi- or heavy caking coal in the wt. ratio 9:1-5:5 with 15-100 pts.wt. powdered wood waste, heating the mixt. at 50-80 deg.C, and continuously pressing the mixt. in a roll press under 3000-10000 kg/cm line pressure so that the tar component of the petroleum coke also binds together the wood.

USE/ADVANTAGE - Solid fuel is produced using low sulphur and low vanadium wood and coal material. Since low sulphur materials are used without binder such as water-soluble polymer or petroleum or coal pitch, the content of **sulphur oxides** in the combustion prods. is low.

0/0

FS CPI

FA AB

MC CPI: H09-F01

DRN 1669-U

L38 ANSWER 19 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN

AN 1985-128119 [21] WPIDS

DNC C1985-055719

TI Prodn. of carbonaceous briquettes - from coke, asphaltene binder and inorganic scavenger material.

DC H09

PA (CHAR-I) CHARTERS J E

CYC 1

PI US 4515601 A 19850507 (198521)* 9

ADT US 4515601 A US 1982-373878 19820503

PRAI US 1982-373878 19820503

IC C10L005-12

AB US 4515601 A UPAB: 19930925

Prodn. of carbonaceous briquettes comprises (a) obtaining carbonaceous material (I) such as coal, lignit, and/or **petroleum coke as pulverised fine particle** material; (b) dry blending the pulverised (I) with a finely divided inorganic sulphur scavenger material selected from alkali metals, alkaline earth carbonates, bicarbonates, metal oxides, hydroxides and salts; (c) mixing an asphaltene binder material of deep solvent, deasphalting below its softening point and providing a ring and ball softening point in the range of 200 - 400 deg.F with the dry mixt. of (I) and the inorganic s scavenger material; and (d) compressing the mixt. in the absence of external heating to form briquettes of 3/8 - 3 inches.

USE/ADVANTAGE - A high S content solid fuel briquette is formed from low cost petroleum refining by-prods. and waste materials which, upon combustion, emits very low amts. of **S oxides** into the atmos.

0/4

FS CPI

FA AB

MC CPI: H09-F

L38 ANSWER 20 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN 1984-044222 [08] WPIDS

DNC C1984-018499

TI Regeneration of fluid cracking catalyst, etc. - using mixt. of oxygen and carbon di oxide.

DC H01 H04

IN HEGARTY, W P

PA (AIRP) AIR PROD & CHEM INC

CYC 14

PI EP 100531 A 19840215 (198408)* EN 40

R: AT BE CH DE FR GB IT LU NL SE

JP 59046140 A 19840315 (198417)

AU 8317695 A 19840322 (198419)

BR 8304227 A 19840313 (198421)

CA 1201106 A 19860225 (198613)

JP 02022703 B 19900521 (199024)

ADT EP 100531 A EP 1983-107455 19830728; JP 59046140 A JP 1983-141804 19830802; JP 02022703 B JP 1983-141804 19830802

PRAI US 1982-404676 19820803; US 1984-599856 19840413

REP GB 2081596; GB 2081597; No-SR.Pub; US 2527575; US 3401124; US 4146463

IC B01J008-26; B01J029-38; B01J037-14; B01J038-36; C10B055-10; C10G011-18; C10J003-54; C10K001-04; C10K003-04

AB EP 100531 A UPAB: 19930925

Regeneration of **particulate** matter (esp. FCC catalyst) from a fluidised-bed reactor is effected by burning off carbonaceous material in a fluidised-bed regenerator using a mixt. of N₂-free O₂ and CO₂, giving an effluent gas contg. CO, CO₂, O₂, **SOx**, NO_x and H₂O. The effluent gas is then (a) subjected to a high-temp reducing atmos. to decompose NO_x, (b) contacted with added O₂ to oxidise CO to CO₂, (c) cooled to partially condense H₂O and **SOx**, and (d) sepd. into a CO₂ stream and a net gas stream. The CO₂ stream is recycled to the regenerator. Also claimed are other process employing different treatment of the effluent gas, and a similar process for reheating and partial gasification of **coke** from a **fluid coker**.

Use of O₂/CO₂ mixts. instead of air avoids dilution of the effluent gas with N₂.

0/2

FS CPI

FA AB

MC CPI: H04-B02; H04-F; N06-E

DRN 1066-P; 1066-U; 1423-P; 1738-P; 1779-P; 1779-U; 1784-P; 1953-P

L38 ANSWER 21 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN 1983-719475 [30] WPIDS

DNC C1983-070162

TI **Petroleum coke** prodn. - by adding alkaline earth metal cpd. to coke asphalt and thermally cracking.

DC H08 M24

PA (SUMH) SUMITOMO HEAVY IND LTD

CYC 1

PI JP 58101190 A 19830616 (198330)* 3

PRAI JP 1981-198465 19811211

IC C10B057-04; C10C003-00

AB JP 58101190 A UPAB: 19930925

In the prodn. of **petroleum coke** by the thermal cracking of asphalt, the thermal cracking is performed after mixing alkaline earth metal cpd. with the asphalt. Incorporation of (I) improves the reactivity and the adsorptivity of the coke. Higher reactivity is obtd. when the **petroleum coke** is used as reducing agent in direct redn. iron mfr. The amt. of **desulphurising** agent, used is greatly reduced. The **petroleum coke** obtd. is also used as a fuel generating only a small amt. of **SOx**.

FS CPI

FA AB

MC CPI: H04-B01; H08-E02; M24-A01; M24-A03

L38 ANSWER 22 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN

AN 1976-31749X [17] WPIDS

TI Prodn. of low-sulphur coke and elemental sulphur from green coke -

by two-stage calcination and reaction of off-gases from calcination steps.

DC E36 H09
 PA (CALI) CHEVRON RES CO
 CYC 1
 PI US 3950503 A 19760413 (197617)*
 PRAI US 1974-509884 19740927
 IC C01B017-06
 AB US 3950503 A UPAB: 19930901

A two-stage process for the prodn. of a **desulphurised**, calcined **coke** from green **petroleum coke** comprises (a) calcining and partially **desulphurising** the coke by heating under oxidative conditions at 1000-300 degrees F under reducing conditions of an **SO₂**-containing off-gase, (b) calcining the partially **desulphurised** coke at 2000-4000 degrees F reducing conditions with the prodn. of an H₂S-containing off-gas, and (c) forming elemental sulphur and water by reacting at least part of the off-gas from (a) with at least part of the off-gas from (b). The pref. condition for steps (a) and (b) are 2000-2500 degrees F and 2500-3000 degrees F respectively, and the processes are controlled so as to produce **SO₂** and H₂S in approx. the stoichiometric amts. necessary to form elemental sulphur. Pref. stage (b) is carried out in an electrothermal resistance furnace.

Coke contg. <2 (pref. <(1) wt. % S is obtained and pollution problems due to the exhaust gases from the calcination process are avoided.

FS CPI
 FA AB
 MC CPI: E31-F05; E31-N03; H04-A01; H04-B01; H08-E02
 CMC UPB 19930924
 M3 *01* C810 C106 N020 N160 Q411 M720 M411 M902
 M3 *02* C810 C116 N050 N060 M720 M411 M902

L38 ANSWER 23 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 1976-30348X [17] WPIDS
 TI Spent kraft boiling lye treatment by coking - in acidic liquid phase and **desulphurisation** of coke with hydrogen, for rapid treatment.

DC F09 H09
 PA (TEXC) TEXACO DEV CORP
 CYC 5
 PI DE 2447634 A 19760415 (197617)*
 SE 7415927 A 19760719 (197632)
 FI 7403650 A 19760831 (197639)
 GB 1457705 A 19761207 (197650)
 FR 2329796 A 19770701 (197731)
 PRAI DE 1974-2447634 19741005

IC D21C011-04
 AB DE 2447634 A UPAB: 19930901
 Treatment of spent kraft boiling lye comprises na) treating the lye with **SO₂** in an absorption zone to reduce the pH to >=7, pref. 2-5; (b) **fluid coking** under autogenous pressure, forming coke, gas and an aq. stream; (c) sepg. the coke and the aq. stream; (d) burning the gas to produce **SO₂**; (e) washing the coke with part of the aq. stream and drying with flue gas; (f) passing H₂ at 371-1093, pref. 538-816 degrees C over the coke, with H₂S formation; and (g) adding lime and the H₂S formed to the aq. stream in an absorption zone, to produce new kraft boiling lye. Only 2 hr. treatment with H₂ (at 732 degrees C and 1.05kg/cm²) are needed to reduce the S content of the coke from 14 to 2.14% and a total of 92% of the S in the starting material can be recovered as H₂S for use in the process.

FS CPI
 FA AB
 MC CPI: F05-A02C; H09-A; H09-X

L38 ANSWER 24 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 1974-19258V [10] WPIDS
 TI Fast setting cement compsn - incorporating material contg entrapped gas to reduce shrinkage.

DC L02
 PA (BABC-I) BABCOCK HN
 CYC 1

PI US 3794504 A 19740226 (197410)*
 PRAI US 1969-801781 19690224; US 1974-491317 19740724
 IC C04B007-02

AB US 3794504 A UPAB: 19930831

The compsn. which sets in <2 hrs. comprises a type (III), hydraulic cement mixture having a **SO₃** content <2%, together with sufficient **particulate** gas-contg material to offset shrinkage during setting. The additive pref. has water adsorptive surface and may be activated bauxite, activated alumina, activated carbon, silica gel, delayed **coke** or **fluid coke**. A pref. additive is <10 wt.% of **fluid coke** having a **particle** size below 20 mesh and moisture content <3%. The material is esp. used for highway repairs.

FS CPI
 FA AB
 MC CPI: L02-C02; L02-C05

L38 ANSWER 25 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 1972-52375T [33] WPIDS

TI **Fluid-coking** and gasification process - for producing petroleum distillates and fuel gas from heavy

hydrocarbons.

DC H08
 PA (ESSO) ESSO RES & ENG CO
 CYC 6

PI DE 2202394 A (197233)*
 NL 7200893 A (197233)
 JP 47015406 A (197236)
 US 3759676 A (197339)
 GB 1378023 A 19741218 (197451)
 CA 968290 A 19750527 (197523)
 JP 55044792 B 19801114 (198050)

PRAI US 1971-108709 19710122

IC C10B055-10; C10G009-32; C10J003-66

AB DE 2202394 A UPAB: 19930831

In an integrated process, the heaving hydrocarbon, pref. a vacuum or distillation residue, is converted into liquid **petroleum** distillate and **coke** in a **fluidised**

coking reactor at 480-600 degrees C. The coke is transferred to a central heat exchanger in a second reactor where it is heated by gas from a lower gasification zone operating at 870-1200 degrees C. The gas is colled to 650-565 degrees C and the coke is heated to 565-650 degrees C, the velocity of teh gas flow being sufficient to carry the coke into the upper part of the reactor, where it is deposited and fed back into the gasification zone and/or into the coking reactor. Excess coke is converted into fuel gas (H₂ + CO) by the admission of steam in the gasification zone, and S in the heavy hydrocarbon is converted to H₂S, which is easily removed from the gas, instead of SO₂ when the coke is burned.

FS CPI
 FA AB
 MC CPI: H04-B01; H04-E04; H05-A

L38 ANSWER 26 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 1971-38950S [23] WPIDS
 TI Integrated fluid bed heater/gasifier for - coke and enriched gas prodn.

DC E36 H09
 PA (ESSO) ESSO RES & ENG CO
 CYC 7

PI DE 2054125 A (197123)*
 NL 7016069 A (197123)
 FR 2069613 A (197149)
 US 3661543 A (197222)
 GB 1325171 A (197331)
 CA 935106 A (197343)
 JP 49023570 B 19740617 (197428)
 DE 2054125 B 19770929 (197740)

NL 165714 B 19801214 (198103)
 PRAI US 1969-880219 19691126
 IC C10B049-10; C10B057-00; C10J003-16
 AB DE 2054125 A UPAB: 19930831

In a **fluidised** bed **coking** process, the usual coke burner in which part of the coke is burnt to provide the heat required, is replaced by an integrated heater and gasifier. This consists of upper and lower **fluidised coke** beds, separated by a grating. Coke is gasified in the lower bed in presence of steam and air or oxygen, and hot gases flow through the upper bed, heating the coke which is re-circulated to the coking reactor to provide heat. The process may be operated to produce coke and gas or gas only.

A sulphur-contg. feed stock may be used, the sulphur being converted to H₂S and scrubbed from the effluent gas. The fluidised beds consist of inert **particles** instead of coke.

The quality and value of the coke produced is improved and air pollution by SO₂ is prevented.

FS	CPI
FA	AB
MC	CPI: E31-A; E31-N; H04-B01; H04-E04
CMC	UPB 19930924
M3	*01* C810 C101 C550 N060 Q417 Q413 M720 M782 R010 M411 M901
M3	*02* C800 C730 C108 C106 C803 C802 C807 C805 C801 C550 N050 Q417 M720 M782 R010 M411 M901
M3	*03* C810 C106 N020 Q411 M720 M411 M901
M3	*04* C101 C550 C810 M210 M220 M225 M226 M231 M250 M261 M262 M263 M271 M272 M273 M280 M281 M282 M283 M311 M312 M313 M314 M315 M316 M320 M321 M322 M323 M332 M334 M340 M342 M343 M344 M349 M351 M352 M353 M361 M362 M363 M371 M372 M373 M381 M382 M383 M391 M392 M393 M411 M720 M782 M903 N060 Q413 Q417 R010 R011 R012 R013
M3	*05* C106 C108 C550 C730 C800 C801 C802 C803 C805 C807 M210 M220 M225 M226 M231 M250 M261 M262 M263 M271 M272 M273 M280 M281 M282 M283 M311 M312 M313 M314 M315 M316 M320 M321 M322 M323 M332 M334 M340 M342 M343 M344 M349 M351 M352 M353 M361 M362 M363 M371 M372 M373 M381 M382 M383 M391 M392 M393 M411 M720 M782 M903 N050 Q417 R010 R011 R012 R013
M3	*06* C106 C810 M210 M220 M225 M226 M231 M250 M261 M262 M263 M271 M272 M273 M280 M281 M282 M283 M311 M312 M313 M314 M315 M316 M320 M321 M322 M323 M332 M334 M340 M342 M343 M344 M349 M351 M352 M353 M361 M362 M363 M371 M372 M373 M381 M382 M383 M391 M392 M393 M411 M720 M903 N020 Q411

L38 ANSWER 27 OF 27 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 1970-18240R [11] WPIDS
 TI Thermal decompsn of a resin acid (suitably the product - of refining petroleum products with H₂SO₄) by coke.

DC H04
 PA (NORF) NORDDEUT AFFINERIE AG

CYC 2

PI BE 738896 A (197011)*
 DE 1571664 B (197031)

PRAI DE 1966-1571664 19661029

AB BE 738896 A UPAB: 19930831

Process is carried out in a turbulent bed, maintained at the decomp. temp. containing a major proportion of solid coke **particles** formed from the same decomposition process. The bed is located in a chamber without a grill of increasing cross-section so that each **particle** increase takes place in a zone in which the gas velocity is most favourable for uniform agitation and transmission of heat. The heat for the decomposition is provided by the heat of gas **fluidisation**, while the **coke** is removed from the bed through an overflow.

The temp. of the bed may be regulated depending on the type and quantity of final products. Suitably at 250-450 degrees (pref. 400 degrees C) the decomposition gas is treated for the prepn. of sulphuric acid or liquid SO₂; at 700-800 degrees C (preferably 750 degrees C) the decomposition gas containing H₂S and COS is treated to prepare elemental sulphur and at 800 degrees C or more decomposition gas obtained is freed from CS₂.

FS CPI

FA AB

MC CPI: H04-A05

=> d his 145-

FILE 'REGISTRY' ENTERED AT 12:59:16 ON 05 AUG 2004
 E MERCURY/CN

L45 1 S E3

FILE 'HCA' ENTERED AT 12:59:27 ON 05 AUG 2004

L46 93330 S L45

L47 147336 S (ACT# OR ACTIV?) (2A) (C OR CARBON# OR CHARCOAL#)

L48 8 S L6 AND L46

L49 10 S L6 AND L47

L50 15 S (L48 OR L49) NOT (L39 OR L40)

FILE 'WPIDS' ENTERED AT 13:05:09 ON 05 AUG 2004

L51 36981 S L45 OR MERCURY# OR HG

L52 42251 S (ACT# OR ACTIV?) (2A) (C OR CARBON# OR CHARCOAL#)

L53 3 S (L11 OR L32) AND L51

L54 8 S (L11 OR L32) AND L52

L55 7 S (L53 OR L54) NOT L38

FILE 'HCA' ENTERED AT 13:06:48 ON 05 AUG 2004

L56 2 S L20 AND (L46 OR L47)

L57 17 S (L50 OR L56) NOT (L39 OR L40)

=> d 157 1-17 cbib abs hitstr hitind

L57 ANSWER 1 OF 17 HCA COPYRIGHT 2004 ACS on STN
140:308397 Removal of **sulfur dioxide** from flue gases

using **petroleum coke**. Jia, Charles Q. (Can.).

U.S. Pat. Appl. Publ. US 2004076570 A1 20040422, 14 pp. (English).

CODEN: USXXCO. APPLICATION: US 2003-681210 20031009. PRIORITY: CA
2002-2408858 20021018.

AB **SO₂** is removed from flue gases by treating the gas with
petroleum coke at 600-1000° thereby
reducing **SO₂** to elemental sulfur and activating the coke.
The flue gas can be a smelter gas and may contain NO_x, and metal
species, esp. Hg, which are efficiently removed at that temp.

IT 7446-09-5, **Sulfur dioxide**, processes
(removal of **sulfur dioxide** from flue gases
using **petroleum coke**)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

IT 7439-97-6, Mercury, processes
(removal of **sulfur dioxide** from flue gases
using **petroleum coke**)

RN 7439-97-6 HCA

CN Mercury (8CI, 9CI) (CA INDEX NAME)

Hg

IC ICM C01B017-02

NCL 423244010; 423569000

CC 59-4 (Air Pollution and Industrial Hygiene)

Section cross-reference(s): 60

ST flue gas desulfurization **petroleum coke**
activated carbon mercury adsorption

IT Wastewater treatment

(adsorption; removal of **sulfur dioxide** from
flue gases using **petroleum coke**)

IT Wastewater treatment

(decolorization; removal of **sulfur dioxide**)

this case

- from flue gases using petroleum coke)
- IT Adsorption
Flue gas desulfurization
(removal of sulfur dioxide from flue gases
using petroleum coke)
- IT Petroleum coke
(removal of sulfur dioxide from flue gases
using petroleum coke)
- IT 7440-44-0, Carbon, formation (nonpreparative)
(activated, adsorbent; removal of sulfur
dioxide from flue gases using petroleum
coke)
- IT 7704-34-9, Sulfur, processes
(removal of sulfur dioxide from flue gases
using petroleum coke)
- IT 7446-09-5, Sulfur dioxide, processes
11104-93-1, Nitrogen oxide, processes
(removal of sulfur dioxide from flue gases
using petroleum coke)
- IT 61-73-4, Methylene blue 7439-97-6, Mercury, processes
(removal of sulfur dioxide from flue gases
using petroleum coke)
- IT 7553-56-2, Iodine, processes
(removal of sulfur dioxide from flue gases
using petroleum coke)

L57 ANSWER 2 OF 17 HCA COPYRIGHT 2004 ACS on STN

138:141481 Mercury removal trends in full-scale ESPs and fabric filters.
Sjostrom, Sharon; Bustard, Jean; Durham, Michael; Chang, Ramsay
(Apogee Scientific, Inc., Englewood, CO, 80110, USA). Proceedings -
U.S. EPA-DOE-EPRI Combined Power Plant Air Pollution Control
Symposium: The Mega Symposium and the A&WMA Specialty Conference on
Mercury Emissions: Fate, Effects, and Control, Chicago, IL, United
States, Aug. 21-23, 2001, Volume 1, 46/1-46/16. Air & Waste
Management Association: Pittsburgh, Pa. (English) 2001. CODEN:
69DHKF.

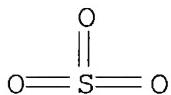
AB In 1999, USEPA initiated an Information Collection Request (ICR) to gather data from coal-fired power generating facilities to better assess Hg concns. processed (through burning coal), captured, and emitted from these facilities. All plants which provide >33% of their potential energy output and >25 MW to any utility power distribution system for sale were required to report Hg entering the system. A statistical sampling of these were identified for stack and waste measurements. These data, in conjunction with data collected on Department of Energy (DOE) and Elec. Power Research Institute (EPRI) programs, provided insight into the overall Hg capture in plants and factors affecting that capture. With regulations rapidly approaching, the need for full-scale evaluations

to augment available data is necessary. Under a DOE/NETL cooperative agreement, ADA-ES worked in partnership with PG&E National Energy Group, Wisconsin Elec., Alabama Power Company, Ontario Power Generation, and EPRI on a field evaluation program of sorbent injection upstream from existing particulate control devices for Hg control. Included in this program was a task to analyze available data to develop trends and factors affecting the trends for plants without scrubbers for SO₂ control and electrostatic precipitators or fabric filters as particulate control equipment. Data considered include that provided by ICR reports, including temp. and ash, loss on ignition, and flue gas conditioning, when available. Results from recent research and development work conducted by EPRI and results from full-scale evaluations will also be incorporated. A summary of the initial anal. of ICR data and results from DOE and EPRI programs are discussed.

IT 7446-11-9, **Sulfur trioxide**, occurrence
 (flue gas conditioner; trends of mercury removal from coal-fired power generation flue gas in full-scale electrostatic precipitators and fabric filters)

RN 7446-11-9 HCA

CN Sulfur trioxide (8CI, 9CI) (CA INDEX NAME)



IT 7439-97-6, **Mercury**, processes
 (trends of mercury removal from coal-fired power generation flue gas in full-scale electrostatic precipitators and fabric filters)

RN 7439-97-6 HCA

CN Mercury (8CI, 9CI) (CA INDEX NAME)

Hg

CC 59-4 (Air Pollution and Industrial Hygiene)
 Section cross-reference(s): 51, 60

IT **Petroleum coke**
 (power generation from combustion of coal and; trends of mercury removal from coal-fired power generation flue gas in full-scale electrostatic precipitators and fabric filters)

IT 7446-11-9, **Sulfur trioxide**, occurrence
 (flue gas conditioner; trends of mercury removal from coal-fired power generation flue gas in full-scale electrostatic precipitators and fabric filters)

IT 7439-97-6, **Mercury**, processes

(trends of mercury removal from coal-fired power generation flue gas in full-scale electrostatic precipitators and fabric filters)

L57 ANSWER 3 OF 17 HCA COPYRIGHT 2004 ACS on STN
 137:10053 Recovery and recycling of **sulphur dioxide**
 from flue gases. Savu, A.; Drago, L.; Girjoab, M.; Barbu, M. (S.C.
 Icpet Cercetare S.A., Bucharest, 74 369, Rom.). Journal of
 Environmental Protection and Ecology, 2(4), 996-999 (English) 2001.
 CODEN: JEPECE. ISSN: 1311-5065. Publisher: SciBulCom Ltd..

AB **SO₂** removal from flue gas using conventional methods requires high sorbent quantities; consequently, high quantities of byproducts are generated. A more attractive technol. is being researched to recover **SO₂** from flue gas by adsorption followed by a desorption process. **SO₂** is recovered and used for other purposes, e.g., H₂SO₄. prodn. Adsorbents such as **petroleum coke**, active **coke**, wood tar, and **active C** have been lab. tested. Flue gas **SO₂** adsorption was tested in fixed- and fluidized-beds. In the next stage, **activated C** was tested in a fluidized-bed column with very good results: increased **activated C** retention capacity for **SO₂** and decreased in-column pressure loss. **SO₂** removal efficiency was >90% in flue gas with a high **SO₂** content (8000 ppm).

IT 7446-09-5P, **Sulfur dioxide**, processes
 (recovery and recycling of **sulfur dioxide**
 from flue gas following adsorption)

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

CC 59-4 (Air Pollution and Industrial Hygiene)
 Section cross-reference(s): 51

ST flue gas desulfurization **activated carbon**
 adsorption; **sulfur dioxide** removal recovery
activated carbon adsorption

IT Adsorption
 Flue gas desulfurization
 (recovery and recycling of **sulfur dioxide**
 from flue gas following adsorption)

IT Coke
Petroleum coke
 Wood tar
 (sorbent; recovery and recycling of **sulfur dioxide** from flue gas following adsorption)

IT 7440-44-0, **Carbon, uses**

(activated; sorbent; recovery and recycling of sulfur dioxide from flue gas following adsorption)

- IT 7664-93-9P, Sulfuric acid, preparation
(recovered sulfur dioxide for; recovery and recycling of sulfur dioxide from flue gas following adsorption)
- IT 7446-09-5P, Sulfur dioxide, processes
(recovery and recycling of sulfur dioxide from flue gas following adsorption)

L57 ANSWER 4 OF 17 HCA COPYRIGHT 2004 ACS on STN

134:75339 Treatment of flue gases from rotary cement kiln fired with secondary fuels. Nolf, Henry (Fr.). Techniques de l'Industrie Minerale (7), 62-65 (French) 2000. CODEN: TIMIFG. ISSN: 1296-9281. Publisher: Societe de l'Industrie Minerale.

AB A review with no refs. Nowadays, the cement industry utilizes as much as possible substitution fuels cheaper than the conventional ones, such as petroleum coke, coke washing plant sludge, used tires, plastics, etc. The kiln exhaust gases should not exceed the max. concn. levels for dust and pollutants required by local and European authorities. To remove dust, electrostatic precipitators and bag filters are the most commonly utilized, the bag filter being less temp. resistant than the electrostatic precipitator. Pollutant gases are: - Nitrogen oxides, generated at temps. higher than 1200°; they are neutralized with ammonia in a catalyst reactor made of several modules; - SO₂, HCl, HF are neutralized with lime injection in exhaust gases in a reactor, the salt particles thus produced being recovered in the subsequent bag filter; - Dioxins and heavy metals are neutralized in a reactor combined with a bag filter in which active carbon or another reagent is injected.

CC 59-0 (Air Pollution and Industrial Hygiene)
Section cross-reference(s): 58

L57 ANSWER 5 OF 17 HCA COPYRIGHT 2004 ACS on STN

134:8419 The environmental quality of fly ashes from co-combustion. Lamers, F. J. M.; Beerlage, M.; Van den Berg, J. W. (KEMA Nederland B. V., Arnhem, 6800 ET, Neth.). Waste Management Series, 1 (Waste Materials in Construction, WASCON 2000), 916-926 (English) 2000. CODEN: WMSAAA. Publisher: Pergamon Press.

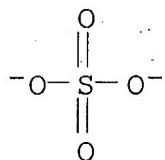
AB In the Netherlands the government allows the co-combustion of max. 10% of secondary fuels together with coal. To show whether the quality of fly ashes is affected by co-combustion, a broad research program was performed in which both the tech. and the environmental quality of concrete with fly ashes from co-combustion were evaluated in comparison to the quality of concrete with ref. fly ashes. In

the research program fly ashes from co-combustion of sewage sludge, paper sludge, pet cokes, phosphorous gas, waste wood and a type of liq. hydrocarbon were evaluated. Both the tech. and the environmental quality of most ashes from co-combustion were shown to be comparable to that of regular fly ashes. This paper reports on the environmental quality of fly ashes from co-combustion; the tech. quality is reported elsewhere. The leaching behavior of concrete with fly ashes from co-combustion, is diffusion controlled. The components that were potentially introduced because of co-combustion did not lead to increase of leaching. As a result of the outcomes of the tech. research program the Dutch regulations for fly ash as a filler or part of the binder were adjusted to make utilization of fly ashes from co-combustion possible. Com. operation of co combustion of several secondary fuels is running now at most of the Dutch coal fired power plants.

IT 7439-97-6, Mercury, occurrence 14808-79-8,
Sulfate, occurrence
(leaching from co-combustion fly ash)
RN 7439-97-6 HCA
CN Mercury (8CI, 9CI) (CA INDEX NAME)

Hg

RN 14808-79-8 HCA
CN Sulfate (7CI, 8CI, 9CI) (CA INDEX NAME)



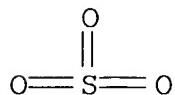
CC 59-2 (Air Pollution and Industrial Hygiene)
Section cross-reference(s): 43, 51, 58, 60
IT Coal, uses
Petroleum coke
(environmental quality of fly ashes from co-combustion of various wastes with hard coal)
IT 7439-92-1, Lead, occurrence 7439-97-6, Mercury, occurrence
7439-98-7, Molybdenum, occurrence 7440-02-0, Nickel, occurrence
7440-31-5, Tin, occurrence 7440-36-0, Antimony, occurrence
7440-38-2, Arsenic, occurrence 7440-39-3, Barium, occurrence
7440-43-9, Cadmium, occurrence 7440-47-3, Chromium, occurrence
7440-50-8, Copper, occurrence 7440-62-2, Vanadium, occurrence
7440-66-6, Zinc, occurrence 7782-49-2, Selenium, occurrence
14808-79-8, Sulfate, occurrence

(leaching from co-combustion fly ash)

- L57 ANSWER 6 OF 17 HCA COPYRIGHT 2004 ACS on STN
 133:225338 Production of new biomass/waste-containing solid fuels.
 Akers, David; Shirey, Glenn; Zitron, Zalman; Nowak, Michael (CQ Inc., USA). Proceedings of the International Technical Conference on Coal Utilization & Fuel Systems, 25th, 199-204 (English) 2000. CODEN: PTCSFT. Publisher: Coal & Slurry Technology Association.
- AB The elec. utility industry is interested in the use of biomass and waste byproducts as fuel to reduce both emissions and fuel costs. In addn. to these benefits, utilities also recognize the business advantage of consuming the waste byproducts of customers both to retain customers and to improve the public image of the industry. Unfortunately, biomass and waste byproducts can be troublesome fuels because of low bulk d., high moisture content, variable compn., handling and feeding problems, and inadequate information about combustion and emission characteristics. One method of addressing these issues is to produce composite fuels composed of a pelletized mixt. of biomass and other constituents. However for composite fuels to be extensively used in the US, esp. in the steam market, a low cost method of producing these fuels must be developed. Also, std. formulations of biomass and coal (possibly including waste) with broad application to US boilers must be identified. In addn. to acceptable cost, these std. formulations can provide environmental benefits relative to coal. The Department of Energy along with the Elec. Power Research Institute and various industry partners has funded CQ Inc. to develop both a dewatering/pelletizing die and three std. formulations of biomass, coal and waste byproducts.
- IT 7439-97-6, Mercury, occurrence 7446-11-9,
Sulfur trioxide, occurrence
 (biomass and waste-contg. coal composites as solid fuels)
- RN 7439-97-6 HCA
 CN Mercury (8CI, 9CI) (CA INDEX NAME)

Hg

- RN 7446-11-9 HCA
 CN Sulfur trioxide (8CI, 9CI) (CA INDEX NAME)



- CC 51-19 (Fossil Fuels, Derivatives, and Related Products)
 Section cross-reference(s): 11, 38, 43, 59, 60

IT Coal, uses

Petroleum coke

(biomass and waste-contg. coal composites as solid fuels)

IT 1305-78-8, Calcia, occurrence 1309-37-1, Ferric oxide, occurrence 1309-48-4, Magnesia, occurrence 1313-59-3, Sodium oxide, occurrence 1314-56-3, Phosphorus pentoxide, occurrence 1344-28-1, Alumina, occurrence 7439-92-1, Lead, occurrence 7439-96-5, Manganese, occurrence **7439-97-6**, Mercury, occurrence 7440-02-0, Nickel, occurrence 7440-38-2, Arsenic, occurrence 7440-41-7, Beryllium, occurrence 7440-43-9, Cadmium, occurrence 7440-47-3, Chromium, occurrence 7440-48-4, Cobalt, occurrence 7440-50-8, Copper, occurrence 7440-66-6, Zinc, occurrence **7446-11-9**, Sulfur trioxide, occurrence 7631-86-9, Silica, occurrence 7782-49-2, Selenium, occurrence 12136-45-7, Potassium oxide, occurrence 13463-67-7, Titania, occurrence

(biomass and waste-contg. coal composites as solid fuels)

L57 ANSWER 7 OF 17 HCA COPYRIGHT 2004 ACS on STN

132:182955 Production and use of a premium fuel grade **petroleum coke**. Etter, Roger (USA). PCT Int. Appl. WO 2000010914 A1 20000302, 190 pp. DESIGNATED STATES: W: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG. (English). CODEN: PIXXD2. APPLICATION: WO 1999-US19091 19990820. PRIORITY: US 1998-137283 19980820.

AB A premium fuel-grade **petroleum coke** is produced by **petroleum coking** where the coking process parameters are controlled to consistently produce **petroleum coke** within a predetd. range for volatile combustible material (VCM) content. The method comprises (a) obtaining a coke precursor material from crude oil contg. volatile org. components; and (b) subjecting the precursor to thermal cracking for sufficient time and at sufficient temp. and under sufficient pressure to produce a coke product having volatile combustible materials (VCMs) of 13-50 wt.%. Most preferably, the volatile combustible materials in the coke product comprise 15-30 wt.%. Methods are described for altering the coke cryst. structure, improving the quality of the coke VCM, and reducing the concn. of coke contaminants. Fuels made from the coke product and methods of producing energy through the combustion of such fuels are also included. Environmental control techniques are developed to take optimal advantage of the unique characteristics of this upgraded **petroleum coke**.

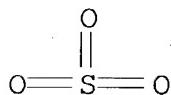
IT 7439-97-6D, Mercury, compds., processes 7446-09-5,
Sulfur dioxide, processes 7446-11-9,
Sulfur trioxide, processes
 (prodn. and use of premium fuel grade **petroleum coke**)
 RN 7439-97-6 HCA
 CN Mercury (8CI, 9CI) (CA INDEX NAME)

Hg

RN 7446-09-5 HCA
 CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

RN 7446-11-9 HCA
 CN Sulfur trioxide (8CI, 9CI) (CA INDEX NAME)



IC ICM C01B017-22
 ICS C10G009-14; C10L001-10; C10L005-00
 CC 51-9 (Fossil Fuels, Derivatives, and Related Products)
 Section cross-reference(s): 55, 56, 59, 60
 ST **petroleum coke** prodn delayed coking; coke prodn
 premium fuel grade; blast furnace coke prodn delayed coking;
 metallurgical coke prodn delayed coking; calcined coke prodn delayed
 coking
 IT Coke
 (blast-furnace; prodn. and use of premium fuel grade
petroleum coke)
 IT Coke
 (calcined; prodn. and use of premium fuel grade **petroleum coke**)
 IT Coking
 (delayed; prodn. and use of premium fuel grade **petroleum coke**)
 IT Ashes (residues)
 (fly; prodn. and use of premium fuel grade **petroleum coke**)
 IT Petroleum, uses
 (heavy; prodn. and use of premium fuel grade **petroleum coke**)

- IT Coke
(metallurgical; prodn. and use of premium fuel grade **petroleum coke**)
- IT Absorbents
Cyclone separators
Electrostatic precipitation apparatus
Filters
Flue gas desulfurization
Flue gases
Oil sand
Thermal decomposition
Waste plastics
Wood waste
(prodn. and use of premium fuel grade **petroleum coke**)
- IT Coke
Petroleum coke
(prodn. and use of premium fuel grade **petroleum coke**)
- IT Coal, uses
Hydrocarbon oils
(prodn. and use of premium fuel grade **petroleum coke**)
- IT Salts, processes
(prodn. and use of premium fuel grade **petroleum coke**)
- IT Heavy metals
(prodn. and use of premium fuel grade **petroleum coke**)
- IT Hydrocarbons, processes
(unburnt; prodn. and use of premium fuel grade **petroleum coke**)
- IT Scrubbers
(wet; prodn. and use of premium fuel grade **petroleum coke**)
- IT 7429-90-5P, Aluminum, preparation 12597-69-2P, Steel, preparation (manufg., coke for; prodn. and use of premium fuel grade **petroleum coke**).
- IT 1333-74-0, Hydrogen, uses
(prodn. and use of premium fuel grade **petroleum coke**)
- IT 7440-23-5, Sodium, processes
(prodn. and use of premium fuel grade **petroleum coke**)
- IT 124-38-9, Carbon dioxide, processes 132-64-9D, Dibenzofuran, chloro derivs. 262-12-4D, Dibenzo[b,e][1,4]dioxin, chloro derivs.
7439-97-6D, Mercury, compds., processes **7446-09-5**,
Sulfur dioxide, processes **7446-11-9**,

Sulfur trioxide, processes 11104-93-1, Nitrogen oxide, processes

(prodn. and use of premium fuel grade **petroleum coke**)

L57 ANSWER 8 OF 17 HCA COPYRIGHT 2004 ACS on STN

129:43097 Influence of an igneous intrusion on the inorganic geochemistry of a bituminous coal from Pitkin County, Colorado. Finkelman, Robert B.; Bostick, Neely H.; Dulong, Frank T.; Senftle, Frank E.; Thorpe, Arthur N. (U.S. Geological Survey, Reston, VA, 22092, USA). International Journal of Coal Geology, 36(3-4), 223-241 (English) 1998. CODEN: IJCGDE. ISSN: 0166-5162. Publisher: Elsevier Science B.V..

AB Although the effects of igneous dikes on the org. matter in coal have been obsd. at many localities there is virtually no information on the effects of the intrusions on the inorg. constituents in the coal. Such a study may help to elucidate the behavior of trace elements during in situ gasification of coal and may provide insights into the resource potential of coal and coke affected by the intrusion. To det. the effects of an igneous intrusion on the inorg. chem. of a coal we used a series of 11 samples of coal and natural coke that had been collected at intervals from 3 to 106 cm from a dike that intruded the bituminous Dutch Creek coal in Pitkin, CO. The samples were chem. analyzed for 66 elements. SEM-EDX and X-ray diffraction anal. were performed on selected samples.

Volatile elements such as F, Cl, Hg, and Se are not depleted in the samples (coke and coal) nearest the dike that were exposed to the highest temps. Their presence in these samples is likely due to secondary enrichment following volatilization of the elements inherent in the coal. Equilibration with ground water may account for the uniform distribution of Na, B, and Cl. High concns. of Ca, Mg, Fe, Mn, Sr, and CO₂ in the coke region are attributed to the reaction of CO and CO₂ generated during the coking of the coal with fluids from the intrusion, resulting in the pptn. of carbonates. Similarly, pptn. of sulfide minerals in the coke zone may account for the relatively high concns. of Ag, Hg, Cu, Zn, and Fe. Most elements are concd. at the juncture of the **fluidized coke** and the thermally metamorphosed coal. Many of the elements enriched in this region (for example, Ga, Ge, Mo, Rb, U, La, Ce, Al, K, and Si) may have been adsorbed on either the clays or the org. matter or on both.

IT 7439-97-6, Mercury, properties 7446-11-9,

Sulfur trioxide, properties

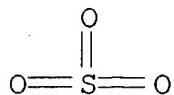
(igneous intrusion effect on inorg. geochem. of bituminous coal from Pitkin County, Colorado)

RN 7439-97-6 HCA

CN Mercury (8CI, 9CI) (CA INDEX NAME)

Hg

RN 7446-11-9 HCA
 CN Sulfur trioxide (8CI, 9CI) (CA INDEX NAME)



CC 51-15 (Fossil Fuels, Derivatives, and Related Products)
 Section cross-reference(s): 53
 IT 124-38-9, Carbon dioxide, properties 1305-78-8, Calcia, properties
 1309-36-0, Pyrite, properties 1309-37-1, Iron oxide Fe2O3,
 properties 1309-48-4, Magnesia, properties 1313-59-3, Sodium
 oxide, properties 1314-56-3, Phosphorus pentoxide, properties
 1317-60-8, Hematite, properties 1318-74-7, Kaolinite, properties
 1344-28-1, Alumina, properties 7429-90-5, Aluminum, properties
 7429-91-6, Dysprosium, properties 7439-89-6, Iron, properties
 7439-91-0, Lanthanum, properties 7439-92-1, Lead, properties
 7439-93-2, Lithium, properties 7439-95-4, Magnesium, properties
 7439-96-5, Manganese, properties 7439-97-6, Mercury,
 properties 7439-98-7, Molybdenum, properties 7440-00-8,
 Neodymium, properties 7440-02-0, Nickel, properties 7440-03-1,
 Niobium, properties 7440-09-7, Potassium, properties 7440-10-0,
 Praseodymium, properties 7440-17-7, Rubidium, properties
 7440-19-9, Samarium, properties 7440-20-2, Scandium, properties
 7440-21-3, Silicon, properties 7440-22-4, Silver, properties
 7440-23-5, Sodium, properties 7440-24-6, Strontium, properties
 7440-25-7, Tantalum, properties 7440-27-9, Terbium, properties
 7440-28-0, Thallium, properties 7440-29-1, Thorium, properties
 7440-30-4, Thulium, properties 7440-31-5, Tin, properties
 7440-32-6, Titanium, properties 7440-33-7, Tungsten, properties
 7440-36-0, Antimony, properties 7440-38-2, Arsenic, properties
 7440-39-3, Barium, properties 7440-41-7, Beryllium, properties
 7440-42-8, Boron, properties 7440-43-9, Cadmium, properties
 7440-45-1, Cerium, properties 7440-46-2, Cesium, properties
 7440-47-3, Chromium, properties 7440-48-4, Cobalt, properties
 7440-50-8, Copper, properties 7440-52-0, Erbium, properties
 7440-53-1, Europium, properties 7440-54-2, Gadolinium, properties
 7440-55-3, Gallium, properties 7440-56-4, Germanium, properties
 7440-57-5, Gold, properties 7440-58-6, Hafnium, properties
 7440-60-0, Holmium, properties 7440-61-1, Uranium, properties
 7440-62-2, Vanadium, properties 7440-64-4, Ytterbium, properties
 7440-65-5, Yttrium, properties 7440-66-6, Zinc, properties
 7440-67-7, Zirconium, properties 7440-69-9, Bismuth, properties
 7440-70-2, Calcium, properties 7446-11-9, Sulfur

trioxide, properties 7631-86-9, Silica, properties
 7704-34-9, Sulfur, properties 7723-14-0, Phosphorus, properties
 7782-41-4, Fluorine, properties 7782-49-2, Selenium, properties
 7782-50-5, Chlorine, properties 12136-45-7, Potassium oxide,
 properties 12172-74-6, Ankerite 12173-60-3, Illite 13397-26-7,
 Calcite, properties 13463-67-7, Titania, properties 13494-80-9,
 Tellurium, properties 14476-16-5, Siderite 14808-60-7, Quartz,
 properties 16389-88-1, Dolomite, properties
 (igneous intrusion effect on inorg. geochem. of bituminous coal
 from Pitkin County, Colorado)

L57 ANSWER 9 OF 17 HCA COPYRIGHT 2004 ACS on STN

127:297593 Recycling of scrap tires and other wastes in cement
 manufacture. Winkler, H. D. (Landesumweltamt Nord-Rhein-Westfalen,
 Essen, D-45023, Germany). Materialien - Landesumweltamt
 Nordrhein-Westfalen, 42(Kreislaufwirtschaft und Abfallverwertung in
 Thermischen Prozessen), 95-111 (German) 1997. CODEN: MLNWF7. ISSN:
 0947-5206. Publisher: Landesumweltamt Nordrhein-Westfalen.

AB The use of scrap tires and other wastes in cement manuf., as
 potential alternative fuels to coal, was examd., esp. with respect
 to their attractiveness in replacing coal with more favorable (or at
 least no change in) emissions of trace metals. The combustion
 process in cement manuf. has shown that a large portion of the
 non-volatile trace metals and elements eventually are incorporated
 into the cement matrix. Semi-volatile elements condense and are
 removed in the electrostatic filters. Highly volatile materials
 (e.g., As, Pb, Cd, etc.) can be removed later in the process,
 typically in an adsorption column. Combustion of these wastes is
 also characterized by low emissions of polycyclic arom.
 hydrocarbons, PCBs, chlorinated methyldiphenyls, polychlorinated
 benzenes, polychlorinated phenols, and polychlorinated benzodioxins
 and benzofurans.

IT 7439-97-6, Mercury, occurrence 7446-09-5,
Sulfur dioxide, occurrence

(emissions; use of scrap tires and other wastes as candidate
 alternative fuels to coal in cement manuf.)

RN 7439-97-6 HCA

CN Mercury (8CI, 9CI) (CA INDEX NAME)

Hg

RN 7446-09-5 HCA

CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

CC 58-1 (Cement, Concrete, and Related Building Materials)
 Section cross-reference(s): 39, 59, 60

IT Coke

Petroleum coke

(secondary fuel, combustion of; use of scrap tires and other wastes as candidate alternative fuels to coal in cement manuf.)

IT 71-43-2D, Benzene, chloro derivs., occurrence 92-52-4D,
 1,1'-Biphenyl, chloro derivs., occurrence 108-95-2D, Phenol, chloro derivs., occurrence 132-64-9D, Dibenzofuran, chloro derivs. 262-12-4D, Dibenzo[b,e][1,4]dioxin, chloro derivs. 7439-92-1, Lead, occurrence 7439-97-6, Mercury, occurrence 7440-02-0, Nickel, occurrence 7440-28-0, Thallium, occurrence 7440-31-5, Tin, occurrence 7440-36-0, Antimony, occurrence 7440-38-2, Arsenic, occurrence 7440-41-7, Beryllium, occurrence 7440-43-9, Cadmium, occurrence 7440-47-3, Chromium, occurrence 7440-48-4, Cobalt, occurrence 7440-50-8, Copper, occurrence 7440-62-2, Vanadium, occurrence 7440-66-6, Zinc, occurrence
7446-09-5, Sulfur dioxide, occurrence 7704-34-9, Sulfur, occurrence 7782-41-4, Fluorine, occurrence 7782-49-2, Selenium, occurrence 7782-50-5, Chlorine, occurrence 11104-93-1, Nitrogen oxide (NO_x), occurrence 13494-80-9, Tellurium, occurrence 122808-61-1
 (emissions; use of scrap tires and other wastes as candidate alternative fuels to coal in cement manuf.)

L57 ANSWER 10 OF 17 HCA COPYRIGHT 2004 ACS on STN

110:13061 Processing of residues of fluidized-bed gasification of brown-coal low-temperature coke. Moebius, R.; Szargan, P.; Engel, S.; Schulze, H.; Heschel, W.; Winkler, F. (Leuna, Ger. Dem. Rep.). Freiberger Forschungshefte A, 777, 102-13 (German) 1988. CODEN: FFRAA7. ISSN: 0071-9390.

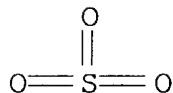
AB Adsorbents for wastewater treatment are obtained by screening the ashes from the gasification of lignite cokes in Winkler generator. Products of a higher quality are obtained by subjecting these products to d.-sorting, extn. with HCl, and steam activation. The final product of this treatment is a high-quality **activated C** for the purifn. of drinking water.

IT **7446-11-9, Sulfur trioxide**, uses and miscellaneous

(removal of, from ashes of fluidized-bed gasification of lignite coke, by d. sorting and hydrochloric acid extn. and steam activation, adsorbent manuf. in relation to)

RN 7446-11-9 HCA

CN Sulfur trioxide (8CI, 9CI) (CA INDEX NAME)



- CC 60-3 (Waste Treatment and Disposal)
 Section cross-reference(s): 51, 61
- ST lignite coke ash adsorbent application; drinking water purifn
activated carbon; adsorption wastewater treatment
activated carbon
- IT Water purification
 (adsorption, of drinking water, **activated carbon** manuf. for, from ashes of fluidized-bed gasification of lignite coke)
- IT Ashes (residues)
 (coke, from **fluidized-bed** gasification of lignite, screening and d. sorting and hydrochloric acid extn. and steam activation of, in adsorbent manuf.)
- IT 1305-78-8, Calcium oxide, uses and miscellaneous 1309-37-1, Ferric oxide, uses and miscellaneous 7446-11-9, **Sulfur trioxide**, uses and miscellaneous 7631-86-9, Silica, uses and miscellaneous
 (removal of, from ashes of fluidized-bed gasification of lignite coke, by d. sorting and hydrochloric acid extn. and steam activation, adsorbent manuf. in relation to)
- IT 7440-44-0
 (water purification, adsorption, of drinking water, **activated carbon** manuf. for, from ashes of fluidized-bed gasification of lignite coke)

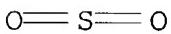
L57 ANSWER 11 OF 17 HCA COPYRIGHT 2004 ACS on STN
 105:83435 Fuel additives for corrosion prevention in boilers. Harada, Yoshio; Ueyoshi, Haruo (Mitsubishi Heavy Industries, Ltd., Japan). Jpn. Kokai Tokkyo Koho JP 61079787 A2 19860423 Showa, 5 pp.
 (Japanese). CODEN: JKXXAF. APPLICATION: JP 1984-200683 19840927.

AB Mn compds. are added to fuels to prevent sulfurization corrosion in boilers by combustion atms. contg. S compds. and unburned C. Optionally, Al and Si compds. are added. Thus, 2 parts MnO₂ and 1 part simulated **petroleum coke** ash (Na₂SO₄ 80, V2O₅ 15, and **activated C** 5%) were used for a corrosion test on STB 42 in an atm. of O₂ 4, SO₂ 1, CO₂ 12, and N₂ 82% for 50 h at 650°. Corrosion loss on specimen was only 32% of that without MnO₂, or 68% when using Al₂O₃ instead of MnO₂.

IC ICM C23F011-00
 CC 55-10 (Ferrous Metals and Alloys)
 Section cross-reference(s): 51

L57 ANSWER 12 OF 17 HCA COPYRIGHT 2004 ACS on STN
 104:39049 Removal of acid components and nitrogen oxides from flue gases. Heyn, Klaus (STEAG A.-G., Fed. Rep. Ger.). Ger. Offen. DE 3412955 A1 19851024, 9 pp. (German). CODEN: GWXXBX. APPLICATION: DE 1984-3412955 19840406.

- AB Acidic components and NO_x are removed from flue gases by scrubbing with a basic absorbent soln. The gases are then treated with an oxidant, e.g., O₃, scrubbed a 2nd time, and passed over an oxidizable solid such as anthracite, activated **coke**, **petroleum coke**, and/or **activated**
 C. Suitable scrubbing solns. contain CaCO₃, CaO, Ca(OH)₂, MgO, Na₂O, NaOH, or their mixts. or aq. NH₃ solns. The method removes excess oxidant.
- IT 7446-09-5, uses and miscellaneous
 (removal of nitrogen oxide and, from flue gases by scrubbing, oxidn., excess oxidant removal in)
- RN 7446-09-5 HCA
- CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)



- IC ICM B01D053-34
 CC 59-4 (Air Pollution and Industrial Hygiene)
 Section cross-reference(s): 51
- IT Oxidizing agents
 (removal of excess, in flue gas scrubbing, **activated carbon** in)
- IT Charcoal
 (**activated**, in removal of excess oxidant from flue gases during scrubbing)
- IT Coke
 (**petroleum**, **activated**, in removal of excess oxidant from flue gases during scrubbing)
- IT 7446-09-5, uses and miscellaneous
 (removal of nitrogen oxide and, from flue gases by scrubbing, oxidn., excess oxidant removal in)

L57 ANSWER 13 OF 17 HCA COPYRIGHT 2004 ACS on STN
 102:28296 Energy from waste in a cement kiln. Robb, A. F. (Canada Cem. Lafarge Ltd., Woodstock, ON, Can.). Proceedings of the Ontario Industrial Waste Conference, 31st, 195-229 (English) 1984. CODEN: OIWPAR. ISSN: 0078-4893.

- AB A project in the use of selected liq. industrial wastes as a supplementary fuel in cement kilns is described. A 3-mo test burn is completed, and if successful at the environmental assessment hearing the waste will be used as fuel to supply ≤40% of the

heat requirements of 2 kilns. The selected waste is mainly solvents from automotive, paint and coating, ink and printing, cosmetics, and photog. industries. During the test firing apprx.260,000 gal of liq. waste was used along with delayed **petroleum coke** which was the primary fuel. The liq. waste replaced natural gas in the kiln. There are generally no significant increases in the emissions from the kiln stack and cooler stack during the use of liq. waste fuel, nor is there any adverse effects on the plant products.

IT **7446-09-5**, uses and miscellaneous
 (emission of, from cement kiln stack using liq. waste as partial fuel)
 RN 7446-09-5 HCA
 CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)

O=S=O

IT **7439-97-6**, uses and miscellaneous
 (in waste dust of cement kilns fueled partly with liq. industrial wastes)
 RN 7439-97-6 HCA
 CN Mercury (8CI, 9CI) (CA INDEX NAME)

Hg

CC 52-1 (Electrochemical, Radiational, and Thermal Energy Technology)
 Section cross-reference(s): 58, 59, 60
 IT 110-00-9 828-00-2 1746-01-6 7439-92-1, uses and miscellaneous
 7440-39-3, uses and miscellaneous 7440-43-9, uses and
 miscellaneous 7440-47-3, uses and miscellaneous 7440-50-8, uses
 and miscellaneous 7440-66-6, uses and miscellaneous 7440-70-2,
 uses and miscellaneous 7446-09-5, uses and miscellaneous
 7782-50-5, uses and miscellaneous 11104-93-1, uses and
 miscellaneous 16887-00-6, uses and miscellaneous
 (emission of, from cement kiln stack using liq. waste as partial fuel)
 IT 57-12-5, uses and miscellaneous 60-57-1 5103-71-9
7439-97-6, uses and miscellaneous 7440-22-4, uses and
 miscellaneous 7440-38-2, uses and miscellaneous 7440-42-8, uses
 and miscellaneous 7440-61-1, uses and miscellaneous 7782-49-2,
 uses and miscellaneous 11097-69-1 16984-48-8, uses and
 miscellaneous
 (in waste dust of cement kilns fueled partly with liq. industrial wastes)

93:191345 **Sulfur oxide**-sorbing agents for treatment of waste gases. (Ishikawajima-Harima Heavy Industries Co., Ltd., Japan). Jpn. Kokai Tokkyo Koho JP 55073324 19800603 Showa, 3 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1978-148115 19781130.

AB **SO_x**-contg. flue gases, e.g., from the combustion of coal or fuel oil, are desulfurized by sorption with a V-contg. coke obtained from the residue from the pyrolysis of heavy petroleum. Thus, a flue gas (130°) contg. 2000 ppm **SO_x** was contacted with coke contg. Na 0.24, V 0.39, Ni 0.15, and Fe 0.1%. After 40 min of operation, the **SO_x** removal rate was still 98%; when **activated C** was used as the sorbent, the rate declined from 80 (initial) to 35%.

IC B01D053-34; B01D053-02

CC 59-2 (Air Pollution and Industrial Hygiene)
Section cross-reference(s): 51

ST vanadium contg coke gas desulfurization; sorbent flue gas desulfurization; **sulfur oxide** removal flue gas

IT Flue gases
(**sulfur oxide** removal from, absorbent for, vanadium-contg. **petroleum coke** as)

IT Sorbents
(vanadium-contg. **petroleum coke**, for **sulfur oxides** in flue gases)

IT Coke
(**petroleum**, vanadium-contg., as absorbent for **sulfur oxide** in flue gases)

IT 7440-62-2, uses and miscellaneous
(**petroleum coke** contg., as absorbent for **sulfur oxides** in flue gases)

IT 12624-32-7
(removal of, from flue gases, absorbent for, vanadium-contg. **coke** from heavy **petroleum** pyrolysis as)

L57 ANSWER 15 OF 17 HCA COPYRIGHT 2004 ACS on STN

83:62841 Starting materials for **active carbon**.

Yokogawa, Akira; Mitooka, Mitsuyuki; Shima, Kenji (Maruzen Oil Co., Ltd.). Ger. Offen. DE 2346230 19740321, 43 pp. (German). CODEN: GWXXBX. APPLICATION: DE 1973-2346230 19730913.

AB The initial materials for the prodn. of **active carbon** are prep'd. from high-b.p. petroleum products (bitumen, catalytic or thermal cracking residues, heavy fractions, tar, **petroleum coke**, etc.) by treating them in a reaction medium (halogenated low-aliph. compd.) with a sulfonating agent (H₂SO₄, SO₃, etc.) to carbonization, followed by steam activation. Thus, bitumen is dissolved in 1,1,2-trichloroethylene and dild. with 96% H₂SO₄; the mixt. is heated to 100° for 3 hr, after which the product is poured into water, filtered, washed and dried. The yield is 131 wt. % with

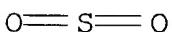
respect to the bitumen and consists of a coarse granulate with a bulk d. of 0.609 g/cm³. Steam activation for 1 hr at 850° produces **active carbon** with a sp.surface of 1700 m²/g, a methylene blue adsorption of 430 mg/g, a bulk d. of 0.398 g/cm³ and yield of 32.1% with respect to the bitumen.

IC C01B
 CC 49-1 (Industrial Inorganic Chemicals)
 Section cross-reference(s): 51
 ST **active carbon** manuf; bitumen carbonization;
 hydrocarbon waste carbonization
 IT Bitumens
 (active carbon manuf. from)

L57 ANSWER 16 OF 17 HCA COPYRIGHT 2004 ACS on STN
 49:87181 Original Reference No. 49:16414e-g What to do with acid sludge-the Miley process. Miley, G. Hunter (L. Sonneborn Sons, Inc., Petrolia, PA). Petroleum Refiner, 34(No. 9), 138-41 (Unavailable) 1955. CODEN: PEREAK. ISSN: 0096-6517.

AB Acid sludge produced in the treatment of petroleum fractions with H₂SO₄ is decompd. by being brought into contact with coke heated to 450-650°F. in a vertical heat exchanger consisting of tubes hung freely from a tube sheet. Excess coke produced by decompn. of acid sludge is removed. A retort with a daily throughput of 50 tons of a typical "white oil" sludge contg. titratable acidity (expressed as H₂SO₄) 54.0, H₂O 8.0, and hydrocarbons 38.0% produces SO₂ corresponding to a 95% recovery and 14 tons of coke suitable for the manuf. of CS₂ and **activated charcoal**.

IT 7446-09-5, **Sulfur dioxide**
 (recovery of, from petroleum-refining acid sludge)
 RN 7446-09-5 HCA
 CN Sulfur dioxide (8CI, 9CI) (CA INDEX NAME)



CC 22 (Petroleum, Lubricants, and Asphalt)
 IT Petroleum refining
 (acid sludge from, manuf. of coke and SO₂ from)
 IT Coke
 (recovery from petroleum-refinery acid sludge)
 IT 7446-09-5, **Sulfur dioxide**
 (recovery of, from petroleum-refining acid sludge)

L57 ANSWER 17 OF 17 HCA COPYRIGHT 2004 ACS on STN
 44:52179 Original Reference No. 44:9979i,9980a-g Enol acetates. Young, Frank G. (Union Carbide & Carbon Corp.). US 2511423 19500618 (Unavailable). APPLICATION: US .

AB Enol acetates are obtained in good yields from the condensation of

ketene with ketonic compds. having at least 3 H atoms on the C α to the keto group. The catalysts used are insol. and can be easily recovered and reused with no loss of activity. The ketonic compds. include aliphatic, aromatic, mixed open-chain and cyclic monoketones, β - and γ -diketones, halogenated ketones, and keto carboxylic acid esters. The catalysts are obtained from the sulfonation and partial oxidation (with concd. H₂SO₄, fuming H₂SO₄, ClSO₃H, or SO₃) of solid carbonaceous materials such as wood, charcoal, coal, **petroleum**, and asphalt **cokes**, polyethylenes, lignite, peat, cotton, and other synthetic resins. Thus, during a 5.12-hr. period at 90-100°, 215 g. ketene (I) was added to an agitated suspension of 63 g. catalyst in 459 g. cyclohexanone; recovery of the catalyst and distn. of the filtrate gave 93.7% (based upon the ketone) of a liquid b₂₀ 78°. The catalyst was made by adding 200 g. 96% H₂SO₄ to 150 g. 4-20 mesh hardwood sawdust, then 400 g. 20% fuming H₂SO₄, and heating at 80-90° for 2.5 hrs.; the product, washed free of SO₄⁻ and dried at 90°, contained 0.88 milliequiv. SO₃H/g. and 3.59 milliequivs. CO₂H/g. Similarly, the following were prep'd.: MeC(OAc):CH₂, b₂₀₀ 60° (40.5%), by treating 47 g. catalyst R in 394 g. dry Me₂CO with 130 g. I for 3.1 hrs. at 55-60°; MeCH:C(OAc)CH₂CO₂Et, b₅ 80°, from 25 g. catalyst R in 178 g. Et levulinate with 32 g. I for 0.75 hr. at 63-70°; MeCOCH:C(OAc)Me, b₅ 65° (40.3%), from 456 g. CH₂(COMe)₂ and 74 g. catalyst Q with 167 g. I for 4 hrs. at 42-68°; p-ClC₆H₄C(OBz):CH₂, b₂ 93° (8.5%), from 480 g. ClC₆H₄COMe and 89 g. catalyst N with 90 g. I for 2.15 hrs. at 50-80°; PhC(OAc):CH₂, b₄ 91° (42%), from 507 g. BzOMe and 65 g. catalyst C with 189 g. I for 4.5 hrs. at 90-100°; MeCH:C(OAc)Me, b. 117-23° (47.7%), from 408 g. MeCOEt and 60 g. catalyst H with 210 g. I for 5.0 hrs. at 60-4°; MeCH:CHC(OAc):CH₂, b₁₀ 50° (29.6%), from 370 g. MeCH:CHCOMe and 68 g. catalyst F with 217 g. I for 3 hrs. at 80-100°. The catalysts were prep'd. as follows: Catalyst R, from 100 g. 20-40 mesh bituminous coal treated with 400 ml. 20% fuming H₂SO₄ at 80° for 2.5 hrs. and then with 5 times its wt. (after washing and drying) of 9% aq. HNO₃ at 100° for 10 hrs.; Q, from 100 g. finely divided **petroleum coke** and 400 g. 20% fuming H₂SO₄ for 2.5 hrs. at 80°; N, from 100 g. of a sulfite-process wood pulp with 200 g. 96% H₂SO₄ and then 400 g. 20% fuming H₂SO₄ for 2.5 hrs. at 80-90°; C, from 100 g. **activated charcoal** from coconut shells with 300 g. 20% fuming H₂SO₄ for 2.5 hrs. at 80-90°; H, a finely divided sulfonated coal marketed as "Zeo Karb H"; F, from 100 g. finely divided natural graphite with 200 g. 20% fuming H₂SO₄ for 2.5 hrs. at 80-90°. MeC(OAc):CHCO₂Et, b₁₀ 89-90°, d_{15.520} 1.102, n₃₀ 1.4675, was prep'd. (26.5%) by treating 913 g. AcCH₂CO₂Et and 10 g. catalyst with 99 g. I for 1 hr. at 80-90°. The

catalyst was obtained by treating 100 g. 40-mesh bone charcoal contg. 0.18% S and no acid with 400 g. 20% fuming H₂SO₄ for 2 hrs. at 80-90°, washing, and drying at 100°. An example is given illustrating the unusually long effective catalytic life possessed by these catalysts.

CC 10 (Organic Chemistry)

IT Coke

(petroleum, sulfonated, as catalyst in ketene reaction with ketones and oxo esters)

=> file wpids

FILE 'WPIDS' ENTERED AT 13:08:24 ON 05 AUG 2004

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L55 ANSWER 1 OF 7 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN

AN 2003-902700 [82] WPIDS

DNN N2003-720983 DNC C2003-256213

TI Control of dusting in bulk material having first electrostatic charge involves separating bulk material into two fractions, imparting second electrostatic charge, opposite to first charge, to first fraction, and mixing two fractions.

DC C04 G04 H09 X25

IN JOHNSON, D M; KENNEY, C W; REEVES, R A; JOHNSON, D

PA (JOHN-I) JOHNSON D M; (KENN-I) KENNEY C W; (REEV-I) REEVES R A;
(HAZE) HAZEN RES INC

CYC 102

PI WO 2003070862 A1 20030828 (200382)* EN 21 C10L005-00

RW: AT BE BG CH CY CZ DE DK EA EE ES FI FR GB GH GM GR HU IE IT
KE LS LU MC MW MZ NL OA PT SD SE SI SK SL SZ TR TZ UG ZM ZW
W: AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA CH CN CO CR CU CZ
DE DK DM DZ EC EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP
KE KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ
NO NZ OM PH PL PT RO RU SC SD SE SG SK SL TJ TM TN TR TT TZ
UA UG UZ VC VN YU ZA ZM ZW

US 2003178598 A1 20030925 (200382) C09K003-22

AU 2003217549 A1 20030909 (200427) C10L005-00

ADT WO 2003070862 A1 WO 2003-US4740 20030214; US 2003178598 A1
Provisional US 2002-357540P 20020215, US 2003-367576 20030214; AU
2003217549 A1 AU 2003-217549 20030214

FDT AU 2003217549 A1 Based on WO 2003070862

PRAI US 2002-357540P 20020215; US 2003-367576 20030214

IC ICM C09K003-22; C10L005-00

ICS C09K003-222

AB WO2003070862 A UPAB: 20031223

NOVELTY - Dusting in a bulk material having a first electrostatic charge is controlled by:

(1) separating the bulk material into two fractions;

(2) imparting a second electrostatic charge to the first fraction, where the second electrostatic charge is opposite the first electrostatic charge; and

(3) mixing the two fractions.

USE - For control of dusting in a bulk material having a first electrostatic charge, or treatment of a solid particulate material.

The bulk material is a bulk fuel material, and coal consisting of bituminous coal, subbituminous coal, and lignite (claimed). It includes ore, crushed rock, fertilizer, clay, grain, coke, bulk food products, sulfide ores, carbon-containing materials, such as

activated carbon and **carbon black**, and

other minerals. Solid fuels include oil shale, solid biomass materials, refuse derived fuels (including municipal and reclaimed refuse), char, **petroleum coke**, gilsonite,

distillation byproducts, wood byproducts and their waste, shredded tires, peat and waste pond coal fines. Refuse derived fuels include landfill material from which non-combustible materials have been removed. Ores and minerals include gravel and limestone, which is used in cement manufacture, road construction, rail ballast, soil

amendment or flue gas sorbent used in **sulfur**

dioxide removal, at coal-fired power plants. Bulk food

products include bulk grains, animal feed and related byproducts.

Bulk grains include wheat, corn, soybeans, barley, oats, and any other grain that are transported and/or stored.

ADVANTAGE - The method has greater effectiveness, and avoids the problems associated with water and chemical sprays. The resultant mixture possesses less dust than untreated material, without further treatment until the material is moved to market and consumed. The electrostatic charges remain effective from the point of application, to the end use of the bulk material, and so subsequent treatment of dust control is reduced or avoided. When a portion of the bulk material is used, no change in the composition of the bulk material occurs. Compared to present methods of dust control, the method is of lower cost, and provides a more durable treatment, greater overall effectiveness, and preservation of product quality. It overcomes the natural tendency for materials to disperse dust. The dust suppression effect of the treatment of materials, continues for at least 50, preferably at least 300 hours after initial treatment.

DESCRIPTION OF DRAWING(S) - The figure is an illustration of a cup charging apparatus.

Dwg.1/2

TECH WO 2003070862 A1UPTX: 20031223

TECHNOLOGY FOCUS - CHEMICAL ENGINEERING - Preferred Parameter: The

first fraction is less than 20 wt.% of the total bulk material. It comprises less than 10% of the total material. The heterologous charge control agent comprises 0.1-20 wt.% of the bulk material. Preferred Method: The particle size of the first fraction is reduced to less than 2.0, preferably less than 0.5 mm, before imparting the second electrostatic charge. The imparting step and charge control agent treatment step involve placing the respective first fraction and charge control agent in an electrostatic field of at least 1 kV/cm; raising the temperature of the respective first fraction and charge control agent in the electrostatic field to between 30-300 degrees C; and maintaining the respective first fraction and charge control agent in electrostatic field and at the raised temperature, for between 5-600 minutes. The first fraction is treated with a corona charge. The first fraction is cooled to ambient temperature, while maintaining the electrostatic field. A heterologous charge control agent is mixed with the bulk material, where the heterologous charge control agent has a second electrostatic charge. The charge control agent is mixed with a first portion of the bulk material, before being mixed with the remaining portion of the bulk material, where the first portion is between 0.5-25% of the bulk material.

Preferred Material: The heterologous charge control agent is toner, titanium dioxide, coal, plaster of paris, pitch coal blend, or sodium orthophosphate.

FS CPI EPI
FA AB; GI
MC CPI: C04-A08; C04-A09F; C04-D02; C04-D03; C05-C06; C11-C09; C14-T;
G04-B03; H09-H
EPI: X25-H02B
CMC UPB 20031223
M6 *01* M905 R528 R530

L55 ANSWER 2 OF 7 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN 2003-843461 [78] WPIDS
DNN N2003-674031 DNC C2003-236984
TI Secondary alkali metal ion cell, for e.g. power tools, comprises composite negative electrode element, composite positive electrode element and polymer electrolyte-separator element with polymeric matrix.
DC A85 L03 X16 X21 X25
IN HUANG, S
PA (HUAN-I) HUANG S
CYC 1
PI US 2003157409 A1 20030821 (200378)* 10 H01M010-40
ADT US 2003157409 A1 Provisional US 2002-358593P 20020221, US
2003-368926 20030218
PRAI US 2002-358593P 20020221; US 2003-368926 20030218
IC ICM H01M010-40

AB ICS H01M004-50; H01M004-52; H01M004-58; H01M004-62; H01M004-66
US2003157409 A UPAB: 20031203

NOVELTY - A secondary alkali metal ion cell comprises:

- (i) composite negative electrode element comprising an **active** material, a **carbon** black, a polymeric binder and a current collector;
- (ii) composite positive electrode element comprising an **active** material, a **carbon**, a polymeric binder, a catalyst and a current collector; and
- (iii) polymer electrolyte-separator element with a polymeric matrix.

DETAILED DESCRIPTION - A secondary alkali metal ion cell comprises:

- (i) composite negative electrode element comprising an **active** material, a **carbon** black, a polymeric binder and a current collector;
- (ii) composite positive electrode element comprising an **active** material, a **carbon**, a polymeric binder, a catalyst and a current collector; and
- (iii) polymer electrolyte-separator element, which is a multilayered system sandwiched between the negative and positive electrodes, comprising a polymeric matrix in which a liquid electrolyte is immobilized, a filler, a separator and a catalyst.

An INDEPENDENT CLAIM is also included for a method for making a secondary lithium ion cell comprising positioning a cathode comprising lithium species intercalated in a carbon hosting compound opposite an anode comprising lithium ions intercalated in a carbon hosting compound, and positioning a polymer electrolyte-separator between the cathode and the anode, where the polymer electrolyte-separator comprises an inorganic liquid electrolyte immobilized in a hosting polymer matrix.

USE - The secondary alkali metal ion cell is used for making a rechargeable lithium stacked cell used in all kinds of applications i.e. portable devices, power tools, electric vehicles and even stationary systems.

ADVANTAGE - The secondary alkali metal ion cell is non-flammable, health safe, environmentally friendly and cost effective.

DESCRIPTION OF DRAWING(S) - The figure shows a cross-section of the polymer gel battery with stacked electrodes.

Battery 10

Battery cell 12

Negative electrode element 14

Positive electrode element 16

Polymer electrolyte-separator-element 18

Stainless steel can 22

Dwg.1/3

TECH US 2003157409 A1UPTX: 20031203

TECHNOLOGY FOCUS - ELECTRICAL POWER AND ENERGY - Preferred Device:
The secondary alkali metal ion cell comprises:

- (a) negative electrode comprising graphite (90%) active material, polytetrafluoroethylene polymeric binder (10%) and stainless steel mesh current collector;
- (b) positive electrode comprising lithium oxide (40%) and vanadium oxide (20%) **active** material, **carbon** black (32%), polytetrafluoroethylene polymeric binder (8%) and stainless steel mesh current collector; and
- (c) polymer electrolyte-separator element which is a multilayered system sandwiched between the negative and positive electrodes comprising a polyvinylidene-fluoride polymeric matrix in which a LiAlCl₄.SOCl₂ liquid electrolyte is immobilized, and a microporous membrane separator.

Preferred Component: The liquid electrolyte is an inorganic solution comprising solvent and solvate.

TECHNOLOGY FOCUS - INORGANIC CHEMISTRY - Preferred Material: The active material of the negative electrode element comprises graphite, carbonaceous materials, **petroleum coke**, **activated carbon**, metal alloys and/or

intermetallic compounds. The active material of the positive electrode comprises lithium intercalation compounds, lithium salts and/or lithium oxides.

Preferred Component: The current collector of the negative electrode element comprises copper, nickel or stainless steel. The lithium intercalation compound comprises lithium cobaltate, lithium niobate, lithium manganate or doped solid solution Li_aNi_bCodM_cO₂. The carbon of the positive electrode element is amorphous or graphitized materials in the form of high surface area powders to fibers. The current collector of the positive electrode comprises nickel, stainless steel or aluminum. The solvate of the inorganic solution comprises lithium hexaphosphate, LiAlCl₄, LiGaCl₄ and/or Li₂B₁₀O₁₁. The filler is high surface area particles comprising fumed silica, alumina or titania.

M = Mn, Al, Ti, Mg, Cr.

Preferred Compound: The lithium salt comprises lithium chloride, lithium sulfide, lithium fluoride, lithium phosphide, lithium nitride, lithium carbonate, lithium sulfate, lithium nitrate, lithium aluminum chloride or lithium phosphate. The lithium oxide comprises lithium oxide, lithium peroxide or lithium hydroxide.

Preferred Catalyst: The catalyst of the positive electrode element comprises transition metal oxides, i.e. vanadium oxide, CoO₂, manganese oxide, tin oxide, cupric oxide, chromium oxide, ferric oxide, and metal salts i.e. aluminum chloride. The catalyst is a chloride comprising boron chloride, aluminum chloride, phosphorus chloride, sulfur chloride, and/or gallium chloride.

Preferred Solvent: The solvent in the inorganic solution comprises silicon tetrachloride, S₂Cl₂, sulfur dichloride, **sulfur**

dioxide, vanadium (IV) chloride, thionyl chloride and/or sulfonyl chloride.

TECHNOLOGY FOCUS - POLYMERS - Preferred Component: The polymeric binder of the positive and negative electrode elements comprises polytetrafluoroethylene, ethylene-tetrafluoroethylene, polyimide and/or polyvinylidene-fluoride. The polymer matrix is a porous layer of polymeric materials comprising polyvinylidene-fluoride, polyurethane, polyethylene-oxide, poly(meth)acrylate, polyacrylonitrile, polyacrylamide, polyvinylacetate, polyvinylpyrrolidone, polyfluorosilicone, polyfluoropropylmethysilicone, polyfluoropropylmethylcyclotetrasiloxane, polydimethylsiloxane or polyepoxy. The separator is a microporous membrane made of polymers comprising polytetrafluoroethylene, ethylene-tetrafluoroethylene, polyimide, polymethylpentene, polypropylene, polyethylene or polyolefins; or a microporous mat or nonwoven sheet made of glass fibers or polymeric fibers.

FS	CPI EPI
FA	AB; GI
MC	CPI: A12-E06A; A12-E06B; L03-E01B5B EPI: X16-B01F1; X16-E01C1; X16-E01E; X16-E02; X16-E09; X16-J01A; X16-J08; X21-A01F; X21-B01A; X25-R01A
PLE	UPA 20031203 [1.1] 018; P1456 P1445 F81 F86 D01 D11 D50 D82 Si 4A [1.2] 018; R00975 G0022 D01 D12 D10 D51 D53 D59 D69 D82 F- 7A; R00326 G0044 G0033 G0022 D01 D02 D12 D10 D51 D53 D58 D82; H0022 H0011; P1150; P0533 [1.3] 018; G0635 G0022 D01 D12 D10 D23 D22 D31 D41 D51 D53 D58 D75 D86 F71 G0339-R G0260 D26 D63 F41 F89; R00975 G0022 D01 D12 D10 D51 D53 D59 D69 D82 F- 7A; R00363 G0555 G0022 D01 D12 D10 D51 D53 D58 D69 D82 F- 7A; R00835 G0566 G0022 D01 D11 D10 D12 D51 D53 D58 D63 D84 F41 F89; R00817 G0475 G0260 G0022 D01 D12 D10 D26 D51 D53 D58 D83 F12; R00444 G0453 G0260 G0022 D01 D12 D10 D26 D51 D53 D58 D83 F70 F93; R15485 G0044 G0033 G0022 D01 D02 D12 D10 D51 D53 D58 D86; R00642 G0340 G0339 G0260 G0022 D01 D11 D10 D12 D26 D51 D53 D58 D63 D84 F41 F89; H0000; P1150; P0088; P0102; P0511 [1.4] 018; P1081-R F72 D01 [1.5] 018; P1592-R F77 D01 [1.6] 018; P8004 P0975 P0964 D01 D10 D11 D50 D82 F34 [1.7] 018; D50 D69 D84 F86 F- 7A D11 D10; M9999 M2084; P1445-R F81 Si 4A [1.8] 018; P0464-R D01 D22 D42 F47 [1.9] 018; ND01; K9745-R; B9999 B4239; K9905; Q9999 Q6791; Q9999 Q8060; B9999 B5221 B4740; Q9999 Q7341 Q7330; Q9999 Q7409 Q7330

L55 ANSWER 3 OF 7 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
 AN 2002-636796 [68] WPIDS
 DNC C2002-179792
 TI Combustible pellet comprising municipal solid waste, has specific water content and preset fuel value.
 DC H09
 IN PHILIPSON, J
 PA (PHIL-I) PHILIPSON J
 CYC 101
 PI WO 2002070635 A2 20020912 (200268)* EN 41 C10L005-46
 RW: AT BE CH CY DE DK EA ES FI FR GB GH GM GR IE IT KE LS LU MC
 MW MZ NL OA PT SD SE SL SZ TR TZ UG ZM ZW
 W: AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA CH CN CO CR CU CZ
 DE DK DM DZ EC EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP
 KE KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ
 NO NZ OM PH PL PT RO RU SD SE SG SI SK SL TJ TM TN TR TT TZ
 UA UG US UZ VN YU ZA ZM ZW
 US 2002184816 A1 20021212 (200301) C10L005-40
 EP 1370631 A2 20031217 (200402) EN C10L005-46
 R: AL AT BE CH CY DE DK ES FI FR GB GR IE IT LI LT LU LV MC MK
 NL PT RO SE SI TR
 AU 2002238321 A1 20020919 (200433) C10L005-46
 ADT WO 2002070635 A2 WO 2002-CA273 20020305; US 2002184816 A1 US
 2001-801182 20010306; EP 1370631 A2 EP 2002-704514 20020305, WO
 2002-CA273 20020305; AU 2002238321 A1 AU 2002-238321 20020305
 FDT EP 1370631 A2 Based on WO 2002070635; AU 2002238321 A1 Based on WO
 2002070635
 PRAI US 2001-801182 20010306
 IC ICM C10L005-40; C10L005-46
 AB WO 200270635 A UPAB: 20021022
 NOVELTY - A combustible pellet comprising municipal solid waste, has a water content of less than 10 weight% (wt.%) and a fuel value of at least 10000 BTU per pound.

DETAILED DESCRIPTION - An INDEPENDENT CLAIM is also included for formation of combustible pellet from municipal solid waste, which involves removing solid hazardous waste and separating recyclable products from municipal solid waste, shredding and pulverizing the resulting product to form a fluff with water content of less than 10 wt.%, and compacting the fluff.

USE - As combustible pellet comprising municipal solid waste.

ADVANTAGE - The combustible pellet produced from municipal solid waste, has high fuel value and low water content, and produces low ash content after combustion. Production of combustible pellet from municipal solid waste reduces the need for landfill sites and provides a long term solution to waste disposal. The process recycles more products from waste stream and provides fuel that burns cleaner than coal or oil.

DESCRIPTION OF DRAWING(S) - The figure shows the schematic

representation of flow scheme of municipal solid waste treatment process.

Dwg.1/6

TECH WO 200270635 A2UPTX: 20021022

TECHNOLOGY FOCUS - ORGANIC CHEMISTRY - Preferred Composition: The pellet also comprises waste substance(s) of high fuel value chosen from hydrocarbon, carbon, safe industrial waste, commercial and institutional waste, wood, rubber, fibrous material, carpet, underlay, vinyl flooring, rubbers, tires, automotive insulation, compost residue, coal dust, fabrics, leather, furniture, peat, hemp, jute, sugarcane, coconut husks, corn husks, rice husks, sewage sludges, and/or wood and paper fibers. The hydrocarbon is **petroleum coke**, the carbon is bottom ash, the rubber is synthetic rubber, the wood is chosen from barks, chips, saw dust, plywood, particle board, pallets, skids, bush, tree branches and yard waste, and fibers are chosen from corrugated cardboard, newspaper, packaging, box board, aseptic board and pulp sludges. The municipal solid waste is free of recyclable materials such as glass, metals, plastics and paper. Emissions released from combustion of the pellet contain less than 17 mg/Rm³ of particulate matter, less than 14 mug/Rm³ of cadmium, less than 142 mug/Rm³ of lead, less than 20 mug/Rm³ of **mercury**, less than 0.14 ng/Rm³ of dioxin/furan, less than 27 mg/Rm³ of hydrochloric acid, less than 56 mg/Rm³ of **sulfur dioxide**, and less than 110 ppm of nitrogen oxides. The pellet on combustion at 1150degreesC in air produces less than 10 wt.% of bottom ash. The pellet has fuel value of preferably 12500-14000 BTU per pound, water content of preferably 1-7 wt.%, length of 3 cm or more, preferably 5-15 cm, and width of 1 cm or more, preferably 3.5-8 cm, and has circular cross-section. Preferred Process: Anaerobic digestion is performed after separating recyclable materials, for 15-25 days. Gas produced from digestion is used to drive a gas-fired turbine engine or used to dry the waste. The amount of municipal solid waste and the amount of additional waste substance are controlled so that the pellet so obtained has fuel value of 10000 BTU per pound or more.

FS CPI

FA AB; GI

MC CPI: H09-F03

DRN 1704-U; 1784-U

L55 ANSWER 4 OF 7 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN

AN 2002-293580 [34] WPIDS

DNN N2002-229125 DNC C2002-086424

TI Production of fuel gas by total gasification of household waste, pyrolyzes, further gasifies both condensate and coke, then combines all resultant permanent gases.

DC H09 Q73

PA (VEAG-N) VEAG VER ENERGIEWERKE AG

CYC 1
 PI DE 10047787 A1 20020328 (200234)* 8 C10B053-00
 ADT DE 10047787 A1 DE 2000-10047787 20000920
 PRAI DE 2000-10047787 20000920
 IC ICM C10B053-00
 ICS C10G011-05; F23G005-027
 AB DE 10047787 A UPAB: 20020528

NOVELTY - Low temperature carbonization gas (4a) produced, which includes permanent gases, is cooled. Hydrocarbons (7b, 9a) in the condensate are further gasified in a heterogenous catalytic process at elevated temperature. They are converted into further permanent gases (26) in the presence of steam. Low temperature coke is converted by partial combustion and partial gasification into permanent gases (28a). All the permanent gases produced are combined. They are purified in a basic (i.e. alkaline) scrubber (8) and following compression, they are mixed with natural gas (16). The fuel gas produced is suitable for energy release, especially in the combustion chambers of gas turbines.

DETAILED DESCRIPTION - Preferred features: Hydrocarbons in the low temperature carbonization gas having condensation temperatures above 70 deg. C, are converted. A known heterogeneous high temperature catalyst (26) at 750 deg. C-1000 deg. C in the presence of steam, is employed. The converted products have condensation temperatures below 70 deg. C. The catalyst is in fixed bed form. A known cracking catalyst (6) working at 500 deg. C-650 deg. C is connected into the low temperature carbonization gas line (5a). This converts the low temperature tars into hydrocarbons with condensation temperatures below 70 deg. C. An oily phase (9) is condensed from the low temperature carbonization gases, and is separated from its suspension in wash water. It is sent to the high temperature catalyst, for conversion into permanent gases (26a). Thermal energy from controlled partial combustion of the low temperature coke (3c) is employed in the **fluidized** bed **coke** gasifier (25) to bring the catalyst (26) to the required temperature. Controlled partial combustion of the coke takes place in a suitable mixture of oxidant gas and steam, at 900 deg. C-1100 deg. C, producing permanent gases CO and H₂ (26a). Together with the recycled (33) condensates (7b, 9a) of the hydrocarbon compounds, additional quantities of hydrocarbons from various sources are supplied directly to the high temperature catalyst and gasified.

USE - To make a fuel gas from household- and similar wastes by pyrolysis with subsequent conversion of the low temperature carbonization gas, condensate and coke into permanent gases. To produce a fuel suitable for combustion in a gas turbine (claimed).

ADVANTAGE - Thermally-efficient conversion of the waste into permanent gases is achieved in a largely self-supporting process. Calorific value and Wobbe index are adjusted for turbine combustion,

by addition of natural gas. This renders the process largely independent of expected variation in the waste feedstock. SO₂, H₂S, Cl and F are removed in the basic scrubber using e.g. Ca(OH)₂ suspension. Fabric- and activated carbon filtration, retains heavy metals. Environmental requirements are met. Usefully, the process also catalytically-converts used oil, fats and greases. Redundant catalyst stages enable burn-off with continued production. The rotary pyrolysis furnace is operated at up to 550 deg. C, destroying halogen compounds without producing furanes and dioxins.

DESCRIPTION OF DRAWING(S) - A schematic flow diagram of the plant is presented.

- low temperature coke 3c
- low temperature carbonization gas 4a
- low temperature carbonization gas line 5a
- cracking catalyst 6
- hydrocarbons 7b, 9a
- basic scrubber 8
- oily phase 9
- natural gas 16
- heterogeneous high temperature catalyst 26
- further permanent gases 26a
- permanent gases 28a
- fluidized bed coke** gasifier 25
- recycled gas line 33

Dwg.1/2

FS CPI GMPI

FA AB; GI

MC CPI: H09-C

L55 ANSWER 5 OF 7 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN 1985-147011 [25] WPIDS

DNC C1985-063995

TI **Sulphur oxide** and nitrogen oxide cpds. removal
from waste gas - in 2 stages by adsorption of **sulphur oxide** and catalytic redn. of nitrogen oxide with ammonia.

DC E36 J01

PA (FRUH-I) FRUHBUSS H

CYC 3

PI	DE 3342500	A	19850613 (198525)*	12
	JP 60132628	A	19850715 (198534)	
	US 4629609	A	19861216 (198701)	
	US 4710363	A	19871201 (198750)	
	DE 3342500	C	19890406 (198914)	

ADT DE 3342500 A DE 1983-3342500 19831124; JP 60132628 A JP 1984-246384
19841122; US 4629609 A US 1984-674018 19841121; US 4710363 A US
1986-910363 19860922

PRAI DE 1983-3342500 19831124

IC B01D053-34; B01J008-00; B01J020-20; B01J021-04; C01B017-00;
C01B021-00

AB DE 3342500 A UPAB: 19930925

Removal of **SOx** and NOx from waste gases involves adsorption of most of the **SOx** in a first stage and then redn. of the NOx to N₂ with NH₃ in a second stage. The waste gas is practically freed from **SOx** in one or more first stages, then the prepurified gas, after mixing with NH₃, is repurified by redn. of NOx to N₂ with catalysts having an adsorption capacity of under 10 g, pref. under 4 g SO₂/kg.

The **SOx** content is reduced to 400 ppm by prepurification by adsorption with **activated charcoal** or by wet and opt. subsequent dry scrubbing. In particular, adsorption is carried out with a travelling bed of **activated charcoal** in a first stage and with stationary beds in the subsequent stages as required. The NOx is reduced to N₂ in a stationary catalyst bed, the catalyst consisting (partly) of (**petroleum**) **coke** contg. metal oxide.

USE/ADVANTAGE - The process is useful for removing **SOx** and NOx in varying amts. in waste gases, esp. from the combustion of fuels and nitrogenous waste. Since the catalyst used in the second stage is effective for very long periods, continuous renewal is unnecessary, allowing the use of 2 simple interchangeable vessels instead of complex and unreliable travelling bed reactors.

0/1

ABEQ DE 3342500 C UPAB: 19930925

SOx and NOx are removed from waste gases by adsorbing most of the **SOx** followed by reduction of the NOx using a catalyst having an absorptivity of less than 10, pref. less than 5g **SOx** per kg.

The **SOx** content is pref. reduced to 50 ppm. The catalyst is a metal oxide in a stationary bed of coke obtd. from the processing of crude oil.

ADVANTAGE - Premature soiling and redn. of the activity of the catalyst is prevented.

ABEQ US 4629609 A UPAB: 19930925

A waste gas, contg. N and S **oxides**, is treated by initially removing the **S oxides** with adsorptive coke capable of removing about 40g of SO₂/kg of coke. NH₃ is then introduced into the treated waste gas and the mixture contacted with a catalyst contg. Al, Cu, Co, Ni, Fe and/or V. oxide supported on coke. This serves to reduce the N oxides to N and allow the recovery of a relatively clean waste gas stream.

ADVANTAGE - Treatment provides a low cost way of cleaning waste gas. The used coke can be burnt to recover useful heat.

ABEQ US 4710363 A UPAB: 19930925

SOx and NOx are removed from waste gases by a method in which all the **SOx** is removed by contact with adsorptive

coke with adsorption capacity for SO₂ of more than 40g SO₂ per kg of coke. NH₃ is then introduced into the gas, which is brought into contact with a catalyst with adsorptive capacity for SO₂ of less than 10g per kg of catalyst.

Effective ingredient is at least one member of the gp. Al, Cu, Co, Ni, Fe and V oxide, supported on a granular refractory material, e.g. Al₂O₃, for reducing the NO_x to N₂. The treated gas is then recovered. For the second stage, cokes produced from oil treatment, impregnated with catalyst, are preferred.

ADVANTAGE - Reactivation of catalysts can be done in one reactor, while using a second, avoiding the problems of moving bed treatment in continuous operation.

FS	CPI
FA	AB
MC	CPI: E31-F01; E31-H01; J01-E02B; J01-E02D; N02-A01; N02-D01; N03-C; N04-A
DRN	1508-S; 1544-S; 1549-S; 1784-U; 1953-U
CMC	UPB 19930924
	M3 *01* C107 C108 C307 C520 C730 C800 C801 C802 C803 C804 C807 M411 M750 M903 M910 N163 N514 N515 Q431 Q436 Q439
	M3 *02* C108 C216 C316 C540 C730 C800 C801 C802 C803 C804 C805 M411 M750 M903 M910 N163 N514 N515 Q431 Q436 Q439
	M3 *03* A313 A423 A426 A427 A428 A429 A940 M411 M730 M903 N163 Q421 Q431 Q436 Q439

L55	ANSWER 6 OF 7 WPIIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN	1976-96890X [52] WPIIDS
TI	Nitrogen oxide removal from waste gas - using catalyst of copper or nickel melt adhered to a carrier by a plasma technique.
DC	E36 J01
PA	(FUJD) FUJIKURA CABLE WORKS LTD
CYC	1
PI	JP 51128679 A 19761109 (197652)*
PRAI	JP 1974-73426 19740628; JP 1975-77295 19741029
IC	B01D053-34; B01J001-10; B01J023-72; B01J037-02
AB	JP 51128679 A UPAB: 19930901
<p>A catalyst for oxidn. of nitrogen oxides contained in waste gas is prep'd. by melt sticking copper or nickel on the surface of a carrier consisting of aluminous or carbonaceous material (activated charcoal, petroleum or coal coke) having desired shape, by using plasma heating. For example, CuO powder is melt injected by plasma onto the surface of the carrier consisting of activated charcoal which is moulded to ca. 5 mm. particles. Pref. particle size of the CuO powder is 100-300 mesh. Pref. gas used as plasma is argon, or hydrogen, and 60 V, 400 A d.C. is used. The catalyst is used in a dry process, and may be used for a long time without being appreciably affected even by the coexistence of SO₂ and</p>	

H2O.

FS CPI

FA AB

MC CPI: E31-H; J01-E02; J04-A01; J04-A02

CMC UPB 19930924

M3 *01* C800 C730 C108 C107 C307 C803 C802 C807 C804 C801 C520 N160
M740 M750 M411 M417 M424 M902

L55 ANSWER 7 OF 7 WPIDS COPYRIGHT 2004 THOMSON DERWENT on STN
AN 1974-23378V [13] WPIDS

TI Activated carbon mfr from heavy oil fractions -
by sulphonation in organic media and activation.

DC E36 H08

PA (MAZN) MARUZEN OIL CO LTD

CYC 6

PI DE 2346230 A 19740321 (197413)*
NL 7312632 A 19740318 (197413)
FR 2200196 A 19740524 (197425)
JP 49049892 A 19740515 (197548)
US 3940344 A 19760224 (197610)
GB 1444122 A 19760728 (197631)
JP 55000331 B 19800107 (198005)
DE 2346230 B 19800221 (198009)
NL 170264 B 19820517 (198223)

PRAI JP 1972-92551 19720914

IC C01B031-08

AB DE 2346230 A UPAB: 19930831
High - boiling petroleum products are carbonised by sulphonation in org. media, the solvent distilled off, and the product activated by usual methods e.g. by heating at 700 - 1100 degrees C in steam or CO₂. Suitable starting materials are bitumen, residues from thermal or catalytic cracking process, petroleum pitch or coke. Sulphonation is with fuming H₂SO₄, SO₃, chlorosulphonic acid, conc. H₂SO₄, complex salts of SO₃ and a base, etc. and an oxidising agent e.g. KMnO₄ or NH₄O₃ may also be present. Suitable solvents are halogenated lower aliphatic cpds., DMF, dioxane, acetic acid and benzene. Reaction is at 0 - 300 degrees C for 0.5 - 10 h. until a softening pt. of at least 700 degrees C is obtained.

FS CPI

FA AB

MC CPI: E31-N; H08-E

CMC UPB 19930924

M3 *01* C810 C106 N000 Q411 Q412 Q417 Q419 M720 Q508 M411 M902